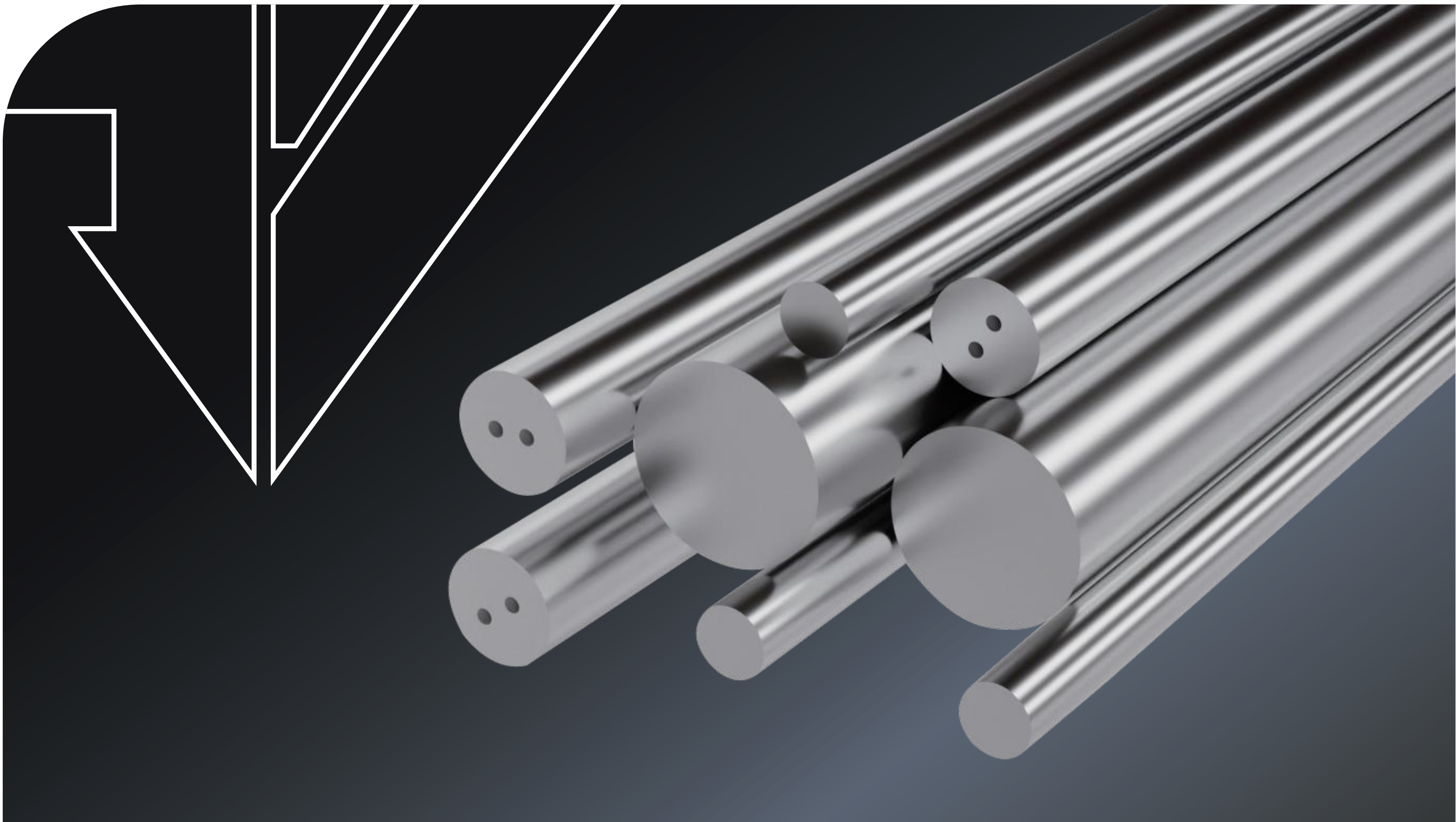
JUSTALOY 嘉硬

01-JCB-JYV05

2025
产品简介
硬质合金棒材
CATALOGUE OF CEMENTED CARBIDE RODS



沃尔德（嘉兴）硬质合金数控工具有限责任公司
WORLDIA（JIAXING）CEMENTED CARBIDE CNC TOOLS CO.,LTD.

公司介绍
Company Introduction

COMPANY INTRODUCTION

沃尔德（嘉兴）硬质合金数控工具有限责任公司，2021年在浙江嘉兴注册成立,注册资本5000万元，是首批科创板上市企业--北京沃尔德金刚石工具股份有限公司(股票代码:688028)旗下的全资子公司。主营产品为硬质合金数控刀片，金属陶瓷数控刀片和硬质合金棒材等。产品广泛应用于汽车工业、航空工业、能源行业、轨道交通、工程机械、模具制造、仪器仪表等产品的加工制造。

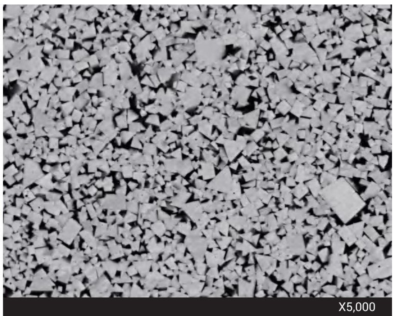
Worldia (Jiaxing) Cemented Carbide CNC Tools Co.,Ltd.established in Jiaxing, Zhejiang Province in 2021, with a registered capital of 50 million yuan, is a wholly-owned subsidiary of Beijing Wold Diamond Tools Co., LTD. (stock code :688028)--one of the first listed enterprises on the Science and Technology Innovation Board. The main products are carbide insert, cermet insert and carbide rod. These tools are applicated in automotive industry, aerospace, rail transit, energy equipment, engineering machinery, mold industry, instrumentation, general machinery and other industries of product processing and manufacturing.

目录索引
CONTENTS

牌号介绍
Grade Introduction

牌号(Grade)		WR10	WR12A	WR10A
ISO牌号(ISO grade)		K20-K50	K10-K30	K05-K10
碳化钨+其他碳化物 (Wc+Other carbides)	%	90	88	90
钴(Co)	%	10	12	10
碳化钨颗粒(WC grain size)		亚细微(Submicron)	超细(Ultrafine)	超细(Ultrafine)
密度(Density)	g/cm³	14.45	14.1	14.4
硬度(Hardness)	Hv30	1600	1760	1810
	HRa	91.8	92.5	92.8
横断裂强度 (Transverse rupture strength)	N/mm²	4253.2	4047.4	3944.5
	kpsi	620	590	575
韧性(Fracture toughness)	Mpa.m½	14.7	13.8	12.8
	½			
杨氏模量(Young's modulus)	kpsi	80000	82860	85360
抗压强度(Compressive strength)	kpsi	870	900	1015

各牌号特性和用途
PROPERTIES AND APPLICATION



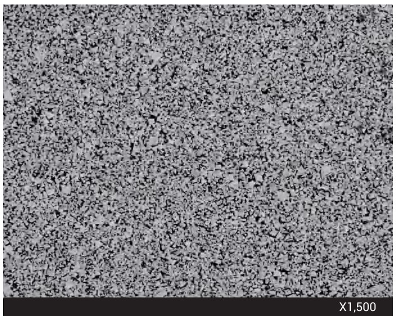
WR10

特性 Properties

- 亚细微碳化钨颗粒，钴含量10%
  Submicron grain WC with 10% Co
- 耐磨，有韧性
  High toughness and wear resistance

用途 Application

- 中速加工
  Medium cutting speed and feed
- 可用于加工碳钢和合金钢，不锈钢，镍基合金，钛合金和铸铁等
  For use on unalloyed engineering stell, stainless steel, nickel based alloys, titanium alloy, cast iron



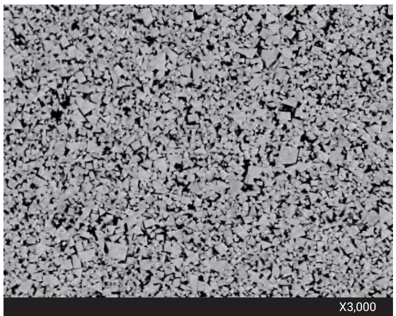
WR12A

特性 Properties

- 超细微碳化钨颗粒，钴含量12%
  Ultrafine grain WC with 12% Co
- 耐磨性和韧性都很出色
  Excellent toughness and wear resistance

用途 Application

- 高速切削，中速进给
  High cutting speed and medium feed
- 可用于加工碳钢，不锈钢，镍基合金，钛合金等
  For use on carbon steel, stainless steel, nickel based alloys, titanium alloy



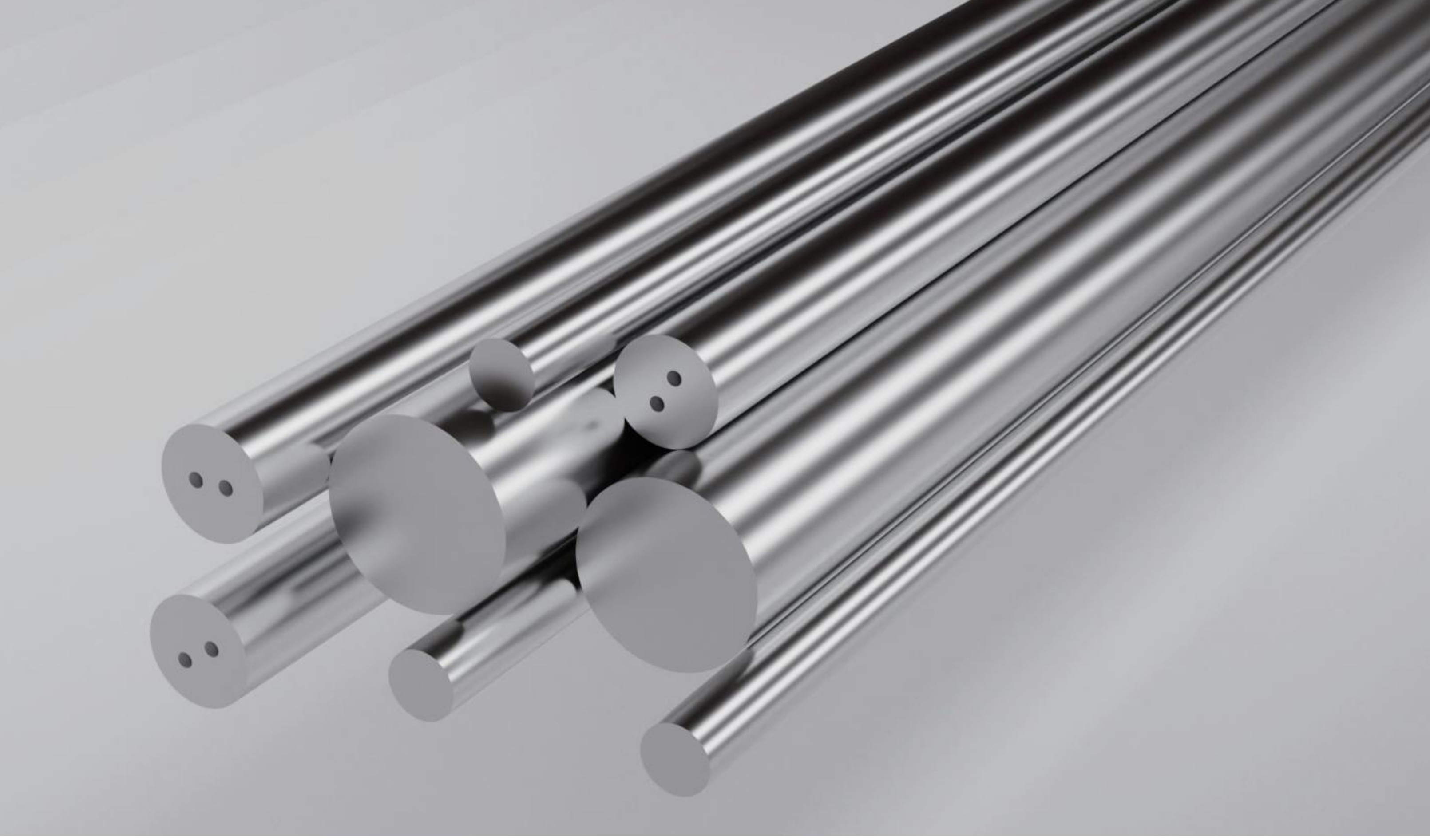
WR10A

特性 Properties

- 超细微碳化钨颗粒，钴含量10%
  Ultrafine grain wc with 10% Co
- 非常耐磨，很难变形
  More excellent toughness and wear resistance

