



PSC刀柄及配件

外圆车刀柄/内圆车刀柄/外圆槽刀柄
PSC毛坯

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设计特点

PSC装夹系统

换刀装置的设计

- ➔ 换刀装夹重复定位精度高达0.002mm，刀具松紧方式简单易操作
- ➔ 相对传统车刀，无需机内对刀，减少停机等待时间；
- ➔ 提高效率及有效加工时间25%，降低单个工件生产成本。

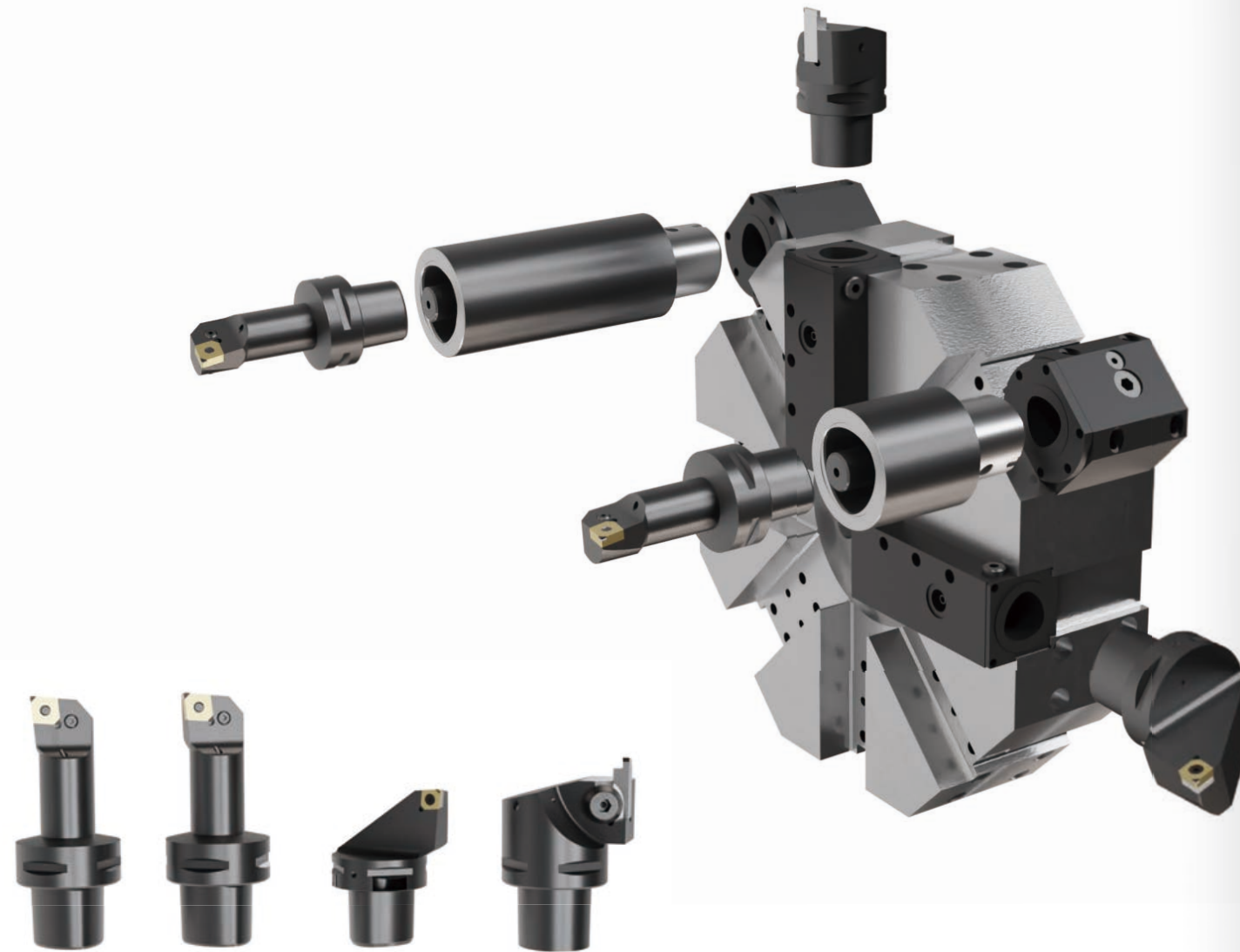
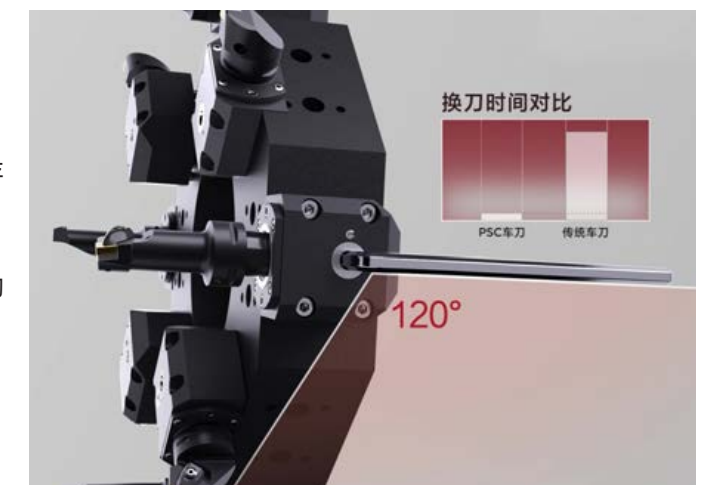
PSC接口的设计



- ➔ PSC接口为1:20的三棱短锥，双向定位，刚性好，传扭能力强；
- ➔ 轴、径双向定位，减震效果明显，保证工件光洁度；
- ➔ 传扭能力强，可实现重载切削，节省加工时间；

接纳器单元的设计

- ➔ 通过180°旋转接纳器，可实现左右车刀具互换。左右手刀具可以互换使用，减少刀具及夹具库存成本；
- ➔ 可用于老旧机床改造和全新刀塔配套，实现自动化生产，降低人工成本；
- ➔ 可配合转接柄使用，实现不同接口的装夹使用，降低由于接口不通装产生的刀具采购成本。



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PSC车刀命名方式

PSC外圆车刀/PSC内圆车刀

PSC40

①

D

②

C

③

L

④

N

⑤

R

⑥

27

⑦

050

⑧

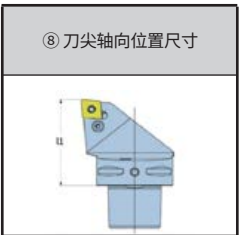
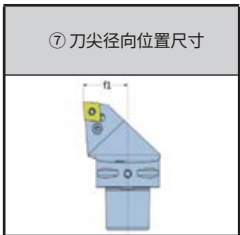
12

⑨

① 接口规格		② 锁紧方式		刀片			
PSC	32	D	压板式	③ 刀片形状	⑤ 刀片后角	⑨ 刀片刃长	
	40			CN12	DC07	RC10	VB16
	50	P	勾杆式	CN12	DC11	RC16	VN16
	63			CN16	DN11	SN12	WN06
	80	S	螺钉式	CN19	DN15	SN19	WN08
				TN16			

④ 主偏角			
D		N	
H		S	
J		U	
K		V	
L			

⑥ 刀体方向	
L	左手方向
R	右手方向
N	不区分左右手方向



PSC外圆车刀

压板式/勾杆式/螺钉式



压板式	Kr 95°	Kr 95°	Kr 93°	Kr 107.5°	Kr 62.5°	
	PSC-DCLNR/L	PSC-DWLNRL/L	PSC-DDJNR/L	PSC-DDHNR/L	PSC-DDNNN	
	CN.. 1204.. CN.. 1606.. CN.. 1906.. CN.. 2509..	WN.. 0604.. WN.. 0804..	DN.. 1104.. DN.. 1506..	DN.. 1506..	DN.. 1506..	
	页码	页码	页码	页码	页码	
	Kr 75°	Kr 45°	Kr 45°	Kr 93°	Kr 72.5°	Kr 93°
	PSC-DSKNR/L	PSC-DSDNN	PSC-DSSNR/L	PSC-DVJNR/L	PSC-DVVNN	PSC-DTJNR/L
	SN.. 1204.. SN.. 1906..	SN.. 1204..	SN.. 1204..	VN.. 1604..	VN.. 1604..	TN.. 1604..
	页码	页码	页码	页码	页码	页码
	Kr 95°	Kr 93°	Kr 75°			
勾杆式	PSC-PCLNR/L	PSC-PDJNR/L	PSC-PSKNR/L			
	CN.. 1204.. CN.. 1606.. CN.. 1906..	DN.. 1506..	SN.. 1204..			
	页码	页码	页码			
螺钉式	Kr 95°	Kr93°	Kr107.5°	Kr93°		
	PSC-SCLCR/L	PSC-SDJCR/L	PSC-SVHBR/L	PSC-PSKNR/L		
	CC..1204..	DC..11T3..	VB..1604.. VC..1604..	SN.. 1204..		
	页码	页码	页码	页码		

PSC外圆车刀体

压板式/勾杆式/螺钉式



External Grooving

- ☆适用于工件外径的车削加工；
- ☆提供三种刀片装夹方式，可满足粗加工、半精加工及精加工等场景应用；
- ☆机外对刀，可用于自动化机械设备；
- ☆通配市面上 ISO 标准刀片；
- ☆可支持非标定制。

PSC外圆车刀

压板式/勾杆式/螺钉式



DCLNR L-Kr 95°
中心出水

刀杆型号: DCLNR/L-Kr 95°

加工方式		iC	型号	Dm	Dm1 mm	Dm1 in.	f1 mm	f1 in.	l1 mm	l1 in.	γ	λ	重量 m (kg)	ISO 刀片	ANSI
	12	1/2	PSC32-DCLNR-22045-12	32	60	2.362	22	0.866	45	1.771	-6°	-6°	0.2	CN.. 1204..	CN.. 43..
	12	1/2	PSC32-DCLNL-22045-12	32	60	2.362	22	0.866	45	1.771	-6°	-6°	0.2		
	12	1/2	PSC40-DCLNR-27050-12	40	110	4.330	27	1.062	50	1.968	-6°	-6°	0.37		
	12	1/2	PSC40-DCLNL-27050-12	40	110	4.330	27	1.062	50	1.968	-6°	-6°	0.37		
	12	1/2	PSC50-DCLNR-35060-12	50	110	4.330	35	1.377	60	2.362	-6°	-6°	0.7		
	12	1/2	PSC50-DCLNL-35060-12	50	110	4.330	35	1.377	60	2.362	-6°	-6°	0.7		
	12	1/2	PSC63-DCLNR-45065-12	63	110	4.330	45	1.771	65	2.559	-6°	-6°	1.2		
	12	1/2	PSC63-DCLNL-45065-12	63	110	4.330	45	1.771	65	2.559	-6°	-6°	1.2		
	12	1/2	PSC80-DCLNR-55080-12	80	110	4.330	55	2.165	80	3.149	-6°	-6°	2.62		
	12	1/2	PSC80-DCLNL-55080-12	80	110	4.330	55	2.165	80	3.149	-6°	-6°	2.62		
	16	5/8	PSC40-DCLNR-27055-16	40	125	4.921	27	1.062	55	2.165	-6°	-6°	0.4	CN.. 1606..	CN.. 54..
	16	5/8	PSC40-DCLNL-27055-16	40	125	4.921	27	1.062	55	2.165	-6°	-6°	0.4		
	16	5/8	PSC50-DCLNR-35060-16	50	125	4.921	35	1.377	60	2.362	-6°	-6°	0.7		
	16	5/8	PSC50-DCLNL-35060-16	50	125	4.921	35	1.377	60	2.362	-6°	-6°	0.7		
	16	5/8	PSC63-DCLNR-45065-16	63	125	4.921	45	1.771	65	2.559	-6°	-6°	1.2		
	16	5/8	PSC63-DCLNL-45065-16	63	125	4.921	45	1.771	65	2.559	-6°	-6°	1.2		
	16	5/8	PSC80-DCLNR-55080-16	80	125	4.921	55	2.165	80	3.149	-6°	-6°	2.44	CN.. 1906..	CN.. 64..
	16	5/8	PSC80-DCLNL-55080-16	80	125	4.921	55	2.165	80	3.149	-6°	-6°	2.44		
	19	5/8	PSC50-DCLNR-35060-19	50	80	3.149	35	1.377	60	2.362	-6°	-6°	0.7		
	19	5/8	PSC50-DCLNL-35060-19	50	80	3.149	35	1.377	60	2.362	-6°	-6°	0.7		
	19	5/8	PSC63-DCLNR-45065-19	63	80	3.149	45	1.771	65	2.559	-6°	-6°	1.2		
	19	5/8	PSC63-DCLNL-45065-19	63	80	3.149	45	1.771	65	2.559	-6°	-6°	1.2		
	19	5/8	PSC80-DCLNR-55080-19	80	100	3.937	55	2.165	80	3.149	-6°	-6°	2.44	CN.. 2509..	CN.. 86..
	19	5/8	PSC80-DCLNL-55080-19	80	100	3.937	55	2.165	80	3.149	-6°	-6°	2.44		
25	5/8	PSC80-DCLNR-55080-25	80	100	3.937	55	2.165	80	3.149	-6°	-6°	2.47			
25	5/8	PSC80-DCLNL-55080-25	80	100	3.937	55	2.165	80	3.149	-6°	-6°	2.47			

主要配件

接口尺寸	刀片	刀垫螺钉	刀垫	扳手	整套配件
PSC32	12 1/2	ILD4085	322.236.03	248.150.10	412.028.021
PSC40-PSC80	12 1/2	ILD4085	322.234.01	248.150.10	412.028.021
PSC40-PSC80	16 5/8	ILD5011	322.234.03	248.200.10	412.028.031
PSC50-PSC80	19 3/4	ILD5011	322.236.01	248.200.10	413.028.041
PSC80	25 1	ILD6012	322.234.05	245.250.10	413.028.051

订货包含配件
可单独订购配件，按需询价

PSC外圆车刀

压板式/勾杆式/螺钉式

DDJNR L-Kr 93°

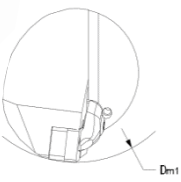


55°

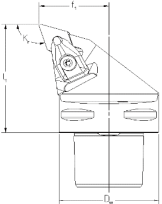
DNMM/DNMX
DNMG
DNMA/DNGA
刀片仅做示意



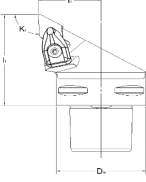
刀杆型号: DDJNR/L-Kr

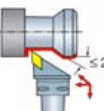
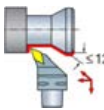


DDHNR/L-Kr 107.5°



DDNNN-Kr 62.5°



加工方式		iC	型号	Dm	Dm1 mm	Dm1 in.	f1 mm	f1 in.	l1 mm	l1 in.	γ	λ	重量 m (kg)	ISO 刀片	ANSI			
	11	3/8	PSC32-DDJNR-22045-11	32	60	2.362	22	0.866	45	1.771	-6°	-7°	0.19	DN.. 1104..	DN.. 33..			
	11	3/8	PSC32-DDJNL-22045-11	32	60	2.362	22	0.866	45	1.771	-6°	-7°	0.19					
	11	3/8	PSC40-DDJNR-27050-11	40	60	2.362	27	1.062	50	1.968	-6°	-7°	0.34					
	11	3/8	PSC40-DDJNL-27050-11	40	60	2.362	27	1.062	50	1.968	-6°	-7°	0.34					
	11	3/8	PSC50-DDJNR-35060-11	50	65	2.559	35	1.377	60	2.362	-6°	-7°	0.65					
	11	3/8	PSC50-DDJNL-35060-11	50	65	2.559	35	1.377	60	2.362	-6°	-7°	0.65					
	11	3/8	PSC63-DDJNR-45065-11	63	81	3.188	45	1.771	65	2.559	-6°	-7°	1.08	DN.. 1506..	DN.. 44..			
	11	3/8	PSC63-DDJNL-45065-11	63	81	3.188	45	1.771	65	2.559	-6°	-7°	1.08					
	15	1/2	PSC40-DDJNR-27055-15	40	110	4.330	27	1.062	55	2.165	-6°	-7°	0.36					
	15	1/2	PSC40-DDJNL-27055-15	40	110	4.330	27	1.062	55	2.165	-6°	-7°	0.36					
	15	1/2	PSC50-DDJNR-35060-15	50	110	4.330	35	1.377	60	2.362	-6°	-7°	0.36					
	15	1/2	PSC50-DDJNL-35060-15	50	110	4.330	35	1.377	60	2.362	-6°	-7°	0.36					
	15	1/2	PSC63-DDJNR-45065-15	63	110	4.330	45	1.771	65	2.559	-6°	-7°	1.05	DN.. 1506..	DN.. 44..			
	15	1/2	PSC63-DDJNL-45065-15	63	110	4.330	45	1.771	65	2.559	-6°	-7°	1.05					
	15	1/2	PSC80-DDJNR-55080-15	80	110	4.330	55	2.165	80	3.149	-6°	-7°	2.16					
	15	1/2	PSC80-DDJNL-55080-15	80	110	4.330	55	2.165	80	3.149	-6°	-7°	2.16					
		15	1/2	PSC40-DDHNR-27055-15	40	110	4.330	27	1.062	55	2.165	-6°	-7°			0.38	DN.. 1506..	DN.. 44..
		15	1/2	PSC40-DDHNL-27055-15	40	110	4.330	27	1.062	55	2.165	-6°	-7°			0.38		
15		1/2	PSC50-DDHNR-35060-15	50	110	4.330	35	1.377	60	2.362	-6°	-7°	0.66					
15		1/2	PSC50-DDHNL-35060-15	50	110	4.330	35	1.377	60	2.362	-6°	-7°	0.66					
15		1/2	PSC63-DDHNR-45065-15	63	110	4.330	45	1.771	65	2.559	-6°	-7°	1.15					
15		1/2	PSC63-DDHNL-45065-15	63	110	4.330	45	1.771	65	2.559	-6°	-7°	1.15					
15		1/2	PSC80-DDHNR-55080-15	80	110	4.330	55	2.165	80	3.149	-6°	-7°	2.36					
15		1/2	PSC80-DDHNL-55080-15	80	110	4.330	55	2.165	80	3.149	-6°	-7°	2.36					
	15	1/2	PSC40-DDNNN-00055-15	40	—	—	0.5	0.019	55	2.165	-5°	-9°	0.38	DN.. 1506..	DN.. 44..			
	15	1/2	PSC50-DDNNN-00060-15	50	—	—	0.5	0.019	60	2.362	-5°	-9°	0.62					
	15	1/2	PSC63-DDNNN-00065-15	63	—	—	0.5	0.019	65	2.559	-5°	-9°	1.06					
	15	1/2	PSC80-DDNNN-00080-15	80	—	—	0.5	0.019	80	3.149	-5°	-9°	2.1					

主要配件

接口尺寸	刀片	刀垫螺钉	刀垫	扳手	整套配件
					
PSC32-PSC63	11 3/8	ILD3072	322.267.01	242.090.40	412.028.011
PSC40-PSC80	15 1/2	ILD4085	322.266.02(6.35)	248.150.10	412.028.021
PSC40-PSC80	15 1/2	ILD4085	322.266.01(4.76)	248.150.10	412.028.021

订货包含配件，如使用DN1504刀片需提前告知
可单独订购配件，按需询价

PSC外圆车刀

压板式/勾杆式/螺钉式

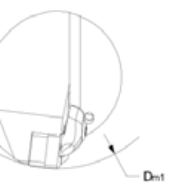
DSKNR L-Kr 75°



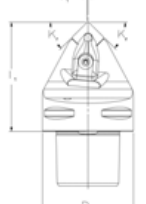
SNMM
SNMG
SNMA/SNGA
刀片仅做示意



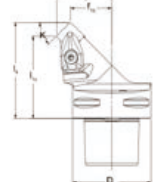
刀杆型号: DSKNR/L-Kr 75°

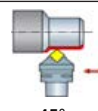
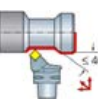


DSDNN-Kr 45°



DSSNR/L-Kr 45°



加工方式		iC	型号	Dm	Dm1 mm	Dm1 in.	f1 mm	f1 in.	l1 mm	l1 in.	f1s mm	f1s in.	l1s mm	l1s in.	γ	λ	重量 m (kg)	ISO 刀片	ANSI		
	12	1/2	PSC32-DSKNR-22040-12	32	60	2.362	22	0.866	40	1.574	—	—	—	—	-6°	-6°	0.2	SN.. 1204..	SN.. 43..		
	12	1/2	PSC32-DSKNL-22040-12	32	60	2.362	22	0.866	40	1.574	—	—	—	—	-6°	-6°	0.2				
	12	1/2	PSC40-DSKNR-27050-12	40	110	4.330	27	1.062	50	1.968	—	—	—	—	-6°	-6°	0.35				
	12	1/2	PSC40-DSKNL-27050-12	40	110	4.330	27	1.062	50	1.968	—	—	—	—	-6°	-6°	0.35				
	12	1/2	PSC50-DSKNR-35060-12	50	110	4.330	35	1.377	60	2.362	—	—	—	—	-6°	-6°	0.75				
	12	1/2	PSC50-DSKNL-35060-12	50	110	4.330	35	1.377	60	2.362	—	—	—	—	-6°	-6°	0.75				
	12	1/2	PSC63-DSKNR-45065-12	63	110	4.330	45	1.771	65	2.559	—	—	—	—	-6°	-6°	1.24	SN.. 1906..	SN.. 64..		
	12	1/2	PSC63-DSKNL-45065-12	63	110	4.330	45	1.771	65	2.559	—	—	—	—	-6°	-6°	1.24				
	19	3/4	PSC50-DSKNR-35060-19	50	125	4.921	35	1.377	60	2.362	—	—	—	—	-6°	-6°	0.76				
	19	3/4	PSC50-DSKNL-35060-19	50	125	4.921	35	1.377	60	2.362	—	—	—	—	-6°	-6°	0.76				
	19	3/4	PSC63-DSKNR-45065-19	63	125	4.921	45	1.771	65	2.559	—	—	—	—	-6°	-6°	1.27				
	19	3/4	PSC63-DSKNL-45065-19	63	125	4.921	45	1.771	65	2.559	—	—	—	—	-6°	-6°	1.27				
		12	1/2	PSC32-DSDNN-00048-12	32	—	—	0.3	0.011	48	1.889	—	—	—	—	-6°	-6°	0.19	SN.. 1204..	SN.. 43..	
		12	1/2	PSC40-DSDNN-00050-12	40	—	—	0.3	0.011	50	1.968	—	—	—	—	-6°	-6°	0.32			
		12	1/2	PSC50-DSDNN-00060-12	50	—	—	0.3	0.011	60	2.362	—	—	—	—	-6°	-6°	0.61			
			12	1/2	PSC63-DSDNN-00065-12	63	—	—	0.3	0.011	65	2.559	—	—	—	—	-6°	-6°	1.07	SN.. 1204..	SN.. 43..
			12	1/2	PSC32-DSSNR-22040-12	32	60	2.362	22	0.866	40	1.574	13.7	0.539	48.3	1.901	-8°	0°	0.19		
			12	1/2	PSC32-DSSNL-22040-12	32	60	2.362	22	0.866	40	1.574	13.7	0.539	48.3	1.901	-8°	0°	0.19		
12	1/2		PSC40-DSSNR-27042-12	40	110	4.330	27	1.062	42	1.653	18.7	0.736	50.3	1.980	-8°	0°	0.31				
12	1/2		PSC40-DSSNL-27042-12	40	110	4.330	27	1.062	42	1.653	18.7	0.736	50.3	1.980	-8°	0°	0.31				
12	1/2		PSC50-DSSNR-35052-12	50	110	4.330	35	1.377	52	2.047	26.7	1.051	60.3	2.374	-8°	0°	0.6				
12	1/2		PSC50-DSSNL-35052-12	50	110	4.330	35	1.377	52	2.047	26.7	1.051	60.3	2.374	-8°	0°	0.6				
12	1/2		PSC63-DSSNR-45056-12	63	110	4.330	45	1.771	56	2.204	36.7	1.444	64.3	2.531	-8°	0°	0.99				
12	1/2		PSC63-DSSNL-45056-12	63	110	4.330	45	1.771	56	2.204	36.7	1.444	64.3	2.531	-8°	0°	0.99				

主要配件

接口尺寸	刀片	刀垫螺钉	刀垫	扳手	整套配件
					
PSC32	12 1/2	ILD4085	322.426.02	248.150.10	412.028.021
PSC40-PSC63	12 1/2	ILD4085	322.425.01	248.150.10	412.028.021
PSC50-PSC80	19 3/4	ILD5011	322.425.04	248.200.10	412.028.041

订货包含配件
可单独订购配件，按需询价

| 05 |


WORLDIA

| 06 |

PSC外圆车刀

压板式/勾杆式/螺钉式

DWLNR L-Kr 95°



WNMM
WNMG
WNGA/WNMA
刀片仅做示意

刀杆型号: DDJNR/L-Kr

加工方式	刀片	iC	型号	Dm	Dm1 mm	Dm1 in.	f1 mm	f1 in.	l1 mm	l1 in.	γ	λ	重量 m (kg)	ISO 刀片	ANSI
	6	3/8	PSC32-DWLNR-22040-06	32	60	2.362	22	0.866	40	1.574	-6°	-6°	0.18	WN.. 0604..	WN.. 33..
	6	3/8	PSC32-DWLNL-22040-06	32	60	2.362	22	0.866	40	1.574	-6°	-6°	0.18		
	6	3/8	PSC40-DWLNR-27050-06	40	60	2.362	27	1.062	50	1.968	-6°	-6°	0.35		
	6	3/8	PSC40-DWLNL-27050-06	40	60	2.362	27	1.062	50	1.968	-6°	-6°	0.35		
	6	3/8	PSC50-DWLNR-35060-06	50	65	2.559	35	1.377	60	2.362	-6°	-6°	0.67		
	6	3/8	PSC50-DWLNL-35060-06	50	65	2.559	35	1.377	60	2.362	-6°	-6°	0.67		
	6	3/8	PSC63-DWLNR-45065-06	63	81	3.188	45	1.771	65	2.559	-6°	-6°	1.21		
	6	3/8	PSC63-DWLNL-45065-06	63	81	3.188	45	1.771	65	2.559	-6°	-6°	1.21		
	8	1/2	PSC40-DWLNR-27050-08	40	110	4.330	27	1.062	50	1.968	-6°	-6°	0.35	WN.. 0804..	WN.. 43..
	8	1/2	PSC40-DWLNL-27050-08	40	110	4.330	27	1.062	50	1.968	-6°	-6°	0.35		
	8	1/2	PSC50-DWLNR-35060-08	50	110	4.330	35	1.377	60	2.362	-6°	-6°	0.67		
	8	1/2	PSC50-DWLNL-35060-08	50	110	4.330	35	1.377	60	2.362	-6°	-6°	0.67		
	8	1/2	PSC63-DWLNR-45065-08	63	110	4.330	45	1.771	65	2.559	-6°	-6°	1.22		
	8	1/2	PSC63-DWLNL-45065-08	63	110	4.330	45	1.771	65	2.559	-6°	-6°	1.22		
	8	1/2	PSC80-DWLNR-55080-08	80	110	4.330	55	2.165	80	3.149	-6°	-6°	2.44		
	8	1/2	PSC80-DWLNL-55080-08	80	110	4.330	55	2.165	80	3.149	-6°	-6°	2.44		

主要配件

接口尺寸	刀片	刀垫螺钉	刀垫	扳手	整套配件
PSC32-PSC63	6 3/8	ILD3072	322.328.01	242.090.40	412.028.011
PSC40-PSC80	8 1/2	ILD4085	322.331.12	248.150.10	412.028.021