用途 Application

- 高速铣削和钻孔
  High milling speed and drilling
- 可用于加工木材和纸，钛合金，纤维加强材料和铝合金等
  For use on wood, paper, titanium alloy, fiber reinforced materials, aluminium alloy



棒材编号规则
IDENTIFICATION SYSTEM

实心棒料
Solid Rod

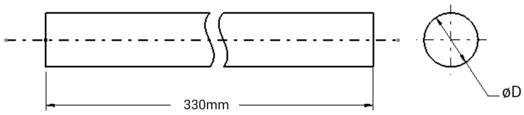
R	S	ø8.0 *	330
形状 Shape	表面情况 Surface condition	直径 Diameter	长度 Length
R: 圆形 R: Round	S: 烧结毛坯 S: Sintered G: 精磨到h6 G: Ground to h6 F: 半精磨不到h6 F: Semi-finished ground (not to h6)	ø8.0mm	330mm

带孔棒料
Rod With Holes

R	S	2	S	1.2 /	4.0	ø8.0 *	330
形状 Shape	表面情况 Surface condition	孔数 Coolant hole	冷却孔类型 Hole type	孔径 Hole diameter	孔距 Hole distance	直径 Diameter	长度 Length
R: 圆形 R: Round	S: 烧结毛坯 S: Sintered G: 精磨到h6 G: Ground to h6 F: 半精磨不到h6 F: Semi-finished ground (not to h6)	1: 单孔 1: One hole 2: 双孔 2: Two holes	S: 直孔 S: Straight hole H: 30°螺旋孔 H: 30°helix hole J: 40°螺旋孔 J: 40°helix hole	1.2mm	4.0mm	ø8.0mm	330mm

毛坯长棒材-330mm
Unground Solid Rod-330mm

直径 (Diameter)		长度 (Length)
D(mm)	公差/Tol.(mm)	公差/Tol.(mm)
D ≤ 5	+0.20～+0.50	+6.0
5 < D ≤ 20	+0.30～+0.60	
20 < D ≤ 40	+0.30～+0.80	
40 < D	+0.30～+1.10	



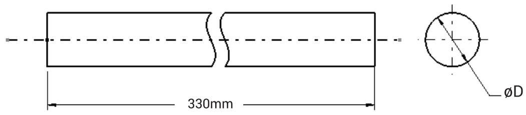
规格 Type	尺寸 Dimension		牌号 Grade		
	直径 øD(mm)	长度 L(mm)	WR10	WR12A	WR10A
RS ø1.0*330	1.0	330.0	△	△	△
RS ø2.0*330	2.0	330.0	△	△	△
RS ø2.5*330	2.5	330.0	△	△	△
RS ø2.7*330	2.7	330.0	△	△	△
RS ø3.0*330	3.0	330.0	●	△	△
RS ø3.2*330	3.2	330.0	△	△	△
RS ø3.5*330	3.5	330.0	●	△	△
RS ø4.0*330	4.0	330.0	●	△	△
RS ø4.3*330	4.3	330.0	△	△	△
RS ø4.5*330	4.5	330.0	●	△	△
RS ø4.8*330	4.8	330.0	△	△	△
RS ø5.0*330	5.0	330.0	●	△	△
RS ø5.5*330	5.5	330.0	△	△	△
RS ø6.0*330	6.0	330.0	●	△	△
RS ø6.4*330	6.4	330.0	△	△	△
RS ø6.5*330	6.5	330.0	●	△	△
RS ø7.0*330	7.0	330.0	△	△	△
RS ø7.5*330	7.5	330.0	△	△	△
RS ø7.9*330	7.9	330.0	△	△	△
RS ø8.0*330	8.0	330.0	●	△	△
RS ø8.3*330	8.3	330.0	△	△	△
RS ø8.5*330	8.5	330.0	●	△	△
RS ø9.0*330	9.0	330.0	△	△	△
RS ø9.5*330	9.5	330.0	△	△	△
RS ø9.9*330	9.9	330.0	△	△	△
RS ø10.0*330	10.0	330.0	●	△	△
RS ø10.3*330	10.3	330.0	△	△	△
RS ø10.5*330	10.5	330.0	●	△	△
RS ø11.0*330	11.0	330.0	△	△	△
RS ø11.1*330	11.1	330.0	△	△	△

●库存产品
In stock

△有限库存或按需求供应
Limited stock or make-to-order

毛坯长棒材-330mm
Unground Solid Rod-330mm

直径 (Diameter)		长度 (Length)
D(mm)	公差/Tol.(mm)	公差/Tol.(mm)
D ≤ 5	+0.20～+0.50	+6.0
5 < D ≤ 20	+0.30～+0.60	
20 < D ≤ 40	+0.30～+0.80	
40 < D	+0.30～+1.10	

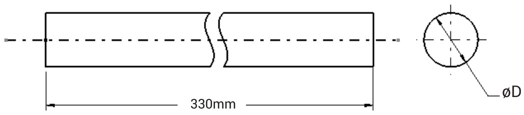


规格 Type	尺寸 Dimension		牌号 Grade		
	直径 øD(mm)	长度 L(mm)	WR10	WR12A	WR10A
RS ø11.5*330	11.5	330.0	△	△	△
RS ø12.0*330	12.0	330.0	●	△	△
RS ø12.5*330	12.5	330.0	△	△	△
RS ø12.7*330	12.7	330.0	●	△	△
RS ø13.0*330	13.0	330.0	△	△	△
RS ø14.0*330	14.0	330.0	●	△	△
RS ø14.5*330	14.5	330.0	●	△	△
RS ø14.7*330	14.7	330.0	△	△	△
RS ø15.0*330	15.0	330.0	△	△	△
RS ø15.5*330	15.5	330.0	△	△	△
RS ø15.9*330	15.9	330.0	△	△	△
RS ø16.0*330	16.0	330.0	●	△	△
RS ø16.5*330	16.5	330.0	●	△	△
RS ø17.0*330	17.0	330.0	△	△	△
RS ø17.5*330	17.5	330.0	△	△	△
RS ø18.0*330	18.0	330.0	●	△	△
RS ø18.5*330	18.5	330.0	●	△	△
RS ø19.0*330	19.0	330.0	△	△	△
RS ø19.1*330	19.1	330.0	△	△	△
RS ø20.0*330	20.0	330.0	●	△	△
RS ø21.0*330	21.0	330.0	△	△	△
RS ø22.0*330	22.0	330.0	●	△	△
RS ø22.2*330	22.2	330.0	●	△	△
RS ø23.0*330	23.0	330.0	△	△	△
RS ø24.0*330	24.0	330.0	△	△	△
RS ø25.0*330	25.0	330.0	△	△	△
RS ø25.4*330	25.4	330.0	△	△	△
RS ø26.0*330	26.0	330.0	△	△	△
RS ø28.0*330	28.0	330.0	△	△	△
RS ø30.0*330	30.0	330.0	△	△	△

● 库存产品 In stock　　△ 有限库存或按需求供应 Limited stock or make-to-order

毛坯长棒材-330mm
Unground Solid Rod-330mm

直径 (Diameter)		长度 (Length)
D(mm)	公差/Tol.(mm)	公差/Tol.(mm)
D ≤ 5	+0.20～+0.50	+6.0
5 < D ≤ 20	+0.30～+0.60	
20 < D ≤ 40	+0.30～+0.80	
40 < D	+0.30～+1.10	

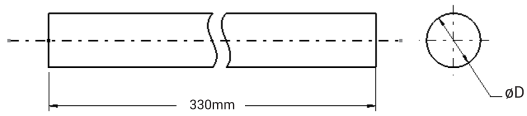


规格 Type	尺寸 Dimension		牌号 Grade		
	直径 øD(mm)	长度 L(mm)	WR10	WR12A	WR10A
RS ø32.0*330	32.0	330.0	△	△	△
RS ø34.0*330	34.0	330.0	△	△	△
RS ø35.0*330	35.0	330.0	△	△	△
RS ø36.0*330	36.0	330.0	△	△	△
RS ø38.0*330	38.0	330.0	△	△	△
RS ø40.0*330	40.0	330.0	△	△	△

●库存产品 In stock　　△有限库存或按需求供应 Limited stock or make-to-order

精磨(h6)长棒材-330mm
Ground(h6) Solid Rod-330mm

直径 (Diameter)		长度 (Length)
D(mm)	公差/Tol.(mm)	公差/Tol.(mm)
D	h6	+6.0



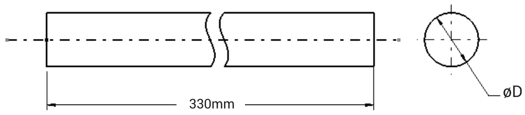
规格 Type	尺寸 Dimension		牌号 Grade		
	直径 øD(mm)	长度 L(mm)	WR10	WR12A	WR10A
RG ø3.0*330	3.0	330.0	●	△	△
RG ø3.2*330	3.2	330.0	△	△	△
RG ø3.5*330	3.5	330.0	●	△	△
RG ø4.0*330	4.0	330.0	●	△	△
RG ø4.3*330	4.3	330.0	△	△	△
RG ø4.5*330	4.5	330.0	●	△	△
RG ø4.8*330	4.8	330.0	△	△	△
RG ø5.0*330	5.0	330.0	●	△	△
RG ø5.5*330	5.5	330.0	△	△	△
RG ø6.0*330	6.0	330.0	●	△	△
RG ø6.4*330	6.4	330.0	△	△	△
RG ø6.5*330	6.5	330.0	●	△	△
RG ø7.0*330	7.0	330.0	△	△	△
RG ø7.5*330	7.5	330.0	△	△	△
RG ø7.9*330	7.9	330.0	△	△	△
RG ø8.0*330	8.0	330.0	●	△	△
RG ø8.3*330	8.3	330.0	△	△	△
RG ø8.5*330	8.5	330.0	●	△	△
RG ø9.0*330	9.0	330.0	△	△	△
RG ø9.5*330	9.5	330.0	△	△	△
RG ø9.9*330	9.9	330.0	△	△	△
RG ø10.0*330	10.0	330.0	●	△	△
RG ø10.3*330	10.3	330.0	△	△	△
RG ø10.5*330	10.5	330.0	●	△	△
RG ø11.0*330	11.0	330.0	△	△	△
RG ø11.1*330	11.1	330.0	△	△	△
RG ø11.5*330	11.5	330.0	△	△	△
RG ø12.0*330	12.0	330.0	●	△	△
RG ø12.5*330	12.5	330.0	△	△	△
RG ø12.7*330	12.7	330.0	●	△	△

●库存产品
In stock

△有限库存或按需求供应
Limited stock or make-to-order

精磨(h6)长棒材-330mm
Ground(h6) Solid Rod-330mm

直径 (Diameter)		长度 (Length)
D(mm)	公差/Tol.(mm)	公差/Tol.(mm)
D	h6	+6.0



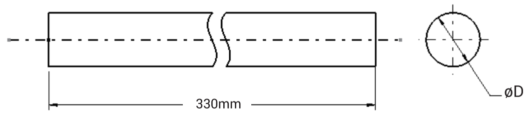
规格 Type	尺寸 Dimension		牌号 Grade		
	直径 øD(mm)	长度 L(mm)	WR10	WR12A	WR10A
RG ø13.0*330	13.0	330.0	△	△	△
RG ø14.0*330	14.0	330.0	●	△	△
RG ø14.5*330	14.5	330.0	●	△	△
RG ø14.7*330	14.7	330.0	△	△	△
RG ø15.0*330	15.0	330.0	△	△	△
RG ø15.5*330	15.5	330.0	△	△	△
RG ø15.9*330	15.9	330.0	△	△	△
RG ø16.0*330	16.0	330.0	●	△	△
RG ø16.5*330	16.5	330.0	●	△	△
RG ø17.0*330	17.0	330.0	△	△	△
RG ø17.5*330	17.5	330.0	△	△	△
RG ø18.0*330	18.0	330.0	●	△	△
RG ø18.5*330	18.5	330.0	●	△	△
RG ø19.0*330	19.0	330.0	△	△	△
RG ø19.1*330	19.1	330.0	△	△	△
RG ø20.0*330	20.0	330.0	●	△	△
RG ø21.0*330	21.0	330.0	△	△	△
RG ø22.0*330	22.0	330.0	●	△	△
RG ø22.2*330	22.2	330.0	●	△	△
RG ø23.0*330	23.0	330.0	△	△	△
RG ø24.0*330	24.0	330.0	△	△	△
RG ø25.0*330	25.0	330.0	△	△	△
RG ø25.4*330	25.4	330.0	△	△	△
RG ø26.0*330	26.0	330.0	△	△	△
RG ø27.0*330	27.0	330.0	△	△	△
RG ø28.0*330	28.0	330.0	△	△	△
RG ø30.0*330	30.0	330.0	△	△	△
RG ø32.0*330	32.0	330.0	△	△	△
RG ø34.0*330	34.0	330.0	△	△	△
RG ø35.0*330	35.0	330.0	△	△	△