订货包含配件

可单独订购配件，按需询价

PSC外圆车刀

压板式/勾杆式/螺钉式

DVJNR L-Kr 93°



VNMG
VNGP
刀片仅做示意

刀杆型号: DVJNR/L-Kr 93°

加工方式	刀片	iC	型号	Dm	Dm1 mm	Dm1 in.	f1 mm	f1 in.	l1 mm	l1 in.	γ	λ	重量 m (kg)	ISO 刀片	ANSI
	16	3/8	PSC40-DVJNR-27062-16	40	60	2.362	27	1.062	62	2.440	4°	-13°	0.4	VN.. 1604..	VN.. 33..
	16	3/8	PSC40-DVJNL-27062-16	40	60	2.362	27	1.062	62	2.440	4°	-13°	0.4		
	16	3/8	PSC50-DVJNR-35065-16	50	65	2.559	35	1.377	65	2.559	4°	-13°	0.65		
	16	3/8	PSC50-DVJNL-35065-16	50	65	2.559	35	1.377	65	2.559	4°	-13°	0.65		
	16	3/8	PSC63-DVJNR-45065-16	63	81	3.188	45	1.771	65	2.559	4°	-13°	1.01		
	16	3/8	PSC63-DVJNL-45065-16	63	81	3.188	45	1.771	65	2.559	4°	-13°	1.01		
	16	3/8	PSC80-DVJNR-55080-16	80	100	3.937	55	2.165	80	3.149	4°	-13°	2.1		
	16	3/8	PSC80-DVJNL-55080-16	80	100	3.937	55	2.165	80	3.149	4°	-13°	2.1		
	16	3/8	PSC40-DVVNN-00062-16	40	-	-	0.6	0.023	62	2.440	4°	-13°	0.41	VN.. 1604..	VN.. 33..
	16	3/8	PSC50-DVVNN-00065-16	50	-	-	0.6	0.023	65	2.559	4°	-13°	0.63		
	16	3/8	PSC63-DVVNN-00065-16	63	-	-	0.6	0.023	65	2.559	4°	-13°	1.03		
	16	3/8	PSC80-DVVNN-00080-16	80	-	-	0.6	0.023	80	3.149	4°	-13°	2		

主要配件

接口尺寸	刀片	刀垫螺钉	刀垫	扳手	整套配件
PSC40-PSC80	16 3/8	ILD3581	322.269.01	248.150.10	412.028.61

订货包含配件

可单独订购配件，按需询价

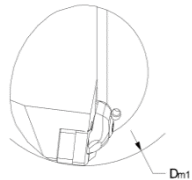
PSC外圆车刀

压板式/勾杆式/螺钉式

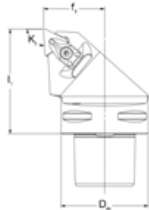
DTJNR L-Kr 93°



TNMM/TNMX
TNMG
TNMA/TNGA
刀片仅做示意



刀杆型号: DTJNR/L-Kr 93°



加工方式		iC	型号	Dm	Dm1 mm	Dm1 in.	f1 mm	f1 in.	l1 mm	l1 in.	γ	λ	重量 m (kg)	ISO 刀片	ANSI
	16	3/8	PSC32-DTJNR-22040-16	32	60	2.362	22	0.866	40	1.574	-6°	-6°	0.2	TN.. 1604..	TN.. 33..
	16	3/8	PSC32-DTJNL-22040-16	32	60	2.362	22	0.866	40	1.574	-6°	-6°	0.2		
	16	3/8	PSC40-DTJNR-27050-16	40	110	4.330	27	1.062	50	1.968	-6°	-6°	0.43		
	16	3/8	PSC40-DTJNL-27050-16	40	110	4.330	27	1.062	50	1.968	-6°	-6°	0.43		
	16	3/8	PSC50-DTJNR-35060-16	50	110	4.330	35	1.377	60	2.362	-6°	-6°	0.78		
	16	3/8	PSC50-DTJNL-35060-16	50	110	4.330	35	1.377	60	2.362	-6°	-6°	0.78		
	16	3/8	PSC63-DTJNR-45065-16	63	110	4.330	45	1.771	65	2.559	-6°	-6°	1.34		
	16	3/8	PSC63-DTJNL-45065-16	63	110	4.330	45	1.771	65	2.559	-6°	-6°	1.34		
	16	3/8	PSC63-DTJNL-45065-16	63	110	4.330	45	1.771	65	2.559	-6°	-6°	1.34		

主要配件

接口尺寸	刀片	刀垫螺钉	刀垫	扳手	整套配件
PSC32	16 3/8	ILD3072	322.316.01	242.090.40	412.028.11
PSC40-PSC80	16 3/8	ILD3072	322.315.02	242.090.40	412.028.11

订货包含配件

可单独订购配件, 按需询价

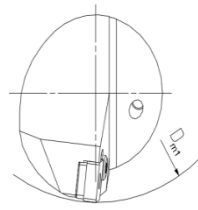
PSC外圆车刀

压板式/勾杆式/螺钉式

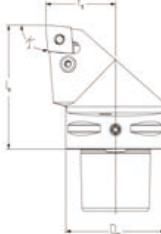
PCLNR L-Kr 95°



CNMM
CNMG
CNMA/CNGA
刀片仅做示意



刀杆型号: PCLNR/L-Kr



加工方式		iC	型号	Dm	f1 mm	f1 in.	l1 mm	l1 in.	γ	λ	重量 m (kg)	ISO 刀片	ANSI
	12	1/2	PSC40-PCLNR-27050-12	40	27	1.062	50	1.968	-6°	-6°	0.36	CN.. 1204..	CN.. 43..
	12	1/2	PSC40-PCLNL-27050-12	40	27	1.062	50	1.968	-6°	-6°	0.36		
	12	1/2	PSC50-PCLNR-35060-12	50	35	1.377	60	2.362	-6°	-6°	0.68		
	12	1/2	PSC50-PCLNL-35060-12	50	35	1.377	60	2.362	-6°	-6°	0.68		
	12	1/2	PSC63-PCLNR-45065-12	63	45	1.771	65	2.559	-6°	-6°	1.19		
	12	1/2	PSC63-PCLNL-45065-12	63	45	1.771	65	2.559	-6°	-6°	1.19		
	12	1/2	PSC80-PCLNR-55080-12	80	55	2.165	80	3.149	-6°	-6°	2.39		
	12	1/2	PSC80-PCLNL-55080-12	80	55	2.165	80	3.149	-6°	-6°	2.39		
	16	5/8	PSC40-PCLNR-27050-16	40	27	1.062	50	1.968	-6°	-6°	0.35	CN.. 1606..	CN.. 54..
	16	5/8	PSC40-PCLNL-27050-16	40	27	1.062	50	1.968	-6°	-6°	0.35		
	16	5/8	PSC50-PCLNR-35060-16	50	35	1.377	60	2.362	-6°	-6°	0.68		
	16	5/8	PSC50-PCLNL-35060-16	50	35	1.377	60	2.362	-6°	-6°	0.68		
	16	5/8	PSC63-PCLNR-45065-16	63	45	1.771	65	2.559	-6°	-6°	1.19		
	16	5/8	PSC63-PCLNL-45065-16	63	45	1.771	65	2.559	-6°	-6°	1.19		
	16	5/8	PSC80-PCLNR-55080-16	80	55	2.165	80	3.149	-6°	-6°	2.39		
	16	5/8	PSC80-PCLNL-55080-16	80	55	2.165	80	3.149	-6°	-6°	2.39		
	19	3/4	PSC50-PCLNR-35060-19	50	35	1.377	60	2.362	-6°	-6°	0.68	CN.. 1906..	CN.. 64..
	19	3/4	PSC50-PCLNL-35060-19	50	35	1.377	60	2.362	-6°	-6°	0.68		
	19	3/4	PSC63-PCLNR-45065-19	63	45	1.771	65	2.559	-6°	-6°	1.19		
	19	3/4	PSC63-PCLNL-45065-19	63	45	1.771	65	2.559	-6°	-6°	1.19		
	19	3/4	PSC80-PCLNL-55080-19	80	55	2.165	80	3.149	-6°	-6°	2.39		
	19	3/4	PSC80-PCLNL-55080-19	80	55	2.165	80	3.149	-6°	-6°	2.39		

主要配件

接口尺寸	刀片	刀垫螺钉	刀垫	扳手	勾杆
PSC40-PSC63	12 1/2	414.438.21	322.318.50	241.030.63	413.438.41
PSC40-PSC80	16 5/8	414.838.31	322.318.52	241.030.63	413.838.40
PSC50-PSC80	19 3/4	414.438.22	322.318.51	241.030.63	413.438.42

订货包含配件

可单独订购配件, 按需询价

PSC外圆车刀

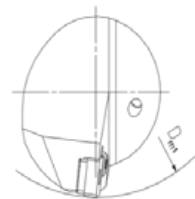
压板式/勾杆式/螺钉式

PDJNR L-Kr 93°

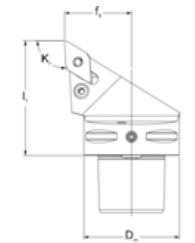

中心出水

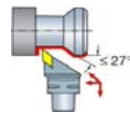

DNMM/DNMX
DNMG
DNMA/DNGA
刀片仅做示意





刀杆型号: PDJNR/L-Kr 93°



加工方式		iC	型号	Dm	f1 mm	f1 in.	l1 mm	l1 in.	γ	λ	重量 m (kg)	ISO 刀片	ANSI
	15	1/2	PSC40-PDJNR-27055-15	40	27	1.062	55	2.165	-6°	-7°	0.36	DN.. 1506..	DN.. 44..
	15	1/2	PSC40-PDJNL-27055-15	40	27	1.062	55	2.165	-6°	-7°	0.36		
	15	1/2	PSC50-PDJNR-35060-15	50	35	1.377	60	2.362	-6°	-7°	0.62		
	15	1/2	PSC50-PDJNL-35060-15	50	35	1.377	60	2.362	-6°	-7°	0.62		
	15	1/2	PSC63-PDJNR-45065-15	63	45	1.771	65	2.559	-6°	-7°	1.05		
	15	1/2	PSC63-PDJNL-45065-15	63	45	1.771	65	2.559	-6°	-7°	1.05		

主要配件

接口尺寸	刀片	刀垫螺钉	刀垫	扳手	勾杆
					
PSC40-PSC63	15 1/2	414.438.30	322.358.56(6.35)	241.030.63	413.438.47
PSC40-PSC63	15 1/2	414.438.30	322.358.51(4.76)	241.030.63	413.438.47

订货包含配件，如使用DN1504刀片需提前告知
可单独订购配件，按需询价

PSC外圆车刀

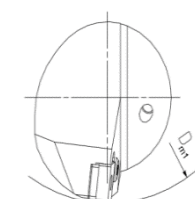
压板式/勾杆式/螺钉式

PSKNR L-Kr 75°

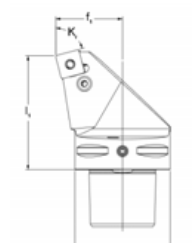

中心出水

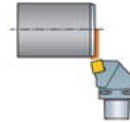

SNMM
SNMG
SNMA/SNGA
刀片仅做示意





刀杆型号: PSKNR/L-Kr 75°



加工方式		iC	型号	Dm	f1 mm	f1 in.	l1 mm	l1 in.	γ	λ	重量 m (kg)	ISO 刀片	ANSI
	12	1/2	PSC40-PSKNR-27050-12	40	27	1.062	50	1.968	-6°	-6°	0.34	SN.. 1204..	SN.. 43..
	12	1/2	PSC40-PSKNL-27050-12	40	27	1.062	50	1.968	-6°	-6°	0.34		
	12	1/2	PSC50-PSKNR-35060-12	50	35	1.377	60	2.362	-6°	-6°	0.72		
	12	1/2	PSC50-PSKNL-35060-12	50	35	1.377	60	2.362	-6°	-6°	0.72		
	12	1/2	PSC63-PSKNR-45065-12	63	45	1.771	65	2.559	-6°	-6°	1.15		
	12	1/2	PSC63-PSKNL-45065-12	63	45	1.771	65	2.559	-6°	-6°	1.15		

主要配件

接口尺寸	刀片	刀垫螺钉	刀垫	扳手	勾杆
					
PSC40-PSC63	12 1/2	414.438.21	322.428.51	241.030.63	413.438.41

订货包含配件
可单独订购配件，按需询价

PSC外圆车刀

压板式/勾杆式/螺钉式

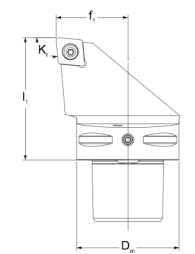
SCLCR L-Kr 95°

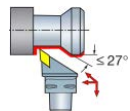

中心出水


CCMT/CCGT
CCGX/CCET
CCMW
刀片仅做示意



刀杆型号: SCLCR/L-Kr 95°



加工方式		iC	型号	Dm	f1 mm in.	l1 mm in.	γ	λ	重量 m (kg)	ISO 刀片	ANSI
	12	1/2	PSC32-SCLCR-22040-12	32	22 0.866	40 1.574	0°	0°	0.2	CC..1204..	CC..43..
	12	1/2	PSC32-SCLCL-22040-12	32	22 0.866	40 1.574	0°	0°	0.2		
	12	1/2	PSC40-SCLCR-27050-12	40	27 1.062	50 1.968	0°	0°	0.44		
	12	1/2	PSC40-SCLCL-27050-12	40	27 1.062	50 1.968	0°	0°	0.44		
	12	1/2	PSC50-SCLCR-35060-12	50	35 1.377	60 2.362	0°	0°	0.77		
	12	1/2	PSC50-SCLCL-35060-12	50	35 1.377	60 2.362	0°	0°	0.77		
	12	1/2	PSC63-SCLCR-45065-12	63	45 1.771	65 2.559	0°	0°	1.34		
12	1/2	PSC63-SCLCL-45065-12	63	45 1.771	65 2.559	0°	0°	1.34			

主要配件

接口尺寸	刀片	刀垫螺钉	刀垫	扳手	刀片螺钉
					
PSC32-PSC63	12 1/2	512.090.03	322.232.02	248.150.10 & 241.040.70	ILD4014

订货包含配件

可单独订购配件，按需询价

PSC外圆车刀

压板式/勾杆式/螺钉式

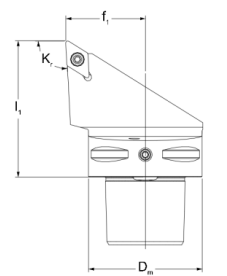
SDJCR L-Kr 93°

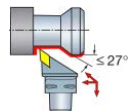

中心出水


DCMT/DCMX
DCGT/DCGX/DCET
DCMW
刀片仅做示意



刀杆型号: SDJCR/L-Kr 93°



加工方式		iC	型号	Dm	f1 mm in.	l1 mm in.	γ	λ	重量 m (kg)	ISO 刀片	ANSI
	11	3/8	PSC32-SDJCR-22040-11	32	22 0.866	40 1.574	0°	0°	0.16	DC..11T3..	DC..332.5..
	11	3/8	PSC32-SDJCL-22040-11	32	22 0.866	40 1.574	0°	0°	0.16		
	11	3/8	PSC40-SDJCR-27050-11	40	27 1.062	50 1.968	0°	0°	0.33		
	11	3/8	PSC40-SDJCL-27050-11	40	27 1.062	50 1.968	0°	0°	0.33		
	11	3/8	PSC50-SDJCR-35060-11	50	35 1.377	60 2.362	0°	0°	0.63		
	11	3/8	PSC50-SDJCL-35060-11	50	35 1.377	60 2.362	0°	0°	0.63		
	11	3/8	PSC63-SDJCR-45065-11	63	45 1.771	65 2.559	0°	0°	1.05		
	11	3/8	PSC63-SDJCL-45065-11	63	45 1.771	65 2.559	0°	0°	1.05		

主要配件

接口尺寸	刀片	刀垫螺钉	刀垫	扳手	刀片螺钉
					
PSC32-PSC63	11 3/8	512.090.01	322.263.01	248.150.10 & 241.035.65	ILD3512

订货包含配件

可单独订购配件，按需询价

PSC外圆车刀

压板式/勾杆式/螺钉式

SVHBR L-Kr 107.5°

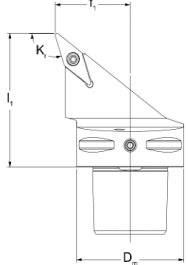


35°

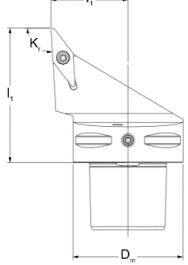
VBMT/VBGT
VCGX/VCEX
VCGT/VCET
VBMW/VCMW
刀片仅做示意



刀杆型号: SVHBR/L-Kr 107.5°



SVJBR/L-Kr 93°



加工方式		iC	型号	Dm	f1 mm	f1 in.	l1 mm	l1 in.	γ	λ	重量 m (kg)	ISO 刀片	ANSI
	16	3/8	PSC40-SVHBR-27050-16	40	27	1.062	50	1.968	0°	0°	0.38	VB..1604.. VC..1604..	VB..33.. VC..33..
	16	3/8	PSC40-SVHBL-27050-16	40	27	1.062	50	1.968	0°	0°	0.38		
	16	3/8	PSC50-SVHBR-35060-16	50	35	1.377	60	2.362	0°	0°	0.64		
	16	3/8	PSC50-SVHBL-35060-16	50	35	1.377	60	2.362	0°	0°	0.64		
	16	3/8	PSC63-SVHBR-45065-16	63	45	1.771	65	2.559	0°	0°	1.12		
	16	3/8	PSC63-SVHBL-45065-16	63	45	1.771	65	2.559	0°	0°	1.12		
	16	3/8	PSC40-SVJBR-27050-16	40	27	1.062	50	1.968	0°	0°	0.35	VB..1604.. VC..1604..	VB..33.. VC..33..
	16	3/8	PSC40-SVJBL-27050-16	40	27	1.062	50	1.968	0°	0°	0.35		
	16	3/8	PSC50-SVJBR-35060-16	50	35	1.377	60	2.362	0°	0°	0.7		
	16	3/8	PSC50-SVJBL-35060-16	50	35	1.377	60	2.362	0°	0°	0.7		
	16	3/8	PSC63-SVJBR-45065-16	63	45	1.771	65	2.559	0°	0°	1.11		
	16	3/8	PSC63-SVJBL-45065-16	63	45	1.771	65	2.559	0°	0°	1.11		

主要配件

接口尺寸	刀片	刀垫螺钉	刀垫	扳手	刀片螺钉
					
PSC32-PSC63	16 3/8	512.090.01	322.270.01	248.150.10 & 241.035.65	ILD3512

订货包含配件
可单独订购配件, 按需询价

PSC外圆车刀

压板式/勾杆式/螺钉式

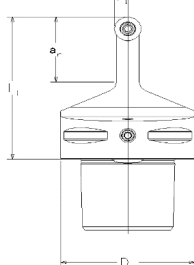
SRDCN



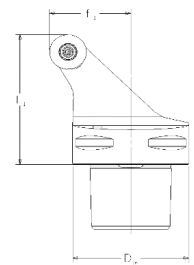
RCMT
RCGX-AL
刀片仅做示意

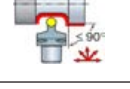
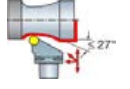


刀杆型号: SRDCN



SRSCR/L



加工方式		iC	型号	Dm	ar mm	ar in.	f1 mm	f1 in.	l1 mm	l1 in.	γ	λ	重量 m (kg)	ISO 刀片	ANSI
	10	—	PSC32-SRDCN-00040-10A	32	20	0.787	5	0.196	40	1.574	0°	0°	0.13	RC.10T3M0	—
	10	—	PSC40-SRDCN-00050-10A	40	25	0.984	5	0.196	50	1.968	0°	0°	0.27		
	10	—	PSC50-SRDCN-00060-10A	50	25	0.984	5	0.196	60	2.362	0°	0°	0.51		
	10	—	PSC63-SRDCN-00065-10A	63	25	0.984	5	0.196	65	2.559	0°	0°	0.91		
	16	—	PSC50-SRSCR-35060-16	50	—	—	35	1.377	60	2.362	0°	0°	0.56	RC.1606M0	—
	16	—	PSC50-SRSL-35060-16	50	—	—	35	1.377	60	2.362	0°	0°	0.56		
	16	—	PSC63-SRSCR-45065-16	63	—	—	45	1.771	65	2.559	0°	0°	1.03		
	16	—	PSC63-SRSL-45065-16	63	—	—	45	1.771	65	2.559	0°	0°	1.03		

主要配件

接口尺寸	刀片	刀垫螺钉	刀垫	扳手	刀片螺钉
					
PSC32-PSC63	10 —	512.090.01	322.110.01	248.150.10 & 251.035.65	ILD3510
PSC50-PSC63	16 —	512.090.06	322.110.03	248.200.10 & 241.050.80	ILD5017

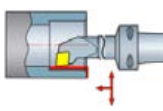
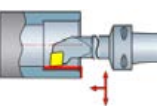
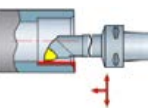
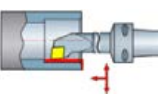
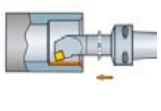
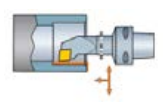
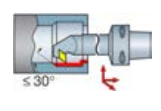
订货包含配件
可单独订购配件, 按需询价

| 15 |

| 16 |

PSC内圆车刀

压板式/勾杆式/螺钉式

压板式	Kr95°	Kr93°	Kr95°
	PSC-DCLNR/L	PSC-DDUNR/L	PSC-DWLNRL/L
			
	CN.. 1204..	1506..	WN.. 0804..
	页码	页码	页码
勾杆式	Kr95°	Kr75°	
	PSC-PCLNR/L	PSC-PSKNR/L	
			
	CN.. 1204..	SN.. 1204..	
	页码	页码	
螺钉式	Kr95°	Kr93°	
	PSC-SCLCR	PSC-SDUCR	
			
	CC..1204..	DC.. 0702..	
	页码	页码	

PSC内圆车刀体

压板式/勾杆式/螺钉式



Internal Turning Tool Body

- ☆适用于工件内径的车削加工；
- ☆标准车刀体长度最大可做到 140mm；
- ☆机内对刀，可用于自动化生产设备；
- ☆通配市面上 ISO 标准刀片；
- ☆可支持非标定制。

PSC内圆车刀

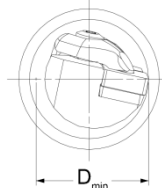
压板式/勾杆式/螺钉式

内DCLNR L-Kr 95°

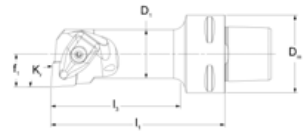


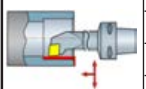

CNMM
CNMG
CNMA/CNGA
刀片仅做示意





刀杆型号: DCLNR L-Kr 95°



加工方式		iC	型号	Dm	Dm1 mm	Dm1 in.	f1 mm	f1 in.	l1 mm	l1 in.	f1s mm	f1s in.	l1s mm	l1s in.	γ	λ	重量 m (kg)	ISO 刀片	ANSI
	12	1/2	PSC40-DCLNR-17090-12	40	32	1.259	25	0.984	17	0.669	90	3.543	69	2.716	-6°	-12°	0.47	CN.. 1204..	CN.. 43..
	12	1/2	PSC40-DCLNL-17090-12	40	32	1.259	25	0.984	17	0.669	90	3.543	69	2.716	-6°	-12°	0.47		
	12	1/2	PSC50-DCLNR-17090-12	50	32	1.259	25	0.984	17	0.669	90	3.543	69	2.716	-6°	-12°	0.65		
	12	1/2	PSC50-DCLNL-17090-12	50	32	1.259	25	0.984	17	0.669	90	3.543	69	2.716	-6°	-12°	0.65		
	12	1/2	PSC63-DCLNR-17100-12	63	32	1.259	25	0.984	17	0.669	100	3.937	73	2.874	-6°	-12°	1.04		
	12	1/2	PSC63-DCLNL-17100-12	63	32	1.259	25	0.984	17	0.669	100	3.937	73	2.874	-6°	-12°	1.04		

主要配件

接口尺寸	刀片	刀垫螺钉	刀垫	扳手	整套配件
					
PSC32	16 3/8	ILD3072	322.316.01	242.090.40	412.028.11
PSC40-PSC80	16 3/8	ILD3072	322.315.02	242.090.40	412.028.11

订货包含配件

可单独订购配件, 按需询价

PSC内圆车刀

压板式/勾杆式/螺钉式

DDUMR/L-Kr 93°

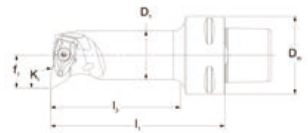



DNMM/DNMX
DNMG
DNMA/DNGA
刀片仅做示意





刀杆型号: DDUMR/L-Kr93°



加工方式		iC	型号	Dm	Dm1 mm	Dm1 in.	f1 mm	f1 in.	l1 mm	l1 in.	f1s mm	f1s in.	l1s mm	l1s in.	γ	λ	重量 m (kg)	ISO 刀片	ANSI
	11	3/8	PSC40-DDUNR-17090-11	40	32	1.259	25	0.984	17	0.669	90	3.543	68	2.677	-6°	-12°	0.47	DN.. 1104..	DN.. 33..
	11	3/8	PSC40-DDUNL-17090-11	40	32	1.259	25	0.984	17	0.669	90	3.543	68	2.677	-6°	-12°	0.47		
	11	3/8	PSC50-DDUNR-17090-11	50	32	1.259	25	0.984	17	0.669	90	3.543	68	2.677	-6°	-12°	0.65		
	11	3/8	PSC50-DDUNL-17090-11	50	32	1.259	25	0.984	17	0.669	90	3.543	68	2.677	-6°	-12°	0.65		
	15	1/2	PSC40-DDUNR-27080-15	40	50	1.968	39.7	1.563	27	1.063	80	3.149	59	2.322	-6°	-11°	1.04	DN.. 1506..	DN.. 44..
	15	1/2	PSC40-DDUNL-27080-15	40	50	1.968	39.7	1.563	27	1.063	80	3.149	59	2.322	-6°	-11°	1.04		
	15	1/2	PSC50-DDUNR-27140-15	50	50	1.968	40	1.574	27	1.063	140	5.511	118	4.645	-6°	-11°	1.04		
	15	1/2	PSC50-DDUNL-27140-15	50	50	1.968	40	1.574	27	1.063	140	5.511	118	4.645	-6°	-11°	1.04		
	15	1/2	PSC63-DDUNR-27140-15	63	50	1.968	40	1.574	27	1.063	140	5.511	114	4.488	-6°	-11°	1.04		
	15	1/2	PSC63-DDUNL-27140-15	63	50	1.968	40	1.574	27	1.063	140	5.511	114	4.488	-6°	-11°	1.04		

主要配件

接口尺寸	刀片	刀垫螺钉	刀垫	扳手	整套配件
					
PSC40-PSC50	11 3/8	ILD3512	322.267.01	242.090.40	412.028.011
PSC40-PSC63	15 1/2	ILD4085	322.266.02(6.35)	248.150.10	412.028.021
PSC40-PSC63	15 1/2	ILD4085	322.266.01(4.76)	248.150.10	412.028.021

订货包含配件, 如使用DN1504刀片需提前告知

可单独订购配件, 按需询价

PSC内圆车刀

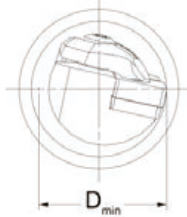
压板式/勾杆式/螺钉式

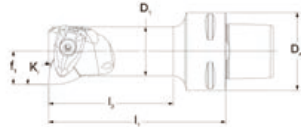
内DWLNR L-Kr 95°

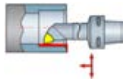



WNMM
WNMG
WNGA/WNMA
刀片仅做示意






刀杆型号: DWLNR/L-Kr95°

加工方式		型号	Dm	Dm1 mm	Dm1 in.	f1 mm	f1 in.	l1 mm	l1 in.	f1s mm	f1s in.	l1s mm	l1s in.	γ	λ	重量 m (kg)	ISO 刀片	ANSI
	8	PSC40-DWLNR-17090-08	40	32	1.259	25	0.984	17	0.669	90	3.543	69	2.716	-0°	-6°	0.48	WN.. 0804..	WN.. 43..
	8	PSC40-DWLNL-17090-08	40	32	1.259	25	0.984	17	0.669	90	3.543	69	2.716	-0°	-6°	0.48		
	8	PSC50-DWLNR-17090-08	50	32	1.259	25	0.984	17	0.669	90	3.543	69	2.716	-0°	-6°	0.67		
	8	PSC50-DWLNL-17090-08	50	32	1.259	25	0.984	17	0.669	90	3.543	69	2.716	-0°	-6°	0.67		