●库存产品
In stock

△有限库存或按需求供应
Limited stock or make-to-order

精磨(h6)长棒材-330mm
Ground(h6) Solid Rod-330mm

直径 (Diameter)		长度 (Length)
D(mm)	公差/Tol.(mm)	公差/Tol.(mm)
D	h6	+6.0



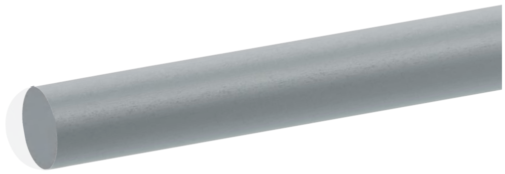
规格 Type	尺寸 Dimension		牌号 Grade		
	直径 øD(mm)	长度 L(mm)	WR10	WR12A	WR10A
RG ø36.0*330	36.0	330.0	△	△	△
RG ø38.0*330	38.0	330.0	△	△	△
RG ø40.0*330	40.0	330.0	△	△	△

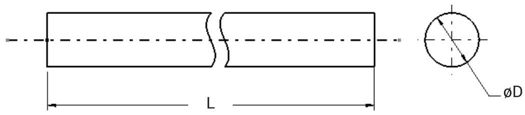
● 库存产品
In stock

△ 有限库存或按需求供应
Limited stock or make-to-order

毛坯短棒材
Unground Solid Rod-Short Length

直径 (Diameter)		长度 (Length)	
D(mm)	公差/Tol.(mm)	L(mm)	公差/Tol.(mm)
D ≤ 5	+0.10～+0.50	L ≤ 50	+0.80
5 < D ≤ 20	+0.20～+0.60	50 < L ≤ 100	+1.50
20 < D ≤ 40	+0.30～+0.80	100 < L ≤ 160	+2.00
40 < D	+0.30～+1.10	160 < L ≤ 250	+3.00



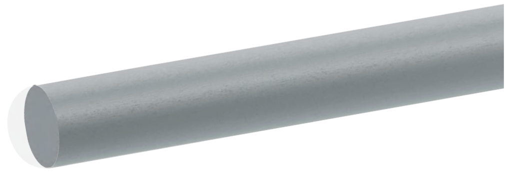


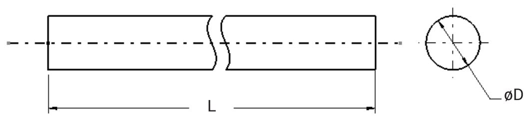
规格 Type	尺寸 Dimension		牌号 Grade		
	直径 øD(mm)	长度 L(mm)	WR10	WR12A	WR10A
RS ø2.0*50	2.0	50	△	△	△
RS ø3.0*39	3.0	39	●	△	△
RS ø3.0*40	3.0	40	△	△	△
RS ø3.0*50	3.0	50	●	△	△
RS ø3.0*55	3.0	55	△	△	△
RS ø3.0*60	3.0	60	●	△	△
RS ø3.0*75	3.0	75	●	△	△
RS ø3.0*100	3.0	100	△	△	△
RS ø4.0*46	4.0	46	●	△	△
RS ø4.0*50	4.0	50	●	△	△
RS ø4.0*51	4.0	51	△	△	△
RS ø4.0*55	4.0	55	●	△	△
RS ø4.0*60	4.0	60	●	△	△
RS ø4.0*75	4.0	75	△	△	△
RS ø4.0*100	4.0	100	△	△	△
RS ø5.0*50	5.0	50	△	△	△
RS ø5.0*51	5.0	51	△	△	△
RS ø5.0*75	5.0	75	△	△	△
RS ø6.0*50	6.0	50	●	△	△
RS ø6.0*51	6.0	51	△	△	△
RS ø6.0*53	6.0	53	●	△	△
RS ø6.0*55	6.0	55	●	△	△
RS ø6.0*58	6.0	58	△	△	△
RS ø6.0*60	6.0	60	●	△	△
RS ø6.0*66	6.0	66	△	△	△
RS ø6.0*75	6.0	75	●	△	△
RS ø6.0*81	6.0	81	△	△	△
RS ø6.0*82	6.0	82	△	△	△
RS ø6.0*100	6.0	100	●	△	△
RS ø6.0*101	6.0	101	△	△	△

●库存产品 In stock　　△有限库存或按需求供应 Limited stock or make-to-order

毛坯短棒材
Unground Solid Rod-Short Length

直径 (Diameter)		长度 (Length)	
D(mm)	公差/Tol.(mm)	L(mm)	公差/Tol.(mm)
D ≤ 5	+0.10～+0.50	L ≤ 50	+0.80
5 < D ≤20	+0.20～+0.60	50 < L ≤100	+1.50
20 < D ≤ 40	+0.30～+0.80	100 < L ≤ 160	+2.00
40 < D	+0.30～+1.10	160 < L ≤ 250	+3.00





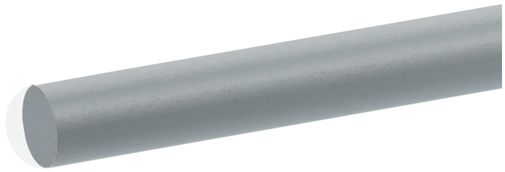
规格 Type	尺寸 Dimension		牌号 Grade		
	直径 øD(mm)	长度 L(mm)	WR10	WR12A	WR10A
RS ø7.0*60	7.0	60	△	△	△
RS ø8.0*60	8.0	60	●	△	△
RS ø8.0*61	8.0	61	△	△	△
RS ø8.0*63	8.0	63	△	△	△
RS ø8.0*64	8.0	64	△	△	△
RS ø8.0*65	8.0	65	●	△	△
RS ø8.0*75	8.0	75	△	△	△
RS ø8.0*79	8.0	79	●	△	△
RS ø8.0*100	8.0	100	●	△	△
RS ø8.0*101	8.0	101	△	△	△
RS ø8.0*150	8.0	150	△	△	△
RS ø10.0*65	10.0	65	△	△	△
RS ø10.0*67	10.0	67	●	△	△
RS ø10.0*70	10.0	70	△	△	△
RS ø10.0*72	10.0	72	△	△	△
RS ø10.0*73	10.0	73	●	△	△
RS ø10.0*75	10.0	75	△	△	△
RS ø10.0*81	10.0	81	●	△	△
RS ø10.0*100	10.0	100	△	△	△
RS ø10.0*101	10.0	101	△	△	△
RS ø10.0*150	10.0	150	●	△	△
RS ø12.0*74	12.0	74	△	△	△
RS ø12.0*75	12.0	75	●	△	△
RS ø12.0*83	12.0	83	●	△	△
RS ø12.0*84	12.0	84	△	△	△
RS ø12.0*100	12.0	100	●	△	△
RS ø12.0*101	12.0	101	△	△	△
RS ø12.0*150	12.0	150	●	△	△
RS ø14.0*75	14.0	75	△	△	△
RS ø14.0*84	14.0	84	△	△	△

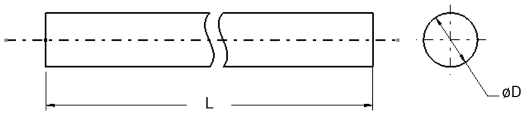
●库存产品
In stock

△有限库存或按需求供应
Limited stock or make-to-order

毛坯短棒材
Unground Solid Rod-Short Length

直径 (Diameter)		长度 (Length)	
D(mm)	公差/Tol.(mm)	L(mm)	公差/Tol.(mm)
D ≤ 5	+0.10～+0.50	L ≤ 50	+0.80
5 < D ≤ 20	+0.20～+0.60	50 < L ≤ 100	+1.50
20 < D ≤ 40	+0.30～+0.80	100 < L ≤ 160	+2.00
40 < D	+0.30～+1.10	160 < L ≤ 250	+3.00





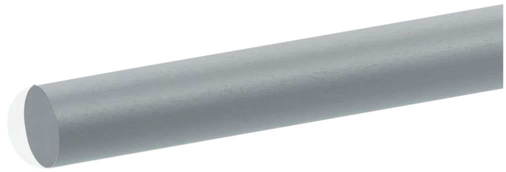
规格 Type	尺寸 Dimension		牌号 Grade		
	直径 øD(mm)	长度 L(mm)	WR10	WR12A	WR10A
RS ø14.0*100	14.0	110	△	△	△
RS ø16.0*93	16.0	93	●	△	△
RS ø16.0*100	16.0	100	△	△	△
RS ø16.0*101	16.0	101	△	△	△
RS ø16.0*116	16.0	116	△	△	△
RS ø16.0*125	16.0	125	△	△	△
RS ø20.0*100	20.0	100	△	△	△
RS ø20.0*105	20.0	105	△	△	△
RS ø20.0*150	20.0	150	△	△	△
RS ø25.0*100	25.0	100	△	△	△
RS ø25.0*150	25.0	150	△	△	△
RS ø25.0*180	25.0	180	△	△	△

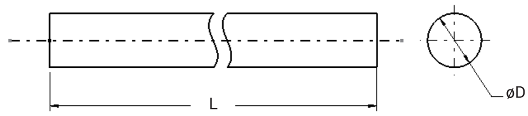
●库存产品 In stock

△有限库存或按需求供应 Limited stock or make-to-order

毛坯短棒材(英制)
Unground Solid Rod-Short Length

直径 (Diameter)		长度 (Length)	
D(mm)	公差/Tol.(mm)	L(mm)	公差/Tol.(mm)
D ≤ 0.197	+0.004～+0.020	L ≤ 1.968	+0.031
0.197 < D ≤ 0.787	+0.008～+0.024	1.968 < L ≤ 3.937	+0.059
0.787 < D	+0.012～+0.031	3.937 < L ≤ 6.299	+0.079
		6.299 < L ≤ 9.843	+0.118



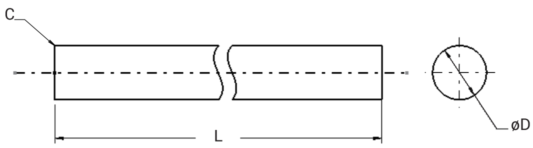


规格 Type	尺寸 Dimension		牌号 Grade		
	直径 øD(mm)	长度 L(mm)	WR10	WR12A	WR10A
RSI ø3.1750*38.1	1/8	11/2	△	△	△
RSI ø4.7625*38.1	3/16	11/2	△	△	△
RSI ø4.7625*50.8	3/16	2	△	△	△
RSI ø6.3500*50.8	1/4	2	△	△	△
RSI ø6.3500*63.5	1/4	21/2	△	△	△
RSI ø6.3500*101.6	1/4	4	△	△	△
RSI ø7.9375*63.5	5/16	21/2	△	△	△
RSI ø9.5250*50.8	3/8	2	△	△	△
RSI ø9.5250*63.5	3/8	21/2	△	△	△
RSI ø9.5250*76.2	3/8	3	△	△	△
RSI ø9.5250*101.6	3/8	4	△	△	△
RSI ø12.7000*63.5	1/2	21/2	△	△	△
RSI ø12.7000*76.2	1/2	3	△	△	△
RSI ø12.7000*82.6	1/2	31/4	△	△	△
RSI ø12.7000*88.9	1/2	31/2	△	△	△
RSI ø12.7000*101.6	1/2	4	△	△	△
RSI ø12.7000*114.3	1/2	41/2	△	△	△
RSI ø12.7000*152.4	1/2	6	△	△	△
RSI ø15.8750*88.9	5/8	31/2	△	△	△
RSI ø15.8750*101.6	5/8	4	△	△	△
RSI ø19.0500*101.6	3/4	4	△	△	△
RSI ø19.0500*127	3/4	5	△	△	△
RSI ø19.0500*152.4	3/4	6	△	△	△