主要配件

接口尺寸	刀片	刀垫螺钉	刀垫	扳手	整套配件
					
PSC40-PSC50	8	ILD4085	322.328.02	248.150.10	412.028.021

订货包含配件

可单独订购配件, 按需询价

PSC内圆车刀

压板式/勾杆式/螺钉式



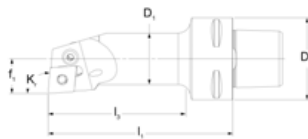
内PCLNR L-Kr 95°

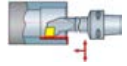



DNMM/DNMX
DNMG
DNMA/DNGA
刀片仅做示意






刀杆型号: PCLNR/L-Kr95°

加工方式		型号	Dm	Dm1 mm	Dm1 in.	f1 mm	f1 in.	l1 mm	l1 in.	f1s mm	f1s in.	l1s mm	l1s in.	γ	λ	重量 m (kg)	ISO 刀片	ANSI
	12	PSC32-PCLNR-17090-12	32	32	1.259	25	0.984	17	0.669	90	3.543	75	2.952	-6°	-11°	0.3	CN.. 1204..	CN.. 43..
	12	PSC32-PCLNL-17090-12	32	32	1.259	25	0.984	17	0.669	90	3.543	75	2.952	-6°	-11°	0.3		
	12	PSC32-PCLNR-22064-12	32	40	1.574	32	1.259	22	0.866	64	2.519	50	1.968	-6°	-11°	0.3		
	12	PSC32-PCLNL-22064-12	32	40	1.574	32	1.259	22	0.866	64	2.519	50	1.968	-6°	-11°	0.3		
	12	PSC32-PCLNR-22096-12	32	40	1.574	32	1.259	22	0.866	96	3.779	82	3.228	-6°	-11°	0.3		
	12	PSC32-PCLNL-22096-12	32	40	1.574	32	1.259	22	0.866	96	3.779	82	3.228	-6°	-11°	0.3		
	12	PSC40-PCLNR-17090-12	40	32	1.259	25	0.984	17	0.669	90	3.543	69	2.716	-6°	-11°	0.5		
	12	PSC40-PCLNL-17090-12	40	32	1.259	25	0.984	17	0.669	90	3.543	69	2.716	-6°	-11°	0.5		
	12	PSC40-PCLNR-22110-12	40	40	1.574	32	1.259	22	0.866	110	4.330	89	3.503	-6°	-11°	0.5		
	12	PSC40-PCLNL-22110-12	40	40	1.574	32	1.259	22	0.866	110	4.330	89	3.503	-6°	-11°	0.5		
	12	PSC40-PCLNR-27080-12	40	50	1.968	40	1.574	27	1.063	80	3.149	60	2.362	-6°	-10°	0.5		
	12	PSC40-PCLNL-27080-12	40	50	1.968	40	1.574	27	1.063	80	3.149	60	2.362	-6°	-10°	0.5		
	12	PSC40-PCLNR-27120-12	40	50	1.968	40	1.574	27	1.063	120	4.724	100	3.937	-6°	-11°	0.5		
	12	PSC40-PCLNL-27120-12	40	50	1.968	40	1.574	27	1.063	120	4.724	100	3.937	-6°	-11°	0.5		
	12	PSC50-PCLNR-17090-12	50	32	1.259	25	0.984	17	0.669	90	3.543	67	2.637	-6°	-11°	0.65		
	12	PSC50-PCLNL-17090-12	50	32	1.259	25	0.984	17	0.669	90	3.543	67	2.637	-6°	-11°	0.65		
	12	PSC50-PCLNR-22110-12	50	40	1.574	32	1.259	22	0.866	110	4.330	88	3.464	-6°	-11°	0.66		
	12	PSC50-PCLNL-22110-12	50	40	1.574	32	1.259	22	0.866	110	4.330	88	3.464	-6°	-11°	0.66		
	12	PSC50-PCLNR-27140-12	50	50	1.968	40	1.574	27	1.063	140	5.511	119	4.685	-6°	-10°	0.67		
	12	PSC50-PCLNL-27140-12	50	50	1.968	40	1.574	27	1.063	140	5.511	119	4.685	-6°	-10°	0.67		
	12	PSC50-PCLNR-35100-12	50	63	2.480	50	1.968	35	1.378	100	3.937	81	3.189	-6°	-7°	0.68		
	12	PSC50-PCLNL-35100-12	50	63	2.480	50	1.968	35	1.378	100	3.937	81	3.189	-6°	-7°	0.68		
	12	PSC63-PCLNR-17100-12	63	32	1.259	25	0.984	17	0.669	100	3.937	74	2.913	-6°	-11°	1		
	12	PSC63-PCLNL-17100-12	63	32	1.259	25	0.984	17	0.669	100	3.937	74	2.913	-6°	-11°	1		
	12	PSC63-PCLNR-22110-12	63	40	1.574	32	1.259	22	0.866	110	4.330	84	3.307	-6°	-11°	1.2		
	12	PSC63-PCLNL-22110-12	63	40	1.574	32	1.259	22	0.866	110	4.330	84	3.307	-6°	-11°	1.2		

主要配件

接口尺寸	刀片	刀垫螺钉	刀垫	扳手	勾杆
					
PSC32-PSC63(D25)	12	414.838.32	—	241.025.56	413.838.41-1
PSC32-PSC63(D32-D50)	12	414.438.21	322.318.50	241.030.63	413.438.41

订货包含配件

可单独订购配件, 按需询价

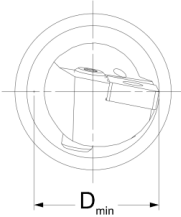
PSC内圆车刀

压板式/勾杆式/螺钉式

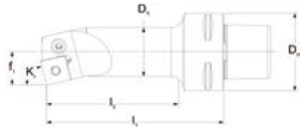
内PSKNR L-Kr 75°



SNMM
SNMG
SNMA/SNGA
刀片仅做示意



刀杆型号: PSKNR/L-Kr75°



加工方式		型号	Dm	Dm1 mm	Dm1 in.	f1 mm	f1 in.	l1 mm	l1 in.	f1s mm	f1s in.	l1s mm	l1s in.	γ	λ	重量 m (kg)	ISO 刀片	ANSI
	12	PSC40-PSKNR-17090-12	40	32	1.259	25	0.984	17	0.669	90	3.543	69	2.716	-6°	-11°	0.45	SN.. 1204..	SN.. 43..
	12	PSC50-PSKNR-17090-12	50	32	1.259	25	0.984	17	0.669	90	3.543	67	2.637	-6°	-11°	0.51		
	12	PSC50-PSKNR-22110-12	50	40	1.574	32	1.259	22	0.866	110	4.330	88	3.464	-6°	-10°	0.7		
	12	PSC50-PSKNR-27140-12	50	50	1.968	40	1.574	27	1.063	140	5.511	119	4.685	-6°	-10°	1.4		
	12	PSC63-PSKNR-22110-12	63	40	1.574	32	1.259	22	0.866	110	4.330	84	3.307	-6°	-10°	1.3		

主要配件

接口尺寸	刀片	刀垫螺钉	刀垫	扳手	勾杆
PSC40-PSC50(D25)	12	414.838.32	—	241.025.56	413.838.41-1
PSC50-PSC63(D32-D40)	12	414.438.21	322.438.51	241.030.63	413.438.41

订货包含配件

可单独订购配件, 按需询价

PSC内圆车刀

压板式/勾杆式/螺钉式

内SCLCR L-Kr 95°



CCMT/CCGT
CCGX/CCET
CCMW
刀片仅做示意



刀杆型号: SCLCR/L-Kr95°



加工方式		型号	Dm	Dm1 mm	Dm1 in.	f1 mm	f1 in.	l1 mm	l1 in.	f1s mm	f1s in.	l1s mm	l1s in.	γ	λ	重量 m (kg)	ISO 刀片	ANSI
	12	PSC32-SCLCR-17090-12	32	32	1.259	25	0.984	17	0.669	90	3.543	75	2.952	0°	-6°	0.32	CC..1204..	CC..43..
	12	PSC32-SCLCL-17090-12	32	32	1.259	25	0.984	17	0.669	90	3.543	75	2.952	0°	-6°	0.32		
	12	PSC32-SCLCR-22064-12	32	40	1.574	31.7	1.248	22	0.866	64	2.519	50	1.968	0°	-10°	0.31		
	12	PSC32-SCLCL-22064-12	32	40	1.574	31.7	1.248	22	0.866	64	2.519	50	1.968	0°	-10°	0.31		
	12	PSC32-SCLCR-22090-12	32	40	1.574	31.7	1.248	22	0.866	90	3.543	82	3.228	0°	-10°	0.5		
	12	PSC32-SCLCL-22090-12	32	40	1.574	31.7	1.248	22	0.866	90	3.543	82	3.228	0°	-10°	0.5		
	12	PSC40-SCLCR-17090-12	40	32	1.259	25	0.984	17	0.669	90	3.543	69	2.716	0°	-6°	0.45		
	12	PSC40-SCLCL-17090-12	40	32	1.259	25	0.984	17	0.669	90	3.543	69	2.716	0°	-6°	0.45		
	12	PSC40-SCLCR-22110-12	40	40	1.574	32	1.259	22	0.866	110	4.330	89	3.503	0°	-10°	0.68		
	12	PSC40-SCLCL-22110-12	40	40	1.574	32	1.259	22	0.866	110	4.330	89	3.503	0°	-10°	0.68		
	12	PSC40-SCLCR-27080-12	40	50	1.968	39.7	1.563	27	1.063	80	3.149	60	2.362	0°	-8°	0.63		
	12	PSC40-SCLCL-27080-12	40	50	1.968	39.7	1.563	27	1.063	80	3.149	60	2.362	0°	-8°	0.63		
	12	PSC50-SCLCR-17090-12	50	32	1.259	25	0.984	17	0.669	90	3.543	67	2.637	0°	-6°	0.63		
	12	PSC50-SCLCL-17090-12	50	32	1.259	25	0.984	17	0.669	90	3.543	67	2.637	0°	-6°	0.63		
	12	PSC50-SCLCR-22110-12	50	40	1.574	32	1.259	22	0.866	110	4.330	88	3.464	0°	-10°	0.87		
	12	PSC50-SCLCL-22110-12	50	40	1.574	32	1.259	22	0.866	110	4.330	88	3.464	0°	-10°	0.87		
	12	PSC50-SCLCR-27140-12	50	50	1.968	40	1.574	27	1.063	140	5.511	119	4.685	0°	-8°	1.35		
	12	PSC50-SCLCL-27140-12	50	50	1.968	40	1.574	27	1.063	140	5.511	119	4.685	0°	-8°	1.35		
	12	PSC50-SCLCR-35100-12	50	63	2.480	49.7	1.956	35	1.378	100	3.937	80	3.149	0°	-5°	1.27		
	12	PSC50-SCLCL-35100-12	50	63	2.480	49.7	1.956	35	1.378	100	3.937	80	3.149	0°	-5°	1.27		

主要配件

接口尺寸	刀片	刀垫螺钉	刀垫	扳手	勾杆
PSC32-PSC50(D25)	12	—	—	248.150.10	ILD4011-A
PSC32-PSC50(D32-D40)	12	512.090.03	322.232.02	248.150.10 & 241.040.70	ILD4014

订货包含配件

可单独订购配件, 按需询价

PSC内圆车刀

压板式/勾杆式/螺钉式

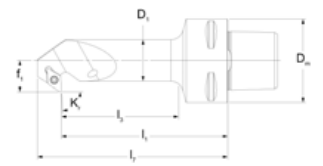
SDUCR L-Kr 93°

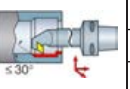

中心出水


CCMT/CCGT
CCGX/CCET
CCMW
刀片仅做示意




D_{min}


刀杆型号: SDUCR/L-Kr93°

加工方式		型号	Dm	Dm1 mm	Dm1 in.	f1 mm	f1 in.	l1 mm	l1 in.	f1s mm	f1s in.	l1s mm	l1s in.	l7	γ	λ	重量 m (kg)	ISO 刀片	ANSI
 ≤30°	7	PSC32-SDUCR-13070-07X	32	22	0.866	16	0.629	13	0.511	70	2.755	54	2.126	80.7	0°	-6°	0.19	DC.. 0702..	DC.. 21.5..
	7	PSC32-SDUCL-13070-07X	32	22	0.866	16	0.629	13	0.511	70	2.755	54	2.126	80.7	0°	-6°	0.19		
	7	PSC32-SDUCR-15080-07X	32	27	1.063	20	0.787	15	0.590	80	3.149	64	2.519	91.5	0°	-3°	0.26		
	7	PSC32-SDUCL-15080-07X	32	27	1.063	20	0.787	15	0.590	80	3.149	64	2.519	91.5	0°	-3°	0.26		
	7	PSC40-SDUCR-13070-07X	40	22	0.866	16	0.629	13	0.511	70	2.755	48	1.889	80.7	0°	-6°	0.32		
	7	PSC40-SDUCL-13070-07X	40	22	0.866	16	0.629	13	0.511	70	2.755	48	1.889	80.7	0°	-6°	0.32		
	7	PSC40-SDUCR-15080-07X	40	27	1.063	20	0.787	15	0.590	80	3.149	58	2.283	91.5	0°	-3°	0.39		
	7	PSC40-SDUCL-15080-07X	40	27	1.063	20	0.787	15	0.590	80	3.149	58	2.283	91.5	0°	-3°	0.39		
	7	PSC40-SDUCR-18090-07X	40	32	1.259	25	0.984	18	0.708	90	3.543	69	2.716	101.5	0°	-3°	0.49		
	7	PSC40-SDUCL-18090-07X	40	32	1.259	25	0.984	18	0.708	90	3.543	69	2.716	101.5	0°	-3°	0.49		
	7	PSC50-SDUCR-15080-07X	50	27	1.063	20	0.787	15	0.590	80	3.149	58	2.283	91.5	0°	-3°	0.58		
	7	PSC50-SDUCL-15080-07X	50	27	1.063	20	0.787	15	0.590	80	3.149	58	2.283	91.5	0°	-3°	0.58		
	7	PSC50-SDUCR-18090-07X	50	32	1.259	25	0.984	18	0.708	90	3.543	68	2.677	101.5	0°	-3°	0.67		
	7	PSC50-SDUCL-18090-07X	50	32	1.259	25	0.984	18	0.708	90	3.543	68	2.677	101.5	0°	-3°	0.67		

主要配件

接口尺寸	刀片	刀垫螺钉	刀垫	扳手	勾杆
					
PSC32-PSC50	7	—	—	242.070.35	ILD2565

订货包含配件

可单独订购配件，按需询价

PSC槽刀刀体

GTGR/GTFR

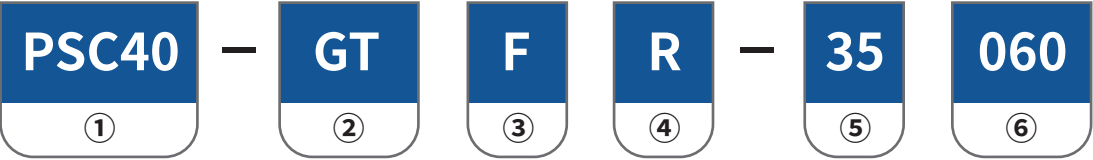


Internal Turning Tool Body

- ☆适用于工件内径的车削加工；
- ☆标准车刀体长度最大可做到 140mm；
- ☆机内对刀，可用于自动化生产设备；
- ☆通配市面上 ISO 标准刀片；
- ☆可支持非标定制。

槽刀命名方式

GTGR/GTFR



① 接口规格		② 刀片系列	
PSC	40	GT	沃尔德标准槽刀
	50		
	63		

③ 主偏角						
A	B	C	D	E	F	G
H	J	K	L	M	N	Q

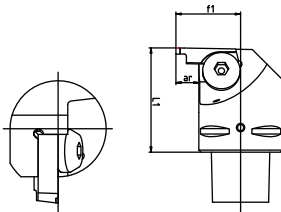
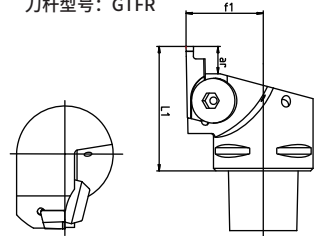
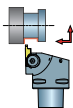
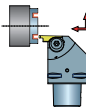
④ 刀体方向	
L	左手方向
R	右手方向
N	不区分左右手方向

⑤ 刀尖径向位置尺寸	⑥ 刀尖轴向位置尺寸

PSC槽刀刀体

GTGR/GTFR



GTGR/GTFR		 中心出水					
		刀杆型号: GTGR 	刀杆型号: GTFR 				
加工方式	型号	Dm	f1 mm in.	l1 mm in.	ar mm in.	重量 m (kg)	沃尔德标准槽刀片
	PSC40-GTGR-32050	40	31 1.22	50 1.968	10 0.393	0.43	GTIS GTIO GTOR GTOE GTOC GTII
	PSC40-GTGL-32050	40	31 1.22	50 1.968	10 0.393	0.43	
	PSC50-GTGR-35060	50	35 1.377	60 2.362	10 0.393	0.88	
	PSC50-GTGL-35060	50	35 1.377	60 2.362	10 0.393	0.88	
	PSC63-GTGR-45065	63	45 1.771	65 2.559	10 0.393	1.47	
	PSC63-GTGL-45065	63	45 1.771	65 2.559	10 0.393	1.47	
	PSC40-GTFR-32050	40	31 1.22	50 1.968	10 0.393	0.4	
	PSC40-GTFL-32050	40	31 1.22	50 1.968	10 0.393	0.4	
	PSC50-GTFR-35060	50	35 1.377	60 2.362	10 0.393	0.82	
	PSC50-GTFL-35060	50	35 1.377	60 2.362	10 0.393	0.82	
	PSC63-GTFR-45065	63	45 1.771	65 2.559	10 0.393	1.46	
	PSC63-GTFL-45065	63	45 1.771	65 2.559	10 0.393	1.46	

主要配件			
接口尺寸	刀片	锁紧螺钉	扳手
PSC40-PSC63	GT正手系列 GT反手系列	403000003 303000822	403000204

订货包含配件
可单独订购配件，按需询价

PSC非标定制

压板式/勾杆式/螺钉式



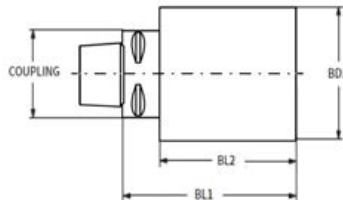
非标定制的刀具

- ☆适用于工件内径的车削加工；
- ☆标准车刀体长度最大可做到 140mm；
- ☆机内对刀，可用于自动化生产设备；
- ☆通配市面上 ISO 标准刀片；
- ☆可支持非标定制。

PSC毛坯

PSC车刀体

PSC毛坯



接口尺寸	型 号	BD1 mm	BD1 in.	BL1 mm	BL1 in.	库 存
PSC32	BLPSC32A040110M	40	1.574	110	4.330	▲
	BLPSC32A050110M	50	1.968	110	4.330	●
	BLPSC32A050125M	50	1.968	125	4.921	▲
	BLPSC32A070060M	70	2.755	60	2.362	▲
	BLPSC32A090070M	90	3.543	70	2.755	▲
PSC40	BLPSC40A040095M	40	1.574	95	3.740	▲
	BLPSC40A060130M	60	2.362	130	5.118	●
	BLPSC40A060165M	60	2.362	165	6.496	▲
	BLPSC40A080075M	80	3.149	75	2.952	▲
	BLPSC40A100085M	100	3.937	85	3.346	▲
PSC50	BLPSC50A050125M	50	1.968	125	4.921	●
	BLPSC50A075175M	75	2.952	175	6.889	●
	BLPSC50A090080M	90	3.543	80	3.149	▲
	BLPSC50A110090M	110	4.330	90	3.543	▲
PSC63	BLPSC63A072120M	72	2.834	120	4.724	●
	BLPSC63A075195M	75	2.952	195	7.677	●
	BLPSC63A100080M	100	3.937	80	3.149	●
	BLPSC63A110085M	110	4.330	85	3.346	▲
	BLPSC63A130095M	130	5.118	95	3.740	●
PSC80	BLPSC80A080200M	80	3.149	200	7.874	▲
	BLPSC80A120095M	120	4.724	95	3.740	▲
	BLPSC80A120160M	120	4.724	160	6.299	●
	BLPSC80A130090M	130	5.118	90	3.543	●

PSC半成品毛坯前端带有42-46HRC硬度，允许加工成所需要的形状。

PSC接纳器命名方式

CUSA型/VDI外圆接纳器/VDI内圆接纳器/卧车刀塔接纳器



PSC40

1

R

2

CUSA

3

24

4

043

5

M

6

① 接口规格		② 刀体方向		③ 产品种类	
PSC	32	L	左手方向	CUSA	通用接纳器
	40			CVDI	VDI接纳器
	50	R	右手方向	CSQUA	卧式刀塔接纳器
	63				
	80				

④ l1z		⑤ l1x		⑥ 制式	
				M	标准款

PSC接纳器

CUSA型/VDI外圆接纳器/VDI内圆接纳器/卧车刀塔接纳器



CUSA型

接口尺寸	型号	b2 mm	b2 in.	h2 mm	h2 in.	h21 mm	h21 in.	l1x mm	l1x in.	l1z mm	l1z in.	l2x mm	l2x in.	重量 m (kg)
PSC32	PSC32-RCUSA-19039	73	2.874	54	2.126	30	1.181	39	1.535	19	0.748	38	1.496	1.3
PSC32	PSC32-LCUSA-19039	73	2.874	54	2.126	30	1.181	39	1.535	19	0.748	38	1.496	1.3
PSC40	PSC40-RCUSA-24043	86	3.385	77	3.031	38	1.496	43	1.692	24	0.944	48	1.889	2.26
PSC40	PSC40-LCUSA-24043	86	3.385	77	3.031	38	1.496	43	1.692	24	0.944	48	1.889	2.26
PSC50	PSC50-RCUSA-32048	100	3.937	92	3.622	44	1.732	48	1.889	32	1.259	64	2.519	3.74
PSC50	PSC50-LCUSA-32048	100	3.937	92	3.622	44	1.732	48	1.889	32	1.259	64	2.519	3.74
PSC63	PSC63-RCUSA-42060	122	4.803	105	4.133	37	1.456	60	2.362	42	1.653	84	3.307	7.1
PSC63	PSC63-LCUSA-42060	122	4.803	105	4.133	37	1.456	60	2.362	42	1.653	84	3.307	7.1
PSC80	PSC80-RCUSA-50088	146	5.748	133	5.236	133	5.236	88	3.464	50	1.968	100	3.937	13.25
PSC80	PSC80-LCUSA-50088	146	5.748	133	5.236	133	5.236	88	3.464	50	1.968	100	3.937	13.25

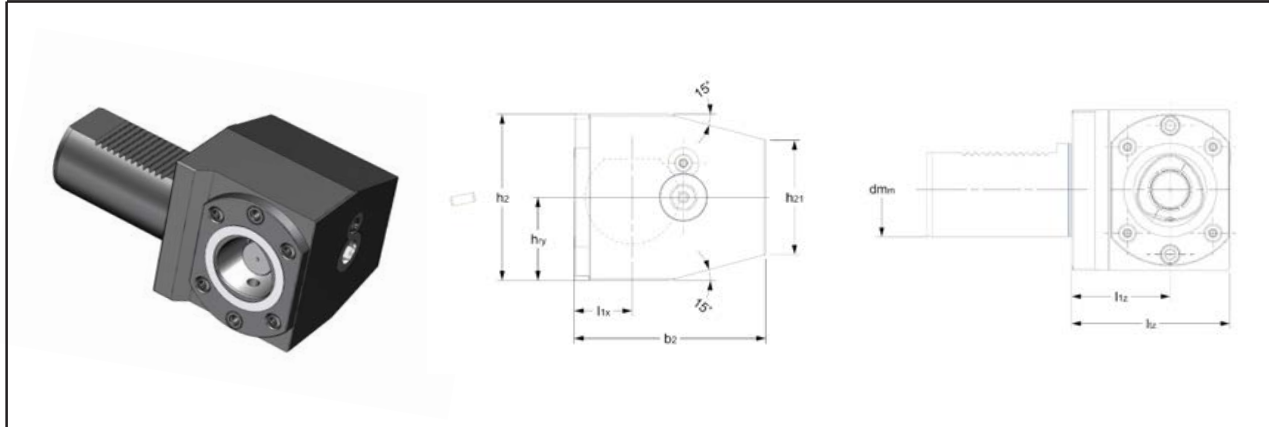
夹紧装置R\L RUSA应用设计说明

夹紧装置	d1(H7)	d2	h1 mm	h1 in.	h2 mm	h2 in.	h3 mm	h3 in.	h4 mm	h4 in.	l1(min)	l2 mm	l2 in.	l3 mm	l3 in.	l4 mm	l4 in.	l5 mm	l5 in.	l6 mm	l6 in.	lth(min)	Dth
PSC32RLCUSA19039	12	5	42	1.653	39	1.535	19.5	0.767	1.5	0.059	8.5	39	1.535	19	0.748	19	0.748	33.5	1.318	28	1.102	7.5	M6
PSC40RLCUSA24043	16	7	60	2.362	55	2.165	27.5	1.082	2.5	0.098	11	43	1.692	19	0.748	19	0.748	36.5	1.437	30	1.181	11	M8
PSC50RLCUSA32048	20	7	70	2.755	62	2.440	31	1.220	4	0.157	12	48	1.889	21	0.826	21	0.826	39.5	1.555	33	1.299	13	M10
PSC63RLCUSA42060	25	10	82	3.228	71	2.795	35.5	1.397	5.5	0.216	20	60	2.362	24.5	0.964	24.5	0.964	50.5	1.988	41	1.614	12	M10
PSC80RLCUSA50088	32	11	110	4.330	92	3.622	46	1.811	9	0.354	20	88	3.464	43	1.692	43	1.692	76	2.992	63	2.480	14.5	M12