●库存产品 In stock　　△有限库存或按需求供应 Limited stock or make-to-order

精磨(h6)短棒材
Ground(h6) Solid Rod-Short Length

直径 (Diameter)		长度 (Length)	
D(mm)	公差/Tol.(mm)	L(mm)	公差/Tol.(mm)
D	h6	L ≤ 50	+0.80
		50 < L ≤ 100	+1.50
		100 < L ≤ 160	+2.00
		160 < L ≤ 250	+3.00

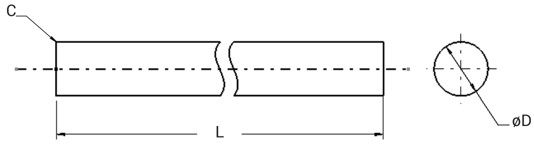


规格 Type	尺寸 Dimension			牌号 Grade		
	直径 øD(mm)	长度 L(mm)	倒角 C(mm)	WR10	WR12A	WR10A
RG ø3.0*39	3.0	39.0	0.3	●	△	△
RG ø3.0*40	3.0	40.0	0.3	△	△	△
RG ø3.0*50	3.0	50.0	0.3	●	△	△
RG ø3.0*55	3.0	55.0	0.3	△	△	△
RG ø3.0*60	3.0	60.0	0.3	●	△	△
RG ø3.0*75	3.0	75.0	0.3	●	△	△
RG ø3.0*100	3.0	100.0	0.3	△	△	△
RG ø4.0*46	4.0	46.0	0.5	●	△	△
RG ø4.0*50	4.0	50.0	0.5	●	△	△
RG ø4.0*51	4.0	51.0	0.5	△	△	△
RG ø4.0*55	4.0	55.0	0.5	●	△	△
RG ø4.0*60	4.0	60.0	0.5	●	△	△
RG ø4.0*75	4.0	75.0	0.5	△	△	△
RG ø4.0*100	4.0	100.0	0.5	△	△	△
RG ø5.0*50	5.0	50.0	0.5	△	△	△
RG ø5.0*51	5.0	51.0	0.5	△	△	△
RG ø5.0*75	5.0	75.0	0.5	△	△	△
RG ø6.0*50	6.0	50.0	0.5	●	△	△
RG ø6.0*51	6.0	51.0	0.5	△	△	△
RG ø6.0*53	6.0	53.0	0.5	●	△	△
RG ø6.0*55	6.0	55.0	0.5	●	△	△
RG ø6.0*58	6.0	58.0	0.5	△	△	△
RG ø6.0*60	6.0	60.0	0.5	●	△	△
RG ø6.0*66	6.0	66.0	0.5	△	△	△
RG ø6.0*75	6.0	75.0	0.5	●	△	△
RG ø6.0*81	6.0	81.0	0.5	△	△	△
RG ø6.0*82	6.0	82.0	0.5	△	△	△
RG ø6.0*100	6.0	100.0	0.5	●	△	△
RG ø6.0*101	6.0	101.0	0.5	△	△	△
RG ø7.0*60	7.0	60.0	0.5	△	△	△

●库存产品 In stock　　△有限库存或按需求供应 Limited stock or make-to-order

精磨(h6)短棒材
Ground(h6) Solid Rod-Short Length

直径 (Diameter)		长度 (Length)	
D(mm)	公差/Tol.(mm)	L(mm)	公差/Tol.(mm)
D	h6	L ≤ 50	+0.80
		50 < L ≤ 100	+1.50
		100 < L ≤ 160	+2.00
		160 < L ≤ 250	+3.00



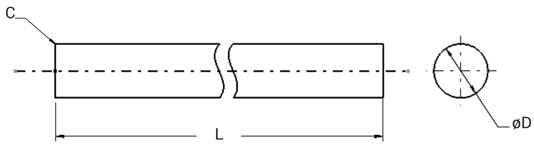
规格 Type	尺寸 Dimension			牌号 Grade		
	直径 øD(mm)	长度 L(mm)	倒角 C(mm)	WR10	WR12A	WR10A
RG ø8.0*60	8.0	60.0	1.0	●	△	△
RG ø8.0*61	8.0	61.0	1.0	△	△	△
RG ø8.0*63	8.0	63.0	1.0	△	△	△
RG ø8.0*64	8.0	64.0	1.0	△	△	△
RG ø8.0*65	8.0	65.0	1.0	●	△	△
RG ø8.0*75	8.0	75.0	1.0	△	△	△
RG ø8.0*79	8.0	75.0	1.0	●	△	△
RG ø8.0*100	8.0	100.0	1.0	●	△	△
RG ø8.0*101	8.0	101.0	1.0	△	△	△
RG ø8.0*150	8.0	150.0	1.0	△	△	△
RG ø10.0*65	10.0	65.0	1.0	△	△	△
RG ø10.0*67	10.0	67.0	1.0	●	△	△
RG ø10.0*70	10.0	70.0	1.0	△	△	△
RG ø10.0*72	10.0	72.0	1.0	△	△	△
RG ø10.0*73	10.0	73.0	1.0	●	△	△
RG ø10.0*75	10.0	75.0	1.0	△	△	△
RG ø10.0*81	10.0	81.0	1.0	●	△	△
RG ø10.0*100	10.0	100.0	1.0	△	△	△
RG ø10.0*101	10.0	101.0	1.0	△	△	△
RG ø10.0*150	10.0	150.0	1.0	●	△	△
RG ø12.0*74	12.0	74.0	1.0	△	△	△
RG ø12.0*83	12.0	83.0	1.0	●	△	△
RG ø12.0*84	12.0	84.0	1.0	●	△	△
RG ø12.0*75	12.0	75.0	1.0	△	△	△
RG ø12.0*100	12.0	100.0	1.0	●	△	△
RG ø12.0*101	12.0	101.0	1.0	△	△	△
RG ø12.0*150	12.0	150.0	1.0	●	△	△
RG ø14.0*75	14.0	75.0	1.0	△	△	△
RG ø14.0*84	14.0	84.0	1.0	△	△	△
RG ø14.0*110	14.0	110.0	1.0	△	△	△

●库存产品
In stock

△有限库存或按需求供应
Limited stock or make-to-order

精磨(h6)短棒材
Ground(h6) Solid Rod-Short Length

直径 (Diameter)		长度 (Length)	
D(mm)	公差/Tol.(mm)	L(mm)	公差/Tol.(mm)
D	h6	L ≤ 50	+0.80
		50 < L ≤ 100	+1.50
		100 < L ≤ 160	+2.00
		160 < L ≤ 250	+3.00



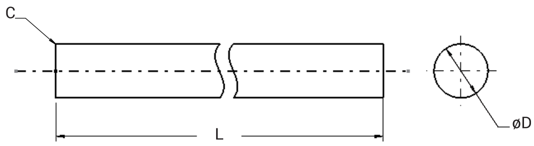
规格 Type	尺寸 Dimension			牌号 Grade		
	直径 øD(mm)	长度 L(mm)	倒角 C(mm)	WR10	WR12A	WR10A
RG ø16.0*93	16.0	93.0	1.5	●	△	△
RG ø16.0*100	16.0	100.0	1.5	△	△	△
RG ø16.0*101	16.0	101.0	1.5	△	△	△
RG ø16.0*116	16.0	116.0	1.5	△	△	△
RG ø16.0*125	16.0	125.0	1.5	△	△	△
RG ø20.0*100	20.0	100.0	1.5	△	△	△
RG ø20.0*105	20.0	105.0	1.5	△	△	△
RG ø20.0*150	20.0	150.0	1.5	△	△	△
RG ø25.0*100	25.0	100.0	1.5	△	△	△
RG ø25.0*150	25.0	150.0	1.5	△	△	△
RG ø25.0*180	25.0	180.0	1.5	△	△	△

●库存产品
In stock

△有限库存或按需求供应
Limited stock or make-to-order

精磨(h6)短棒材英制
Ground(h6) Solid Rod-Short Length(Inch)

直径 (Diameter)		长度 (Length)	
D(mm)	公差/Tol.(mm)	L(mm)	公差/Tol.(mm)
D	h6	L ≤ 1.968	+0.031
		1.968 < L ≤ 3.937	+0.059
		3.937 < L ≤ 6.299	+0.079
		6.299 < L ≤ 9.843	+0.118



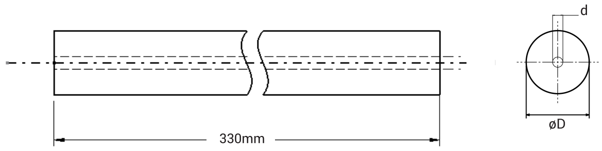
规格 Type	尺寸 Dimension				牌号 Grade		
	直径 øD(mm)	长度 L(mm)	倒角 C(mm)	直径*长度 D*L(inch)	WR10	WR12A	WR10A
RGI ø3.1750*38.1	3.1750	38.1	0.3	1/8*1 1/2	△	△	△
RGI ø4.7625*38.1	4.7625	38.1	0.5	3/16*1 1/2	△	△	△
RGI ø4.7625*50.8	4.7625	50.8	0.5	3/16*2	△	△	△
RGI ø6.3500*50.8	6.3500	50.8	0.5	1/4*2	△	△	△
RGI ø6.3500*63.5	6.3500	63.5	0.5	1/4*2 1/2	△	△	△
RGI ø6.3500*101.6	6.3500	101.6	0.5	1/4*4	△	△	△
RGI ø7.9375*63.5	7.9375	63.5	1.0	5/16*2 1/2	△	△	△
RGI ø9.5250*50.8	9.5250	50.8	1.0	3/8*2	△	△	△
RGI ø9.5250*63.5	9.5250	63.5	1.0	3/8*2 1/2	△	△	△
RGI ø9.5250*76.2	9.5250	76.2	1.0	3/8*3	△	△	△
RGI ø9.5250*101.6	9.5250	101.6	1.0	3/8*4	△	△	△
RGI ø12.7000*63.5	12.7000	63.5	1.0	1/2*2 1/2	△	△	△
RGI ø12.700*76.2	12.7000	76.2	1.0	1/2*3	△	△	△
RGI ø12.7000*82.6	12.7000	82.6	1.0	1/2*3 1/4	△	△	△
RGI ø12.7000*88.9	12.7000	88.9	1.0	1/2*3 1/2	△	△	△
RGI ø12.7000*101.6	12.7000	101.6	1.0	1/2*4	△	△	△
RGI ø12.7000*114.3	12.7000	114.3	1.0	1/2*4 1/2	△	△	△
RGI ø12.7000*152.4	12.7000	152.4	1.0	1/2*6	△	△	△
RGI ø15.8750*88.9	15.8750	88.9	1.5	5/8*3 1/2	△	△	△
RGI ø15.8750*101.6	15.8750	101.6	1.5	5/8*4	△	△	△
RGI ø19.0500*101.6	19.0500	101.6	1.5	3/4*4	△	△	△
RGI ø19.0500*127	19.0500	127	1.5	3/4*5	△	△	△
RGI ø19.0500*152.4	19.0500	152.4	1.5	3/4*6	△	△	△

● 库存产品
In stock

△ 有限库存或按需求供应
Limited stock or make-to-order

毛坯单直孔棒材-330mm
Unground Rod With One Straight Coolant Hole-330mm

直径 (Diameter)		长度 (Length)
D(mm)	公差/Tol.(mm)	公差/Tol.(mm)
D ≤ 5	+0.20～+0.60	+6.0
5 < D ≤ 20	+0.30～+0.70	
20 < D	+0.30～+0.90	