PSC接纳器命名方式

CUSA型/VDI外圆接纳器/VDI内圆接纳器/卧车刀塔接纳器

VDI外圆车刀接纳器



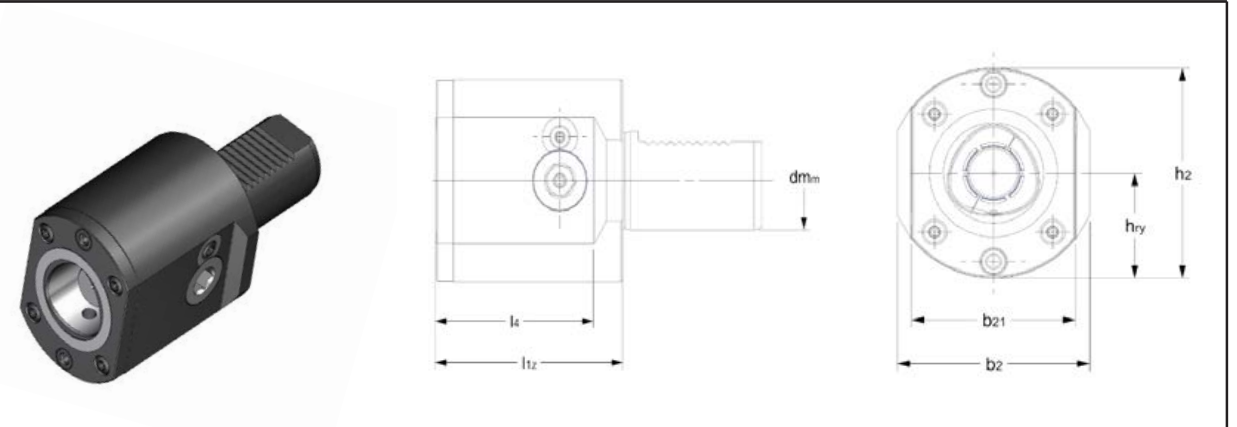
VDI尺寸	接口尺寸	型号	b2 mm	b2 in.	hry mm	hry in.	h2 mm	h2 in.	h21 mm	h21 in.	l1x mm	l1x in.	l1z mm	l1z in.	ltz mm	ltz in.	重量 m (kg)
30	PSC32	PSC32-RCVDI30-41020M	74	2.913	30	1.181	57	2.244	38	1.496	20	0.787	41	1.614	60	2.362	2.1
30	PSC32	PSC32-LCVDI30-41020M	74	2.913	30	1.181	57	2.244	39	1.496	20	0.787	41	1.614	60	2.362	2.1
30	PSC32	PSC32-RCVDI30-41030M	73	2.874	30	1.181	57	2.244	41	1.614	30	1.181	41	1.614	60	2.362	2.2
30	PSC32	PSC32-LCVDI30-41030M	73	2.874	30	1.181	57	2.244	42	1.614	31	1.181	41	1.614	60	2.362	2.2
40	PSC40	PSC40-RCVDI40-51030M	86	3.385	38	1.496	75	2.952	54	2.125	32	1.181	51	2.007	75	2.952	3.2
40	PSC40	PSC40-LCVDI40-51030M	86	3.385	38	1.496	75	2.952	54	2.125	33	1.181	51	2.007	75	2.952	3.2
50	PSC40	PSC40-RCVDI50-51040M	86	3.385	38	1.496	75	2.952	60	2.362	40	1.574	51	2.007	75	2.952	3.2
50	PSC40	PSC40-LCVDI50-51040M	86	3.385	38	1.496	75	2.952	60	2.362	40	1.574	51	2.007	75	2.952	3.2
40	PSC50	PSC50-RCVDI40-53030M	99	3.897	41	1.614	82	3.228	47	1.850	30	1.181	53	2.086	85	3.346	5.7
40	PSC50	PSC50-LCVDI40-53030M	99	3.897	41	1.614	82	3.228	47	1.850	30	1.181	53	2.086	85	3.346	5.7
40	PSC50	PSC50-RCVDI40-53040M	99	3.897	41	1.614	82	3.228	53	2.086	40	1.574	53	2.086	85	3.346	5.7
40	PSC50	PSC50-LCVDI40-53040M	99	3.897	41	1.614	82	3.228	53	2.086	40	1.574	53	2.086	85	3.346	5.7
50	PSC50	PSC50-RCVDI50-41030M	86	3.385	43	1.692	86	3.385	66	2.598	30	1.181	41	1.614	65	2.559	5.7
50	PSC50	PSC50-LCVDI50-41030M	86	3.385	43	1.692	86	3.385	66	2.598	30	1.181	41	1.614	65	2.559	5.7
50	PSC50	PSC50-RCVDI50-53030M	99	3.897	43	1.692	86	3.385	59	2.322	30	1.181	53	2.086	85	3.346	5.7
50	PSC50	PSC50-LCVDI50-53030M	99	3.897	43	1.692	86	3.385	60	2.322	30	1.181	53	2.086	85	3.346	5.7
50	PSC50	PSC50-RCVDI50-53040M	99	3.897	43	1.692	86	3.385	65	2.559	40	1.574	53	2.086	85	3.346	5.7
50	PSC50	PSC50-LCVDI50-53040M	99	3.897	43	1.692	86	3.385	65	2.559	40	1.574	53	2.086	85	3.346	5.7
60	PSC50	PSC50-RCVDI60-43040M	99	3.897	53	2.086	94	3.700	76	2.992	40	1.574	43	1.692	75	2.952	5.7
60	PSC50	PSC50-LCVDI60-43040M	99	3.897	53	2.086	94	3.700	76	2.992	40	1.574	44	1.692	75	2.952	5.7
60	PSC63	PSC63-RCVDI60-53040M	122	4.803	53	2.086	105	4.133	70	2.755	40	1.574	53	2.086	95	3.740	6
60	PSC63	PSC63-LCVDI60-53040M	122	4.803	53	2.086	105	4.133	70	2.755	40	1.574	53	2.086	95	3.740	6

PSC接纳器

CUSA型/VDI外圆接纳器/VDI内圆接纳器/卧车刀塔接纳器

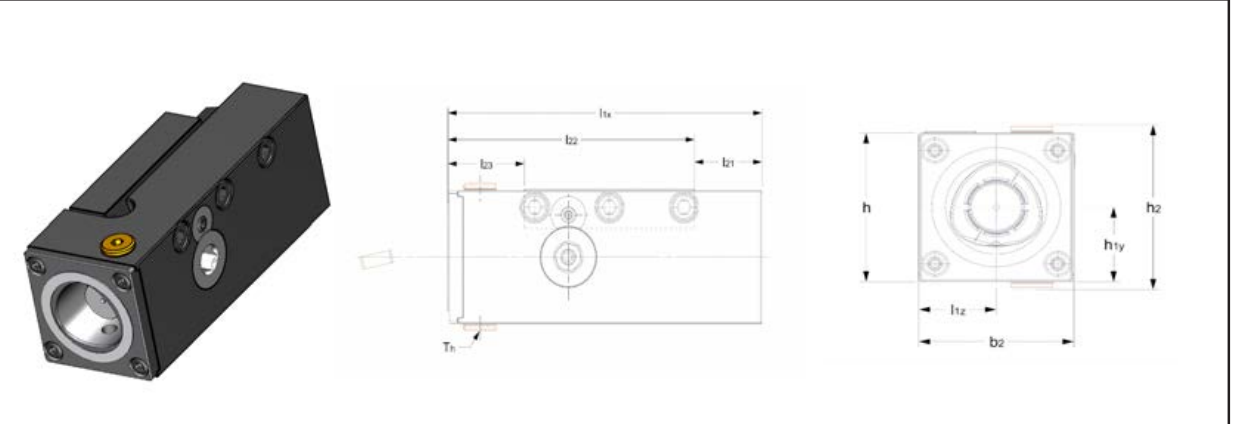


VDI内圆接纳器



	接口尺寸	型号	b21 mm b21 in.	b2 mm b2 in.	hry mm hry in.	h2 mm h2 in.	l1z mm l1z in.	l4 mm l4 in.	重量 m (kg)
30	PSC32	PSC32-RCVDI30-00060M	38 1.496	50 1.968	34 1.338	61 2.401	60 2.362	44 1.732	1
30	PSC32	PSC32-LCVDI30-00060M	39 1.496	50 1.968	34 1.338	61 2.401	60 2.362	44 1.732	1
40	PSC40	PSC40-RCVDI40-00075M	48 1.889	75 2.952	41 1.614	75 2.952	75 2.952	53 2.086	2.2
40	PSC40	PSC40-LCVDI40-00075M	48 1.889	75 2.952	41 1.614	75 2.952	75 2.952	53 2.086	2.2
50	PSC40	PSC40-RCVDI50-00065M	64 2.519	75 2.952	41 1.614	82 3.228	85 3.346	72 2.834	3.2
50	PSC40	PSC40-LCVDI50-00065M	64 2.519	75 2.952	41 1.614	82 3.228	85 3.346	72 2.834	3.2
40	PSC50	PSC50-RCVDI40-00085M	48 1.889	70 2.755	49 1.929	83 3.267	65 2.559	39 1.535	2.2
40	PSC50	PSC50-LCVDI40-00085M	48 1.889	70 2.755	49 1.929	83 3.267	65 2.559	39 1.535	2.2
50	PSC50	PSC50-RCVDI50-00085M	64 2.519	83 3.267	49 1.929	91 3.582	85 3.346	62 2.440	3.2
50	PSC50	PSC50-LCVDI50-00085M	64 2.519	83 3.267	49 1.929	91 3.582	85 3.346	62 2.440	3.2
60	PSC50	PSC50-RCVDI60-00075M	64 2.519	80 3.149	58 2.283	100 3.937	75 2.952	56 2.204	5.7
60	PSC50	PSC50-LCVDI60-00075M	64 2.519	80 3.149	58 2.283	100 3.937	75 2.952	56 2.204	5.7
60	PSC63	PSC63-RCVDI60-00095M	84 3.307	84 3.307	58 2.283	111 4.370	95 3.740	50 1.968	6.1
60	PSC63	PSC63-LCVDI60-00095M	84 3.307	84 3.307	58 2.283	111 4.370	95 3.740	50 1.968	6.1

卧车刀塔接纳器



接口尺寸	型号	b2 mm	b2 in.	h1y mm	h1y in.	h2 mm	h2 in.	l1x mm	l1x in.	l1z mm	l1z in.	l21 mm	l21 in.	l22 mm	l22 in.	l23 mm	l23 in.	Th	重量 m (kg)
PSC32	PSC32-RCSQUA-4038M	38	1.496	20	0.787	62	2.440	95	3.740	19	0.748	16.5	0.649	78.5	3.090	25	0.984	G1/8	1.3
PSC32	PSC32-LCSQUA-4038M	39	1.496	20	0.787	62	2.440	95	3.740	19	0.748	16.5	0.649	78.5	3.090	25	0.984	G1/8	1.3
PSC40	PSC40-RCSQUA-5048M	48	1.889	25	0.984	54	2.125	125	4.921	24	0.944	24	0.944	101	3.976	30.5	1.200	G1/8	2.3
PSC40	PSC40-LCSQUA-5048M	49	1.889	25	0.984	54	2.125	125	4.921	24	0.944	24	0.944	101	3.976	30.5	1.200	G1/8	2.3
PSC50	PSC50-RCSQUA-6464M	64	2.519	32	1.259	68	2.677	145	5.708	32	1.259	27	1.062	118	4.645	36	1.417	G1/8	3.2
PSC50	PSC50-LCSQUA-6464M	64	2.519	32	1.259	68	2.677	145	5.708	32	1.259	27	1.062	118	4.645	36	1.417	G1/8	3.2

方柄接杆命名方式

常规刀柄接杆 (90°) / 常规刀柄接杆 (0°两侧)



PSC63

①

ASHR

②

122

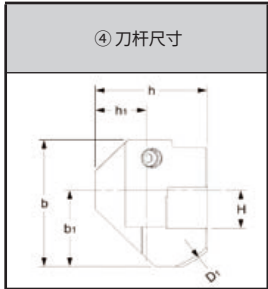
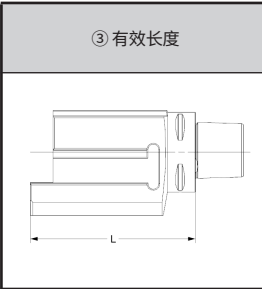
③

25

④

① 接口规格	
PSC	32
	40
	50
	63
	80

② 产品种类	
ASHL	通用刀柄0°左手方向接杆
ASHR	通用刀柄0°右手方向接杆
ASHA	通用刀柄90°接杆
ASHS	通用刀柄0°双向接杆



方柄接杆

常规刀柄接杆 (90°) / 常规刀柄接杆 (0°两侧)



通用刀柄90°接杆



接口尺寸	刀杆尺寸	型号	Dm mm	Dm in.	L1 mm	L1 in.	L mm	L in.	H mm	H in.	b mm	b in.	D1 mm	D1 in.	h1 mm	h1 in.	b1 mm	b1 in.	重量 m (kg)	螺钉
PSC50	20X20	PSC50-ASHA-065-20	50	1.968	65	2.559	45	1.771	20	0.787	64	2.519	85	3.346	37	1.456	32	1.259	1.4	251.120.20
PSC63	20X20	PSC63-ASHA-070-20	63	2.480	70	2.755	50	1.968	20	0.787	64	2.519	85	3.346	37	1.456	32	1.259	1.8	251.120.20
PSC63	25X25	PSC63-ASHA-080-25	63	2.480	80	3.149	55	2.165	25	0.984	76	2.992	100	3.937	46	1.811	38	1.496	2.4	251.120.20
PSC80	25X25	PSC80-ASHA-075-25	80	3.149	75	2.952	50	1.968	25	0.984	80	3.149	103	4.055	46	1.811	38	1.496	3.1	251.120.20
PSC80	32X32	PSC80-ASHA-085-32	80	3.149	85	3.346	53	2.086	32	1.259	110	4.330	142	5.590	65	2.559	55	2.165	4.4	251.120.20

常规刀柄接杆 (0°两侧)



接口尺寸	刀杆尺寸	型号	Dm mm	Dm in.	L1 mm	L1 in.	L2 mm	L2 in.	F1 mm	F1 in.	F2 mm	F2 in.	H1 mm	H1 in.	H2 mm	H2 in.	b mm	b in.	h mm	h in.	D1 mm	D1 in.	重量 m (kg)	螺钉
PSC63	25X25	PSC63-ASHS-122-25	63	2.480	122	4.803	122	4.803	20	0.787	20	0.787	25	0.984	25	0.984	25	0.984	78	3.070	114	4.488	4.5	251.120.20
PSC80	25X25	PSC80-ASHS-122-25	80	3.149	122	4.803	122	4.803	30	1.181	30	1.181	25	0.984	25	0.984	110	4.330	75	2.952	128	5.039	5.9	251.120.20

转接柄命名方式

PSC加长接杆/PSC缩颈杆/PSC转芯轴/BT转PSC/HSK转PSC



PSC40

①

PSC40

②

080

③

M

④

① 主接口规格	
PSC	32
	40
	50
	63
	80
BT	30
	40
	50
HSK	50
	63
	80
	100

② 转换接口规格			
PSC	32	Arbor	A16A
	40		A22A
			A27A
	50		A32A
	63		A40A
	80		A40C
			A60C

④ 制式	
M	标准款
A	短款

③ 有效长度					
25	25mm	65	65mm	125	125mm
30	30mm	70	70mm	135	135mm
32	32mm	75	75mm	140	140mm
33	33mm	80	80mm	145	145mm
35	35mm	85	85mm	150	150mm
40	40mm	90	90mm	155	155mm
45	45mm	95	95mm	175	175mm
50	50mm	100	100mm	185	185mm
55	55mm	110	110mm	200	200mm
60	60mm	120	120mm		

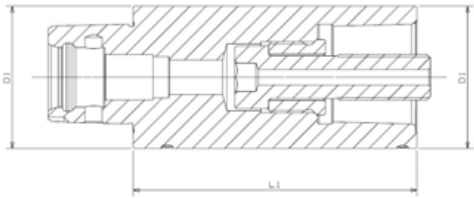
转接柄

PSC加长接杆/PSC缩颈杆/PSC转芯轴/BT转PSC/HSK转PSC



PSC加长接杆





型 号	D1 mm	D1 in.	D2 mm	D2 in.	L1 mm	L2 in.	重量 m (kg)
PSC32-PSC32-035A	32	1.259	32	1.259	35	1.377	0.22
PSC32-PSC32-060M	32	1.259	32	1.259	60	2.362	0.36
PSC32-PSC32-080M	32	1.259	32	1.259	80	3.149	0.47
PSC32-PSC32-095M	32	1.259	32	1.259	95	3.740	0.56
PSC40-PSC40-040A	40	1.574	40	1.574	40	1.574	0.4
PSC40-PSC40-060M	40	1.574	40	1.574	60	2.362	0.57
PSC40-PSC40-080M	40	1.574	40	1.574	80	3.149	0.7
PSC40-PSC40-120M	40	1.574	40	1.574	120	4.724	1.11
PSC50-PSC50-050A	50	1.968	50	1.968	50	1.968	0.73
PSC50-PSC50-080M	50	1.968	50	1.968	80	3.149	1.15
PSC50-PSC50-100M	50	1.968	50	1.968	100	3.937	1.38
PSC50-PSC50-150M	50	1.968	50	1.968	150	5.905	2.17
PSC63-PSC63-060A	63	2.480	63	2.480	60	2.362	1.36
PSC63-PSC63-100M	63	2.480	63	2.480	100	3.937	2.26
PSC63-PSC63-140M	63	2.480	63	2.480	140	5.511	3.17
PSC63-PSC63-185M	63	2.480	63	2.480	185	7.283	4.19
PSC80-PSC80-065A	80	3.149	80	3.149	65	2.559	2.41
PSC80-PSC80-100M	80	3.149	80	3.149	100	3.937	3.7
PSC80-PSC80-125M	80	3.149	80	3.149	125	4.921	4.64
PSC80-PSC80-200M	80	3.149	80	3.149	200	7.874	7.47

主要配件

接口尺寸	螺纹套	拉丁	型号	拉丁	扣环	扳手
						
PSC32	SRLM1815155123	SCFM1215D16050	PSC32-PSC32-035A	512.068.01	545.040.02	241.080.00
PSC40	SRLM2215175143	SCFM1415D19057	PSC40-PSC40-040A	512.068.02	545.040.03	241.080.00
PSC50	SRLM2515200163	SCFM1615D22069	PSC50-PSC50-050A	512.068.03	545.040.07	241.080.00
PSC63	SRLM3015240203	SCFM2020D27087	PSC63-PSC63-060A	512.068.04	545.040.08	241.140.00
PSC80	SRLM3015240203	SCFM2020D27087	PSC80-PSC80-065A	512.068.05	545.040.08	241.140.00

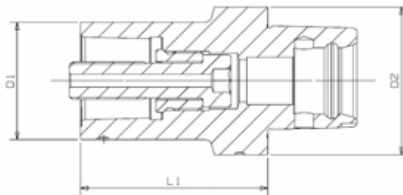
可单独订购配件，按需询价

转接柄

PSC加长接杆/PSC缩颈杆/PSC转芯轴/BT转PSC/HSK转PSC

PSC缩颈杆





型 号	D1 mm	D1 in.	D2 mm	D2 in.	L1 mm	L2 in.	重量 m (kg)
PSC40-PSC32-055M	32	1.259	40	1.574	55	2.165	0.49
PSC40-PSC32-070M	32	1.259	40	1.574	70	2.755	0.59
PSC40-PSC32-120M	32	1.259	40	1.574	120	4.724	0.81
PSC50-PSC32-033A	32	1.259	50	1.968	33	1.299	0.54
PSC50-PSC32-060M	32	1.259	50	1.968	60	2.362	0.68
PSC50-PSC32-120M	32	1.259	50	1.968	120	4.724	0.99
PSC50-PSC32-150M	32	1.259	50	1.968	150	5.905	1.65
PSC50-PSC40-040A	40	1.574	50	1.968	40	1.574	0.59
PSC50-PSC40-065M	40	1.574	50	1.968	65	2.559	0.8
PSC50-PSC40-085M	40	1.574	50	1.968	85	3.346	1.1
PSC50-PSC40-140M	40	1.574	50	1.968	140	5.511	1.46
PSC63-PSC32-032A	32	1.259	63	2.480	32	1.259	0.91
PSC63-PSC32-070M	32	1.259	63	2.480	70	2.755	1.12
PSC63-PSC32-125M	32	1.259	63	2.480	125	4.921	1.43
PSC63-PSC32-185M	32	1.259	63	2.480	185	7.283	2.99
PSC63-PSC40-040A	40	1.574	63	2.480	40	1.574	0.98
PSC63-PSC40-080M	40	1.574	63	2.480	80	3.149	1.32
PSC63-PSC40-145M	40	1.574	63	2.480	145	5.708	1.86
PSC63-PSC40-185M	40	1.574	63	2.480	185	7.283	3.23
PSC63-PSC50-050A	50	1.968	63	2.480	50	1.968	1.11
PSC63-PSC50-080M	50	1.968	63	2.480	80	3.149	1.53
PSC63-PSC50-110M	50	1.968	63	2.480	110	4.330	2.23
PSC63-PSC50-175M	50	1.968	63	2.480	175	6.889	2.79
PSC80-PSC32-060M	32	1.259	80	3.149	60	2.362	2.07
PSC80-PSC32-135M	32	1.259	80	3.149	135	5.314	2.53
PSC80-PSC40-070M	40	1.574	80	3.149	70	2.755	2.2
PSC80-PSC40-155M	40	1.574	80	3.149	155	6.102	2.97
PSC80-PSC40-200M	40	1.574	80	3.149	200	7.874	5.42
PSC80-PSC50-045A	50	1.968	80	3.149	45	1.771	2
PSC80-PSC50-080M	50	1.968	80	3.149	80	3.149	2.43
PSC80-PSC50-185M	50	1.968	80	3.149	185	7.283	3.88
PSC80-PSC50-200M	50	1.968	80	3.149	200	7.874	5.84
PSC80-PSC63-055A	63	2.480	80	3.149	55	2.165	2.15
PSC80-PSC63-080M	63	2.480	80	3.149	80	3.149	2.65
PSC80-PSC63-120M	63	2.480	80	3.149	120	4.724	4.1
PSC80-PSC63-200M	63	2.480	80	3.149	200	7.874	5.37

主要配件(接下页)

转接柄

PSC加长接杆/PSC缩颈杆/PSC转芯轴/BT转PSC/HSK转PSC



PSC缩颈杆						
接口尺寸	螺纹套	拉丁	型号	拉丁	扣环	扳手
						
PSC32	SRLM1815155123	SCFM1215D16050	PSC32-PSC32-035A	512.068.01	545.040.02	241.080.00
PSC40	SRLM2215175143	SCFM1415D19057	PSC40-PSC40-040A	512.068.02	545.040.03	241.080.00
PSC50	SRLM2515200163	SCFM1615D22069	PSC50-PSC50-050A	512.068.03	545.040.07	241.080.00
PSC63	SRLM3015240203	SCFM2020D27087	PSC63-PSC63-060A	512.068.04	545.040.08	241.140.00
PSC80	SRLM3015240203	SCFM2020D27087	PSC80-PSC80-065A	512.068.05	545.040.08	241.140.00

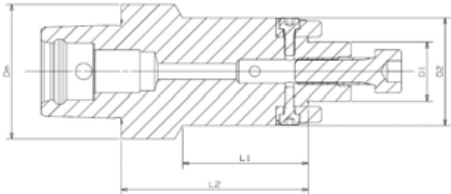
可单独订购配件，按需询价

转接柄

PSC加长接杆/PSC缩颈杆/PSC转芯轴/BT转PSC/HSK转PSC

PSC转芯轴





型 号	Dm	D1 mm	D1 in.	D2 mm	D2 in.	L1 mm	L1 in.	L2 mm	L2 in.	重量 m (kg)
PSC32-A16A-030M	32	16	0.629	32	1.259	15	0.590	30	1.181	0.25
PSC40-A16A-032M	40	16	0.629	32	1.259	10	0.393	32	1.259	0.38
PSC40-A16A-055M	40	16	0.629	32	1.259	33	1.299	55	2.165	0.4
PSC40-A22A-025M	40	22	0.866	40	1.574	—	—	25	0.984	0.4
PSC40-A22A-055M	40	22	0.866	40	1.574	25	0.984	55	2.165	0.6
PSC50-A16A-035M	50	16	0.629	32	1.259	10	0.393	35	1.377	0.6
PSC50-A16A-070M	50	16	0.629	32	1.259	45	1.771	70	2.755	0.7
PSC50-A22A-025M	50	22	0.866	50	1.968	—	—	25	0.984	0.62
PSC50-A22A-070M	50	22	0.866	40	1.574	47	1.850	70	2.755	0.9
PSC50-A27A-025M	50	27	1.062	50	1.968	—	—	25	0.984	0.68
PSC50-A32A-040M	50	32	1.259	63	2.480	20	0.787	40	1.574	1.14
PSC63-A16A-040M	63	16	0.629	32	1.259	10	0.393	40	1.574	1
PSC63-A22A-025M	63	22	0.866	50	1.968	—	—	25	0.984	0.96
PSC63-A22A-080M	63	22	0.866	40	1.574	40	1.574	80	3.149	1.4
PSC63-A27A-025M	63	27	1.062	50	1.968	—	—	25	0.984	1.01
PSC63-A27A-080M	63	27	1.062	50	1.968	55	2.165	80	3.149	1.6
PSC63-A32A-025M	63	32	1.259	63	2.480	—	—	25	0.984	1.09
PSC63-A40A-045M	63	40	1.574	70	2.755	20	0.787	45	1.771	1.75
PSC63-A40C-050M	63	40	1.574	88	3.464	28	1.102	50	1.968	2.4
PSC80-A16A-050M	80	16	0.629	32	1.259	10	0.393	50	1.968	2.1
PSC80-A22A-030M	80	22	0.866	80	3.149	—	—	30	1.181	1.86
PSC80-A22A-090M	80	22	0.866	40	1.574	45	1.771	90	3.543	2.4
PSC80-A27A-030M	80	27	1.062	50	1.968	—	—	30	1.181	1.91
PSC80-A27A-090M	80	27	1.062	50	1.968	50	1.968	90	3.543	2.7
PSC80-A32A-030M	80	32	1.259	80	3.149	—	—	30	1.181	2.02
PSC80-A40A-030M	80	40	1.574	80	3.149	—	—	30	1.181	2
PSC80-A40C-060M	80	40	1.574	80	3.149	30	1.181	60	2.362	3.47
PSC80-A60C-080M	80	60	2.362	130	5.118	50	1.968	80	3.149	7.78

主要配件

接口尺寸	螺纹套	拉丁	扳手
			
PSC32	SRLM1815155123	SCFM1215D16050	241.080.00
PSC40	SRLM2215175143	SCFM1415D19057	241.080.00
PSC50	SRLM2515200163	SCFM1615D22069	241.100.00
PSC63	SRLM2515200163	SCFM2020D27087	241.140.00
PSC80	SRLM3015240203	SCFM2020D27087	241.140.00

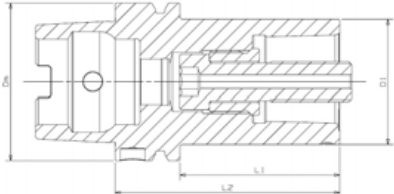
可单独订购配件，按需询价

转接柄

PSC加长接杆/PSC缩颈杆/PSC转芯轴/BT转PSC/HSK转PSC

HSK转PSC





型 号	Dm	D1 mm	D1 in.	D2 mm	D2 in.	L1 mm	L2 in.	重量 m (kg)
HSK50A-PSC32-075M	50	32	1.259	75	2.952	49	1.929	0.67
HSK50A-PSC40-080M	50	40	1.574	80	3.149	54	2.125	0.85
HSK63A-PSC32-075M	63	32	1.259	75	2.952	49	1.929	0.97
HSK63A-PSC40-080M	63	40	1.574	80	3.149	54	2.125	1.14
HSK63A-PSC50-090M	63	50	1.968	90	3.543	64	2.519	1.47
HSK80A-PSC40-090M	80	40	1.574	90	3.543	64	2.519	1.69
HSK80A-PSC50-095M	80	50	1.968	95	3.740	69	2.716	2.02
HSK80A-PSC63-110M	80	63	2.480	110	4.330	84	3.307	2.79
HSK100A-PSC32-080M	100	32	1.259	80	3.149	43	1.692	2.42
HSK100A-PSC40-090M	100	40	1.574	90	3.543	61	2.401	2.63
HSK100A-PSC50-100M	100	50	1.968	100	3.937	71	2.795	3.02
HSK100A-PSC63-110M	100	63	2.480	110	4.330	81	3.188	3.7
HSK100A-PSC80-120M	100	80	3.149	120	4.724	91	3.582	4.87

主要配件

接口尺寸	螺纹套	拉丁	扳手
			
PSC32	SRLM1815155123	SCFM1215D16050	241.080.00
PSC40	SRLM2215175143	SCFM1415D19057	241.080.00
PSC50	SRLM2515200163	SCFM1615D22069	241.100.00
PSC63	SRLM2515200163	SCFM2020D27087	241.140.00
PSC80	SRLM3015240203	SCFM2020D27087	241.140.00

可单独订购配件，按需询价