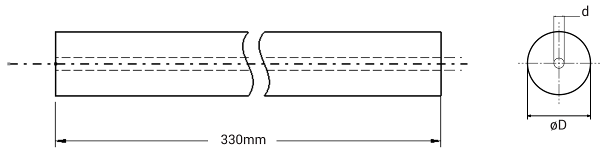
规格 Type	尺寸 Dimension			牌号 Grade		
	直径 øD(mm)	孔径		WR10	WR12A	WR10A
		d(mm)	Tol.(mm)			
RS1S 0.8 ø3*330	3.0	0.80	±0.15	△	△	△
RS1S 0.6 ø4*330	4.0	0.60	±0.15	△	△	△
RS1S 0.8 ø4*330	4.0	0.80	±0.15	●	△	△
RS1S 0.8 ø5*330	5.0	0.80	±0.15	△	△	△
RS1S 1.0 ø6*330	6.0	1.00	±0.15	●	△	△
RS1S 1.0 ø7*330	7.0	1.00	±0.15	△	△	△
RS1S 1.2 ø7*330	7.0	1.20	±0.15	△	△	△
RS1S 1.2 ø8*330	8.0	1.20	±0.15	●	△	△
RS1S 1.0 ø8*330	8.0	1.00	±0.15	●	△	△
RS1S 1.4 ø9*330	9.0	1.40	±0.15	△	△	△
RS1S 1.6 ø9*330	9.0	1.60	±0.15	△	△	△
RS1S 1.4 ø10*330	10.0	1.40	±0.15	△	△	△
RS1S 1.2 ø10*330	10.0	1.20	±0.15	△	△	△
RS1S 1.6 ø10*330	10.0	1.60	±0.20	●	△	△
RS1S 1.75 ø12*330	12.0	1.75	±0.20	△	△	△
RS1S 2.0 ø12*330	12.0	2.00	±0.20	●	△	△
RS1S 1.75 ø14*330	14.0	1.75	±0.20	△	△	△
RS1S 2.5 ø14*330	14.0	2.50	±0.20	●	△	△
RS1S 2.0 ø15*330	15.0	2.00	±0.20	△	△	△
RS1S 2.0 ø16*330	16.0	2.00	±0.20	△	△	△
RS1S 3.0 ø16*330	16.0	3.00	±0.25	●	△	△
RS1S 2.0 ø18*330	18.0	2.00	±0.20	△	△	△
RS1S 3.0 ø18*330	18.0	3.00	±0.25	●	△	△
RS1S 3.0 ø19*330	19.0	3.00	±0.25	△	△	△
RS1S 2.5 ø20*330	20.0	2.50	±0.20	△	△	△
RS1S 3.0 ø20*330	20.0	3.00	±0.25	●	△	△
RS1S 2.5 ø22*330	22.0	2.50	±0.20	△	△	△
RS1S 3.0 ø22*330	22.0	3.00	±0.25	△	△	△
RS1S 3.0 ø24*330	24.0	3.00	±0.25	△	△	△
RS1S 3.0 ø25*330	25.0	3.00	±0.25	△	△	△

●库存产品
In stock

△有限库存或按需求供应
Limited stock or make-to-order

毛坯单直孔棒材-330mm
Unground Rod With One Straight Coolant Hole-330mm

直径 (Diameter)		长度 (Length)
D(mm)	公差/Tol.(mm)	公差/Tol.(mm)
D ≤ 5	+0.20～+0.60	+6.0
5 < D ≤ 20	+0.30～+0.70	
20 < D	+0.30～+0.90	



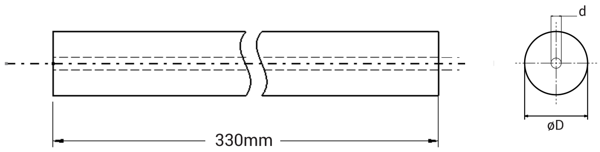
规格 Type	尺寸 Dimension			牌号 Grade		
	直径 øD(mm)	孔径		WR10	WR12A	WR10A
		d(mm)	Tol.(mm)			
RS1S 3.0 ø26*330	26.0	3.00	±0.25	△	△	△
RS1S 3.0 ø28*330	28.0	3.00	±0.25	△	△	△
RS1S 4.0 ø30*330	30.0	4.00	±0.30	△	△	△

● 库存产品 In stock

△ 有限库存或按需求供应 Limited stock or make-to-order

精磨(h6)单直孔棒材-330mm
Ground(h6) Rod With One Straight Coolant Hole-330mm

直径 (Diameter)		长度 (Length)
D(mm)	公差/Tol.(mm)	公差/Tol.(mm)
D	h6	+6.0



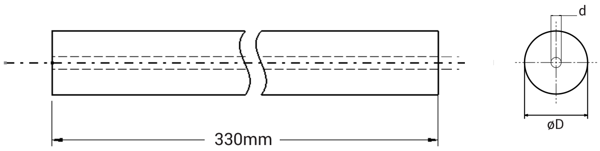
规格 Type	尺寸 Dimension			牌号 Grade		
	直径 øD(mm)	孔径		WR10	WR12A	WR10A
		d(mm)	Tol.(mm)			
RG1S 0.8 ø3*330	3.0	0.80	±0.15	△	△	△
RG1S 0.6 ø4*330	4.0	0.60	±0.15	△	△	△
RG1S 0.8 ø4*330	4.0	0.80	±0.15	△	△	△
RG1S 0.8 ø5*330	5.0	0.80	±0.15	△	△	△
RG1S 1.0 ø6*330	6.0	1.00	±0.15	△	△	△
RG1S 1.0 ø7*330	7.0	1.00	±0.15	△	△	△
RG1S 1.2 ø7*330	7.0	1.20	±0.15	△	△	△
RG1S 1.2 ø8*330	8.0	1.20	±0.15	△	△	△
RG1S 1.0 ø8*330	8.0	1.00	±0.15	△	△	△
RG1S 1.4 ø9*330	9.0	1.40	±0.15	△	△	△
RG1S 1.6 ø9*330	9.0	1.60	±0.20	△	△	△
RG1S 1.4 ø10*330	10.0	1.40	±0.15	△	△	△
RG1S 1.2 ø10*330	10.0	1.20	±0.15	△	△	△
RG1S 1.6 ø10*330	10.0	1.60	±0.20	△	△	△
RG1S 1.75 ø12*330	12.0	1.75	±0.20	△	△	△
RG1S 2.0 ø12*330	12.0	2.00	±0.20	△	△	△
RG1S 1.75 ø14*330	14.0	1.75	±0.20	△	△	△
RG1S 2.5 ø14*330	14.0	2.50	±0.20	△	△	△
RG1S 2.0 ø15*330	15.0	2.00	±0.20	△	△	△
RG1S 2.0 ø16*330	16.0	2.00	±0.20	△	△	△
RG1S 3.0 ø16*330	16.0	3.00	±0.25	△	△	△
RG1S 2.0 ø18*330	18.0	2.00	±0.20	△	△	△
RG1S 3.0 ø18*330	18.0	3.00	±0.25	△	△	△
RG1S 3.0 ø19*330	19.0	3.00	±0.25	△	△	△
RG1S 2.5 ø20*330	20.0	2.50	±0.20	△	△	△
RG1S 3.0 ø20*330	20.0	3.00	±0.25	△	△	△
RG1S 2.5 ø22*330	22.0	2.50	±0.20	△	△	△
RG1S 3.0 ø22*330	22.0	3.00	±0.25	△	△	△
RG1S 3.0 ø24*330	24.0	3.00	±0.25	△	△	△
RG1S 3.0 ø25*330	25.0	3.00	±0.25	△	△	△

● 库存产品
In stock

△ 有限库存或按需求供应
Limited stock or make-to-order

精磨(h6)单直孔棒材-330mm
Ground(h6) Rod With One Straight Coolant Hole-330mm

直径 (Diameter)		长度 (Length)
D(mm)	公差/Tol.(mm)	公差/Tol.(mm)
D	h6	+6.0

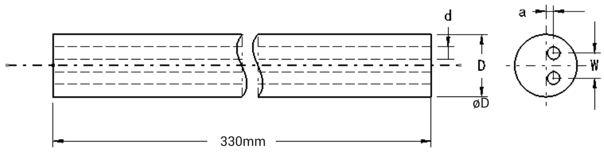


规格 Type	尺寸 Dimension			牌号 Grade		
	直径 øD(mm)	孔径		WR10	WR12A	WR10A
		d(mm)	Tol.(mm)			
RG1S 3.0 ø26*330	26.0	3.00	±0.25	△	△	△
RG1S 3.0 ø28*330	28.0	3.00	±0.25	△	△	△
RG1S 4.0 ø30*330	30.0	4.00	±0.30	△	△	△

●库存产品 In stock　　△有限库存或按需求供应 Limited stock or make-to-order

毛坯双直孔棒材-330mm
Unground Rod With Two Straight Coolant Hole-330mm

直径 (Diameter)		长度 (Length)
D(mm)	公差/Tol.(mm)	公差/Tol.(mm)
D ≤ 5	+0.20～+0.60	+6.0
5 < D ≤ 20	+0.30～+0.70	
20 < D	+0.30～+0.90	



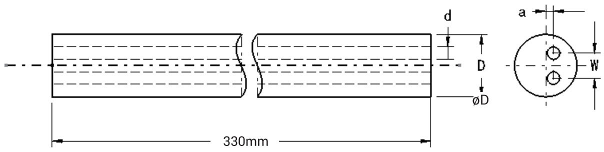
规格 Type	尺寸 Dimension						牌号 Grade
	直径	孔径		孔间距		孔中心偏距	WR10
	øD(mm)	d(mm)	Tol.(mm)	W(mm)	Tol.(mm)	a(mm)	
RS2S 0.8/1.8 ø4*330	4.0	0.80	±0.15	1.80	±0.15	0.10	●
RS2S 0.8/1.7 ø4*330	4.0	0.80	±0.15	1.70	±0.15	0.10	●
RS2S 0.8/2.0 ø5*330	5.0	0.80	±0.15	2.00	±0.15	0.13	△
RS2S 0.8/1.9 ø5*330	5.0	0.80	±0.15	1.90	±0.15	0.13	△
RS2S 1.0/3.0 ø6*330	6.0	1.00	±0.15	3.00	±0.20	0.15	●
RS2S 0.7/1.7 ø6*330	6.0	0.70	±0.15	1.70	±0.15	0.15	●
RS2S 0.8/1.4 ø6*330	6.0	0.80	±0.15	1.40	±0.15	0.15	△
RS2S 1.0/2.0 ø6*330	6.0	1.00	±0.15	2.00	±0.15	0.15	●
RS2S 1.0/2.4 ø6*330	6.0	1.00	±0.15	2.40	±0.20	0.15	●
RS2S 1.0/2.9 ø6*330	6.0	1.00	±0.15	2.90	±0.20	0.15	△
RS2S 0.8/1.4 ø7*330	7.0	0.80	±0.15	1.40	±0.15	0.15	△
RS2S 1.0/3.4 ø7*330	7.0	1.00	±0.15	3.40	±0.20	0.15	△
RS2S 1.0/4.0 ø8*330	8.0	1.00	±0.15	4.00	±0.20	0.15	△
RS2S 1.0/2.4 ø8*330	8.0	1.00	±0.15	2.40	±0.20	0.15	●
RS2S 1.0/2.45 ø8*330	8.0	1.00	±0.15	2.45	±0.20	0.15	●
RS2S 1.0/3.2 ø8*330	8.0	1.00	±0.15	3.20	±0.20	0.15	●
RS2S 1.0/3.8 ø8*330	8.0	1.00	±0.15	3.80	±0.20	0.15	●
RS2S 0.8/1.4 ø8*330	8.0	0.80	±0.15	1.40	±0.15	0.15	●
RS2S 1.0/2.0 ø8*330	8.0	1.00	±0.15	2.00	±0.15	0.15	●
RS2S 1.0/3.0 ø8*330	8.0	1.00	±0.15	3.00	±0.20	0.15	●
RS2S 1.0/3.4 ø8*330	8.0	1.00	±0.15	3.40	±0.20	0.15	●
RS2S 1.4/3.8 ø9*330	9.0	1.40	±0.15	3.80	±0.20	0.20	△
RS2S 1.0/2.4 ø9*330	9.0	1.00	±0.15	2.40	±0.20	0.20	△
RS2S 1.4/5.0 ø10*330	10.0	1.40	±0.15	5.00	±0.20	0.20	●
RS2S 1.0/2.6 ø10*330	10.0	1.00	±0.15	2.60	±0.20	0.20	●
RS2S 1.0/4.0 ø10*330	10.0	1.00	±0.15	4.00	±0.20	0.20	●
RS2S 1.4/4.0 ø10*330	10.0	1.40	±0.15	4.00	±0.20	0.20	●
RS2S 1.4/4.8 ø10*330	10.0	1.40	±0.15	4.80	±0.20	0.20	●
RS2S 1.4/4.9 ø10*330	10.0	1.40	±0.15	4.90	±0.20	0.20	●
RS2S 1.2/3.3 ø11*330	11.0	1.20	±0.15	3.30	±0.20	0.28	△

●库存产品
In stock

△有限库存或按需求供应
Limited stock or make-to-order

毛坯双直孔棒材-330mm
Unground Rod With Two Straight Coolant Hole-330mm

直径 (Diameterr)		长度 (Length)
D(mm)	公差/Tol.(mm)	公差/Tol.(mm)
D ≤ 5	+0.20～+0.60	+6.0
5 < D ≤ 20	+0.30～+0.70	
20 < D	+0.30～+0.90	



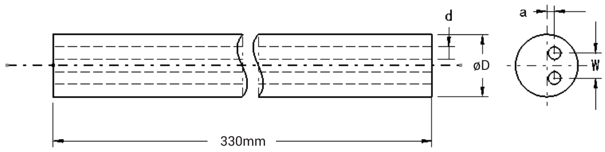
规格 Type	尺寸 Dimension						牌号 Grade
	直径	孔径		孔间距		孔中心偏距	WR10
	øD(mm)	d(mm)	Tol.(mm)	W(mm)	Tol.(mm)	a(mm)	
RS2S 1.75/6.0 ø12*330	12.0	1.75	±0.15	6.00	±0.25	0.30	●
RS2S 1.7/6.0 ø12*330	12.0	1.70	±0.15	6.00	±0.25	0.30	●
RS2S 1.7/5.8 ø12*330	12.0	1.70	±0.15	5.80	±0.25	0.30	●
RS2S 1.5/3.5 ø12*330	12.0	1.50	±0.15	3.50	±0.20	0.30	●
RS2S 1.5/4.8 ø12*330	12.0	1.50	±0.15	4.80	±0.20	0.30	●
RS2S 1.8/5.9 ø12*330	12.0	1.80	±0.15	5.90	±0.25	0.30	●
RS2S 1.7/5.8 ø13*330	13.0	1.70	±0.15	5.80	±0.25	0.34	△
RS2S 1.5/3.5 ø13*330	13.0	1.50	±0.15	3.50	±0.20	0.34	△
RS2S 1.75/7.0 ø14*330	14.0	1.75	±0.15	7.00	±0.25	0.37	△
RS2S 1.5/5.0 ø14*330	14.0	1.50	±0.15	5.00	±0.20	0.37	△
RS2S 2.0/5.0 ø14*330	14.0	2.00	±0.15	5.00	±0.20	0.37	△
RS2S 1.7/6.8 ø14*330	14.0	1.70	±0.15	6.80	±0.25	0.37	△
RS2S 1.5/3.5 ø14*330	14.0	1.50	±0.15	3.50	±0.20	0.37	△
RS2S 2.0/7.0 ø15*330	15.0	2.00	±0.15	7.00	±0.25	0.40	△
RS2S 2.0/5.0 ø15*330	15.0	2.00	±0.15	5.00	±0.20	0.40	△
RS2S 2.0/6.8 ø15*330	15.0	2.00	±0.15	6.80	±0.25	0.40	△
RS2S 1.5/5.0 ø15*330	15.0	1.50	±0.15	5.00	±0.20	0.40	△
RS2S 1.5/3.5 ø16*330	16.0	1.50	±0.15	3.50	±0.20	0.45	△
RS2S 1.5/4.8 ø16*330	16.0	1.50	±0.15	4.80	±0.20	0.45	△
RS2S 2.0/5.0 ø16*330	16.0	2.00	±0.15	5.00	±0.20	0.45	△
RS2S 2.0/7.8 ø16*330	16.0	2.00	±0.15	7.80	±0.25	0.45	△
RS2S 2.0/8.0 ø16*330	16.0	2.00	±0.15	8.00	±0.25	0.45	●
RS2S 2.0/6.2 ø17*330	17.0	2.00	±0.15	6.20	±0.25	0.47	△
RS2S 2.0/7.8 ø17*330	17.0	2.00	±0.15	7.80	±0.25	0.47	△
RS2S 2.0/6.2 ø18*330	18.0	2.00	±0.15	6.20	±0.25	0.50	△
RS2S 2.0/8.8 ø18*330	18.0	2.00	±0.15	8.80	±0.25	0.50	△
RS2S 2.0/5.0 ø18*330	18.0	2.00	±0.15	5.00	±0.20	0.50	△
RS2S 2.0/9.0 ø18*330	18.0	2.00	±0.15	9.00	±0.25	0.50	●
RS2S 2.0/6.2 ø19*330	19.0	2.00	±0.15	6.20	±0.25	0.50	△
RS2S 2.0/8.8 ø19*330	19.0	2.00	±0.15	8.80	±0.25	0.50	△

●库存产品
In stock

△有限库存或按需求供应
Limited stock or make-to-order

毛坯双直孔棒材-330mm
Unground Rod With Two Straight Coolant Hole-330mm

直径 (Diameterr)		长度 (Length)
D(mm)	公差/Tol.(mm)	公差/Tol.(mm)
D ≤ 5	+0.20～+0.60	+6.0
5 < D ≤ 20	+0.30～+0.70	
20 < D	+0.30～+0.90	



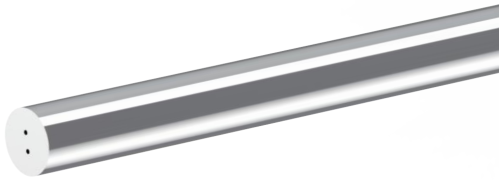
规格 Type	尺寸 Dimension						牌号 Grade
	直径	孔径		孔间距		孔中心偏距	WR10
	øD(mm)	d(mm)	Tol.(mm)	W(mm)	Tol.(mm)	a(mm)	
RS2S 2.0/6.2 ø20*330	20.0	2.00	±0.15	6.20	±0.25	0.50	△
RS2S 2.5/9.8 ø20*330	20.0	2.50	±0.20	9.80	±0.30	0.50	△
RS2S 2.5/10.0 ø20*330	20.0	2.50	±0.20	10.0	±0.30	0.50	△
RS2S 2.0/6.2 ø21*330	21.0	2.00	±0.15	6.20	±0.25	0.50	△
RS2S 2.5/9.8 ø21*330	21.0	2.50	±0.20	9.80	±0.30	0.50	△
RS2S 2.0/6.2 ø22*330	22.0	2.00	±0.15	6.20	±0.25	0.50	△
RS2S 2.5/10.8 ø22*330	22.0	2.50	±0.20	10.8	±0.30	0.50	△
RS2S 2.0/5.0 ø22*330	22.0	2.00	±0.15	5.00	±0.20	0.50	△
RS2S 2.5/11.0 ø22*330	22.0	2.50	±0.20	11.0	±0.30	0.50	△
RS2S 2.5/10.8 ø23*330	23.0	2.50	±0.20	10.8	±0.30	0.50	△
RS2S 2.0/7.3 ø23*330	23.0	2.00	±0.15	7.30	±0.25	0.50	△
RS2S 2.0/7.3 ø24*330	24.0	2.00	±0.15	7.30	±0.25	0.50	△
RS2S 3.0/11.7 ø24*330	24.0	3.00	±0.25	11.7	±0.30	0.50	△
RS2S 2.8/12.0 ø24*330	24.0	2.80	±0.20	12.0	±0.30	0.50	△
RS2S 2.8/12.0 ø25*330	25.0	2.80	±0.20	12.0	±0.30	0.50	△
RS2S 2.0/7.3 ø25*330	25.0	2.00	±0.15	7.30	±0.25	0.50	△
RS2S 3.0/11.7 ø25*330	25.0	3.00	±0.25	11.7	±0.30	0.50	△
RS2S 3.0/13.0 ø26*330	26.0	3.00	±0.25	13.0	±0.30	0.50	△
RS2S 3.0/14.0 ø28*330	28.0	3.00	±0.25	14.0	±0.30	0.50	△
RS2S 3.0/15.0 ø30*330	30.0	3.00	±0.25	15.0	±0.30	0.50	△
RS2S 3.0/14.0 ø30*330	30.0	3.00	±0.25	14.0	±0.30	0.50	△
RS2S 3.0/16.0 ø32*330	32.0	3.00	±0.25	16.0	±0.30	0.50	△

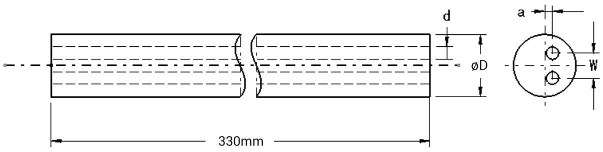
●库存产品
In stock

△有限库存或按需求供应
Limited stock or make-to-order

精磨(h6)双直孔棒材-330mm
Ground(h6) Rod With Two Straight Coolant Hole-330mm

直径 (Diameter)		长度 (Length)
D(mm)	公差/Tol.(mm)	公差/Tol.(mm)
D	h6	+6.0





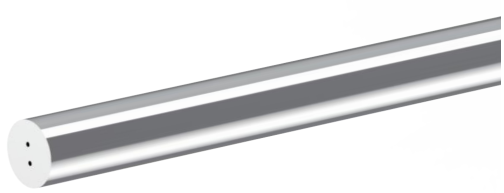
规格 Type	尺寸 Dimension						牌号 Grade
	直径	孔径		孔间距		孔中心偏距	WR10
	øD(mm)	d(mm)	Tol.(mm)	W(mm)	Tol.(mm)	a(mm)	
RG2S 0.8/1.8 ø4*330	4.0	0.80	±0.15	1.80	±0.15	0.10	△
RG2S 0.8/1.7 ø4*330	4.0	0.80	±0.15	1.70	±0.15	0.10	△
RG2S 0.8/2.0 ø5*330	5.0	0.80	±0.15	2.00	±0.15	0.13	△
RG2S 0.8/1.9 ø5*330	5.0	0.80	±0.15	1.90	±0.15	0.13	△
RG2S 1.0/3.0 ø6*330	6.0	1.00	±0.15	3.00	±0.20	0.15	△
RG2S 0.7/1.7 ø6*330	6.0	0.70	±0.15	1.70	±0.15	0.15	△
RG2S 0.8/1.4 ø6*330	6.0	0.80	±0.15	1.40	±0.15	0.15	△
RG2S 1.0/2.0 ø6*330	6.0	1.00	±0.15	2.00	±0.15	0.15	△
RG2S 1.0/2.4 ø6*330	6.0	1.00	±0.15	2.40	±0.20	0.15	△
RG2S 1.0/2.9 ø6*330	6.0	1.00	±0.15	2.90	±0.20	0.15	△
RG2S 0.8/1.4 ø7*330	7.0	0.80	±0.15	1.40	±0.15	0.15	△
RG2S 1.0/3.4 ø7*330	7.0	1.00	±0.15	3.40	±0.20	0.15	△
RG2S 1.0/4.0 ø8*330	8.0	1.00	±0.15	4.00	±0.20	0.15	△
RG2S 1.0/2.4 ø8*330	8.0	1.00	±0.15	2.40	±0.20	0.15	△
RG2S 1.0/2.45 ø8*330	8.0	1.00	±0.15	2.45	±0.20	0.15	△
RG2S 1.0/3.2 ø8*330	8.0	1.00	±0.15	3.20	±0.20	0.15	△
RG2S 1.0/3.8 ø8*330	8.0	1.00	±0.15	3.80	±0.20	0.15	△
RG2S 0.8/1.4 ø8*330	8.0	0.80	±0.15	1.40	±0.15	0.15	△
RG2S 1.0/2.0 ø8*330	8.0	1.00	±0.15	2.00	±0.15	0.15	△
RG2S 1.0/3.0 ø8*330	8.0	1.00	±0.15	3.00	±0.20	0.15	△
RG2S 1.0/3.4 ø8*330	8.0	1.00	±0.15	3.40	±0.20	0.15	△
RG2S 1.4/3.8 ø9*330	9.0	1.40	±0.15	3.80	±0.20	0.20	△
RG2S 1.0/2.4 ø9*330	9.0	1.00	±0.15	2.40	±0.20	0.20	△
RG2S 1.4/5.0 ø10*330	10.0	1.40	±0.15	5.00	±0.20	0.20	△
RG2S 1.0/2.6 ø10*330	10.0	1.00	±0.15	2.60	±0.20	0.20	△
RG2S 1.0/4.0 ø10*330	10.0	1.00	±0.15	4.00	±0.20	0.20	△
RG2S 1.4/4.0 ø10*330	10.0	1.40	±0.15	4.00	±0.20	0.20	△
RG2S 1.4/4.8 ø10*330	10.0	1.40	±0.15	4.80	±0.20	0.20	△
RG2S 1.4/4.9 ø10*330	10.0	1.40	±0.15	4.90	±0.20	0.20	△
RG2S 1.2/3.3 ø11*330	11.0	1.20	±0.15	3.30	±0.20	0.28	△

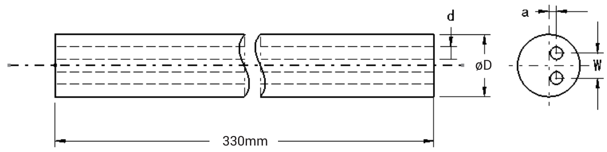
●库存产品 In stock

△有限库存或按需求供应 Limited stock or make-to-order

精磨(h6)双直孔棒材-330mm
Ground(h6) Rod With Two Straight Coolant Hole-330mm

直径 (Diameter)		长度 (Length)
D(mm)	公差/Tol.(mm)	公差/Tol.(mm)
D	h6	+6.0





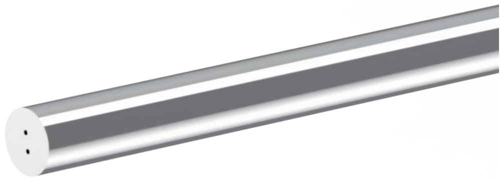
规格 Type	尺寸 Dimension						牌号 Grade
	直径	孔径		孔间距		孔中心偏距	WR10
	øD(mm)	d(mm)	Tol.(mm)	W(mm)	Tol.(mm)	a(mm)	
RG2S 1.75/6.0 ø12*330	12.0	1.75	±0.15	6.00	±0.25	0.30	△
RG2S 1.7/6.0 ø12*330	12.0	1.70	±0.15	6.00	±0.25	0.30	△
RG2S 1.7/5.8 ø12*330	12.0	1.70	±0.15	5.80	±0.25	0.30	△
RG2S 1.5/3.5 ø12*330	12.0	1.50	±0.15	3.50	±0.20	0.30	△
RG2S 1.5/4.8 ø12*330	12.0	1.50	±0.15	4.80	±0.20	0.30	△
RG2S 1.8/5.9 ø12*330	12.0	1.80	±0.15	5.90	±0.25	0.30	△
RG2S 1.7/5.8 ø13*330	13.0	1.70	±0.15	5.80	±0.25	0.34	△
RG2S 1.5/3.5 ø13*330	13.0	1.50	±0.15	3.50	±0.20	0.34	△
RG2S 1.75/7.0 ø14*330	14.0	1.75	±0.15	7.00	±0.25	0.37	△
RG2S 1.5/5.0 ø14*330	14.0	1.50	±0.15	5.00	±0.20	0.37	△
RG2S 2.0/5.0 ø14*330	14.0	2.00	±0.15	5.00	±0.20	0.37	△
RG2S 1.7/6.8 ø14*330	14.0	1.70	±0.15	6.80	±0.25	0.37	△
RG2S 1.5/3.5 ø14*330	14.0	1.50	±0.15	3.50	±0.20	0.37	△
RG2S 2.0/7.0 ø15*330	15.0	2.00	±0.15	7.00	±0.25	0.40	△
RG2S 2.0/5.0 ø15*330	15.0	2.00	±0.15	5.00	±0.20	0.40	△
RG2S 2.0/6.8 ø15*330	15.0	2.00	±0.15	6.80	±0.25	0.40	△
RG2S 1.5/5.0 ø15*330	15.0	1.50	±0.15	5.00	±0.20	0.40	△
RG2S 1.5/3.5 ø16*330	16.0	1.50	±0.15	3.50	±0.20	0.45	△
RG2S 1.5/4.8 ø16*330	16.0	1.50	±0.15	4.80	±0.20	0.45	△
RG2S 2.0/5.0 ø16*330	16.0	2.00	±0.15	5.00	±0.20	0.45	△
RG2S 2.0/7.8 ø16*330	16.0	2.00	±0.15	7.80	±0.25	0.45	△
RG2S 2.0/8.0 ø16*330	16.0	2.00	±0.15	8.00	±0.25	0.45	△
RG2S 2.0/6.2 ø17*330	17.0	2.00	±0.15	6.20	±0.25	0.47	△
RG2S 2.0/7.8 ø17*330	17.0	2.00	±0.15	7.80	±0.25	0.47	△
RG2S 2.0/6.2 ø18*330	18.0	2.00	±0.15	6.20	±0.25	0.50	△
RG2S 2.0/8.8 ø18*330	18.0	2.00	±0.15	8.80	±0.25	0.50	△
RG2S 2.0/5.0 ø18*330	18.0	2.00	±0.15	5.00	±0.20	0.50	△
RG2S 2.0/9.0 ø18*330	18.0	2.00	±0.15	9.00	±0.25	0.50	△
RG2S 2.0/6.2 ø19*330	19.0	2.00	±0.15	6.20	±0.25	0.50	△
RG2S 2.0/8.8 ø19*330	19.0	2.00	±0.15	8.80	±0.25	0.50	△

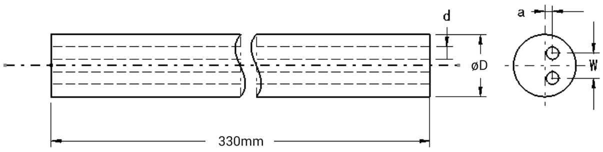
●库存产品
In stock

△有限库存或按需求供应
Limited stock or make-to-order

精磨(h6)双直孔棒材-330mm
Ground(h6) Rod With Two Straight Coolant Hole-330mm

直径 (Diameter)		长度 (Length)
D(mm)	公差/Tol.(mm)	公差/Tol.(mm)
D	h6	+6.0





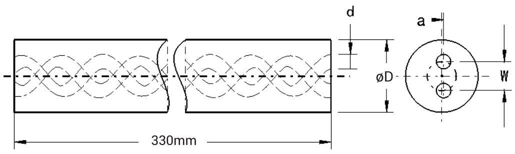
规格 Type	尺寸 Dimension						牌号 Grade
	直径	孔径		孔间距		孔中心偏距	WR10
	øD(mm)	d(mm)	Tol.(mm)	W(mm)	Tol.(mm)	a(mm)	
RG2S 2.0/6.2 ø20*330	20.0	2.00	±0.15	6.20	±0.25	0.50	△
RG2S 2.5/9.8 ø20*330	20.0	2.50	±0.20	9.80	±0.30	0.50	△
RG2S 2.5/10.0 ø20*330	20.0	2.50	±0.20	10.0	±0.30	0.50	△
RG2S 2.0/6.2 ø21*330	21.0	2.00	±0.15	6.20	±0.25	0.50	△
RG2S 2.5/9.8 ø21*330	21.0	2.50	±0.20	9.80	±0.30	0.50	△
RG2S 2.0/6.2 ø22*330	22.0	2.00	±0.15	6.20	±0.25	0.50	△
RG2S 2.5/10.8 ø22*330	22.0	2.50	±0.20	10.8	±0.30	0.50	△
RG2S 2.0/5.0 ø22*330	22.0	2.00	±0.15	5.00	±0.20	0.50	△
RG2S 2.5/11.0 ø22*330	22.0	2.50	±0.20	11.0	±0.30	0.50	△
RG2S 2.5/10.8 ø23*330	23.0	2.50	±0.20	10.8	±0.30	0.50	△
RG2S 2.0/7.3 ø23*330	23.0	2.00	±0.15	7.30	±0.25	0.50	△
RG2S 2.0/7.3 ø24*330	24.0	2.00	±0.15	7.30	±0.25	0.50	△
RG2S 3.0/11.7 ø24*330	24.0	3.00	±0.25	11.7	±0.30	0.50	△
RG2S 2.8/12.0 ø24*330	24.0	2.80	±0.20	12.0	±0.30	0.50	△
RG2S 2.8/12.0 ø25*330	25.0	2.80	±0.20	12.0	±0.30	0.50	△
RG2S 2.0/7.3 ø25*330	25.0	2.00	±0.15	7.30	±0.25	0.50	△
RG2S 3.0/11.7 ø25*330	25.0	3.00	±0.25	11.7	±0.30	0.50	△
RG2S 3.0/13.0 ø26*330	26.0	3.00	±0.25	13.0	±0.30	0.50	△
RG2S 3.0/14.0 ø28*330	28.0	3.00	±0.25	14.0	±0.30	0.50	△
RG2S 3.0/15.0 ø30*330	30.0	3.00	±0.25	15.0	±0.30	0.50	△
RG2S 3.0/14.0 ø30*330	30.0	3.00	±0.25	14.0	±0.30	0.50	△
RG2S 3.0/16.0 ø32*330	32.0	3.00	±0.25	16.0	±0.30	0.50	△

● 库存产品 In stock

△ 有限库存或按需求供应 Limited stock or make-to-order

毛坯双螺旋孔(30°)棒材-330mm
Unground Rod With Two Helix(30°) Coolant Holes-330mm

直径 (Diameter)		长度 (Length)
D(mm)	公差/Tol.(mm)	公差/Tol.(mm)
3 ≤ D < 8	+0.50～+0.90	+6.0
8 ≤ D <14	+0.60～+1.10	
14 ≤ D ≤ 20	+0.60～+1.30	
20 < D	+0.60～+1.50	



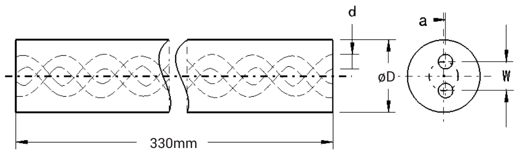
规格 Type	尺寸 Dimension							牌号 Grade
	直径	孔径		孔间距		孔中心偏距	螺距	WR10
	øD(mm)	d(mm)	Tol.(mm)	W(mm)	Tol.(mm)	a(mm)	Lead(mm)	
RS2H 0.5/1.6 ø3.0*330	3.0	0.50	±0.15	1.6	-0.30～+0.10	0.08	16.32	●
RS2H 0.4/1.6 ø3.0*330	3.0	0.40	±0.15	1.6	-0.30～+0.10	0.08	16.32	△
RS2H 0.6/2.1 ø4.0*330	4.0	0.60	±0.15	2.1	-0.30～+0.10	0.10	21.77	●
RS2H 0.6/1.3 ø4.0*330	4.0	0.60	±0.15	1.3	-0.30～+0.10	0.10	21.77	●
RS2H 0.6/2.2 ø5.0*330	5.0	0.60	±0.15	2.2	-0.30～+0.10	0.13	27.21	●
RS2H 0.9/2.8 ø6.0*330	6.0	0.90	±0.15	2.8	-0.30～+0.10	0.15	32.65	●
RS2H 0.7/1.3 ø6.0*330	6.0	0.70	±0.15	1.3	-0.30～+0.10	0.15	32.65	△
RS2H 0.5/1.6 ø6.0*330	6.0	0.50	±0.15	1.6	-0.30～+0.10	0.15	32.65	●
RS2H 0.5/1.8 ø6.0*330	6.0	0.50	±0.15	1.8	-0.30～+0.10	0.15	32.65	●
RS2H 0.7/1.9 ø6.0*330	6.0	0.70	±0.15	1.9	-0.30～+0.10	0.15	32.65	●
RS2H 0.7/2.4 ø6.0*330	6.0	0.70	±0.15	2.4	-0.30～+0.10	0.15	32.65	●
RS2H 0.7/2.6 ø6.0*330	6.0	0.70	±0.15	2.6	-0.30～+0.10	0.15	32.65	●
RS2H 0.9/3.0 ø6.0*330	6.0	0.90	±0.15	3.0	-0.30～+0.10	0.15	32.65	△
RS2H 1.0/3.2 ø7.0*330	7.0	1.00	±0.15	3.2	-0.30～+0.10	0.15	38.09	△
RS2H 0.5/3.0 ø7.0*330	7.0	0.50	±0.15	3.0	-0.30～+0.10	0.15	38.09	△
RS2H 1.0/3.5 ø7.0*330	7.0	1.00	±0.15	3.5	-0.30～+0.10	0.15	38.09	△
RS2H 1.2/4.0 ø8.0*330	8.0	1.20	±0.15	4.0	-0.30～+0.10	0.15	43.53	●
RS2H 1.9/3.0 ø8.0*330	8.0	1.90	±0.20	3.0	-0.30～+0.10	0.15	43.53	△
RS2H 1.0/3.8 ø8.0*330	8.0	1.00	±0.15	3.8	-0.30～+0.10	0.15	43.53	△
RS2H 1.0/3.5 ø8.0*330	8.0	1.00	±0.15	3.5	-0.30～+0.10	0.15	43.53	△
RS2H 1.0/3.0 ø8.0*330	8.0	1.00	±0.15	3.0	-0.30～+0.10	0.15	43.53	△
RS2H 1.0/3.1 ø8.0*330	8.0	1.00	±0.15	3.1	-0.30～+0.10	0.15	43.53	●
RS2H 1.0/4.0 ø8.0*330	8.0	1.00	±0.15	4.0	-0.30～+0.10	0.15	43.53	△
RS2H 1.2/4.5 ø9.0*330	9.0	1.20	±0.15	4.5	-0.30～+0.10	0.20	48.97	△
RS2H 1.5/5.0 ø10.0*330	10.0	1.50	±0.20	5.0	-0.40～+0.10	0.20	54.41	●
RS2H 1.2/4.0 ø10.0*330	10.0	1.20	±0.15	4.0	-0.30～+0.10	0.20	54.41	△
RS2H 1.4/4.8 ø10.0*330	10.0	1.40	±0.15	4.8	-0.30～+0.10	0.20	54.41	△
RS2H 1.4/5.0 ø10.0*330	10.0	1.40	±0.15	5.0	-0.40～+0.10	0.20	54.41	△
RS2H 1.5/5.5 ø11.0*330	11.0	1.50	±0.20	5.5	-0.40～+0.10	0.28	59.86	△
RS2H 1.4/5.5 ø11.0*330	11.0	1.40	±0.15	5.5	-0.40～+0.10	0.28	59.86	△

●库存产品 In stock　△有限库存或按需求供应 Limited stock or make-to-order

毛坯双螺旋孔(30°)棒材-330mm

Unground Rod With Two Helix(30°) Coolant Holes-330mm

直径 (Diameter)		长度 (Length)
D(mm)	公差/Tol.(mm)	公差/Tol.(mm)
3 ≤ D < 8	+0.50～+0.90	+6.0
8 ≤ D < 14	+0.60～+1.10	
14 ≤ D ≤ 20	+0.60～+1.30	
20 < D	+0.60～+1.50	



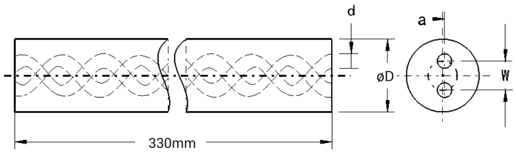
规格 Type	尺寸 Dimension							牌号 Grade
	直径	孔径		孔间距		孔中心偏距	螺距	WR10
	øD(mm)	d(mm)	Tol.(mm)	W(mm)	Tol.(mm)	a(mm)	Lead(mm)	
RS2H 1.6/6.0 ø12.0*330	12.0	1.60	±0.20	6.0	-0.40～+0.10	0.30	65.30	●
RS2H 1.7/6.0 ø12.0*330	12.0	1.70	±0.20	6.0	-0.40～+0.10	0.30	65.30	△
RS2H 1.6/5.0 ø12.0*330	12.0	1.60	±0.20	5.0	-0.40～+0.10	0.30	65.30	△
RS2H 1.7/6.3 ø12.0*330	12.0	1.70	±0.20	6.3	-0.40～+0.10	0.30	65.30	△
RS2H 1.6/6.0 ø13.0*330	13.0	1.60	±0.20	6.0	-0.40～+0.10	0.34	70.74	△
RS2H 1.6/7.0 ø14.0*330	14.0	1.60	±0.20	7.0	-0.50～+0.10	0.37	76.18	●
RS2H 1.7/7.0 ø14.0*330	14.0	1.70	±0.20	7.0	-0.50～+0.10	0.37	76.18	△
RS2H 1.75/7.5 ø15.0*330	15.0	1.75	±0.20	7.5	-0.50～+0.10	0.40	81.62	△
RS2H 1.7/7.5 ø15.0*330	15.0	1.70	±0.20	7.5	-0.50～+0.10	0.40	81.62	△
RS2H 1.75/8.0 ø16.0*330	16.0	1.75	±0.20	8.0	-0.60～+0.10	0.40	87.06	△
RS2H 2.2/8.0 ø16.0*330	16.0	2.20	±0.30	8.0	-0.60～+0.10	0.40	87.06	●
RS2H 1.7/8.0 ø16.0*330	16.0	1.70	±0.20	8.0	-0.60～+0.10	0.40	87.06	△
RS2H 1.7/8.5 ø16.0*330	16.0	1.70	±0.20	8.5	-0.60～+0.10	0.40	87.06	△
RS2H 1.7/8.3 ø16.0*330	16.0	1.70	±0.20	8.3	-0.60～+0.10	0.40	87.06	△
RS2H 1.7/8.2 ø16.0*330	16.0	1.70	±0.20	8.2	-0.60～+0.10	0.40	87.06	△
RS2H 2.2/8.5 ø17.0*330	17.0	2.20	±0.30	8.5	-0.60～+0.10	0.47	92.50	△
RS2H 2.4/9.0 ø18.0*330	18.0	2.40	±0.30	9.0	-0.60～+0.10	0.50	97.95	●
RS2H 1.7/9.0 ø18.0*330	18.0	1.70	±0.20	9.0	-0.60～+0.10	0.50	97.95	△
RS2H 2.4/10.0 ø18.0*330	18.0	2.40	±0.30	10.0	-0.60～+0.10	0.50	97.95	△
RS2H 2.2/9.5 ø18.0*330	18.0	2.20	±0.30	9.5	-0.60～+0.10	0.50	97.95	△
RS2H 2.4/9.5 ø19.0*330	19.0	2.40	±0.30	9.5	-0.60～+0.10	0.50	103.39	△
RS2H 2.2/9.5 ø19.0*330	19.0	2.20	±0.30	9.5	-0.60～+0.10	0.50	103.39	△
RS2H 2.6/10.0 ø20.0*330	20.0	2.60	±0.30	10.0	-0.60～+0.10	0.50	108.83	●
RS2H 2.4/10.0 ø20.0*330	20.0	2.40	±0.30	10.0	-0.60～+0.10	0.50	108.83	△
RS2H 2.6/11.1 ø20.0*330	20.0	2.60	±0.30	11.1	-0.60～+0.10	0.50	108.83	△
RS2H 2.6/10.6 ø21.0*330	21.0	2.60	±0.30	10.6	-0.60～+0.10	0.50	114.27	△
RS2H 2.6/10.0 ø21.0*330	21.0	2.60	±0.30	10.0	-0.60～+0.10	0.50	114.27	△
RS2H 2.6/11.0 ø21.0*330	21.0	2.60	±0.30	11.0	-0.60～+0.10	0.50	114.27	△
RS2H 1.4/7.6 ø21.0*330	21.0	1.40	±0.15	7.6	-0.50～+0.10	0.50	114.27	△
RS2H 2.6/11.1 ø22.0*330	22.0	2.60	±0.30	11.1	-0.60～+0.10	0.50	119.71	●

●库存产品 In stock　　△有限库存或按需求供应 Limited stock or make-to-order

毛坯双螺旋孔(30°)棒材-330mm

Unground Rod With Two Helix(30°) Coolant Holes-330mm

直径 (Diameter)		长度 (Length)
D(mm)	公差/Tol.(mm)	公差/Tol.(mm)
3 ≤ D < 8	+0.50～+0.90	+6.0
8 ≤ D < 14	+0.60～+1.10	
14 ≤ D ≤ 20	+0.60～+1.30	
20 < D	+0.60～+1.50	



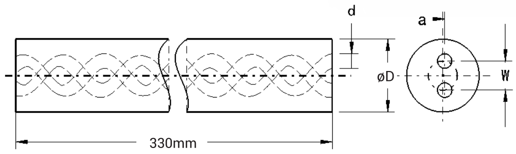
规格 Type	尺寸 Dimension							牌号 Grade
	直径	孔径		孔间距		孔中心偏距	螺距	WR10
	øD(mm)	d(mm)	Tol.(mm)	W(mm)	Tol.(mm)	a(mm)	Lead(mm)	
RS2H 2.6/11.0 ø22.0*330	22.0	2.60	±0.30	11.0	-0.60～+0.10	0.50	119.71	△
RS2H 2.6/12.5 ø24.0*330	24.0	2.60	±0.30	12.5	-0.60～+0.10	0.50	130.59	△
RS2H 2.6/12.5 ø25.0*330	25.0	2.60	±0.30	12.5	-0.60～+0.10	0.50	136.03	△
RS2H 2.5/12.0 ø26.0*330	26.0	2.50	±0.30	12.0	-0.60～+0.10	0.50	141.48	△
RS2H 2.5/14.2 ø28.0*330	28.0	2.50	±0.30	14.2	-0.60～+0.10	0.50	152.36	△
RS2H 2.5/15.4 ø28.0*330	29.0	2.50	±0.30	15.4	-0.60～+0.10	0.50	152.36	△
RS2H 2.5/14.8 ø28.0*330	29.0	2.50	±0.30	14.8	-0.60～+0.10	0.50	152.36	△
RS2H 2.6/16.0 ø30.0*330	30.0	2.60	±0.30	16.0	-0.60～+0.10	0.50	163.24	△

●库存产品 In stock

△有限库存或按需求供应 Limited stock or make-to-order

精磨(h6)双螺旋孔(30°)棒材-330mm
Ground(h6) Rod With Two Helix(30°) Coolant Holes-330mm

直径 (Diameter)		长度 (Length)
D(mm)	公差/Tol.(mm)	公差/Tol.(mm)
D	h6	+6.0

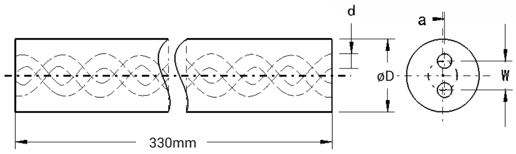


规格 Type	尺寸 Dimension							牌号 Grade
	直径	孔径		孔间距		孔中心偏距	螺距	WR10
	øD(mm)	d(mm)	Tol.(mm)	W(mm)	Tol.(mm)	a(mm)	Lead(mm)	
RG2H 0.5/1.6 ø3.0*330	3.0	0.50	±0.15	1.6	-0.30～+0.10	0.08	16.32	△
RG2H 0.4/1.6 ø3.0*330	3.0	0.40	±0.15	1.6	-0.30～+0.10	0.08	16.32	△
RG2H 0.6/2.1 ø4.0*330	4.0	0.60	±0.15	2.1	-0.30～+0.10	0.10	21.77	△
RG2H 0.6/1.3 ø4.0*330	4.0	0.60	±0.15	1.3	-0.30～+0.10	0.10	21.77	△
RG2H 0.6/2.2 ø5.0*330	5.0	0.60	±0.15	2.2	-0.30～+0.10	0.13	27.21	△
RG2H 0.9/2.8 ø6.0*330	6.0	0.90	±0.15	2.8	-0.30～+0.10	0.15	32.65	△
RG2H 0.7/1.3 ø6.0*330	6.0	0.70	±0.15	1.3	-0.30～+0.10	0.15	32.65	△
RG2H 0.5/1.6 ø6.0*330	6.0	0.50	±0.15	1.6	-0.30～+0.10	0.15	32.65	△
RG2H 0.5/1.8 ø6.0*330	6.0	0.50	±0.15	1.8	-0.30～+0.10	0.15	32.65	△
RG2H 0.7/1.9 ø6.0*330	6.0	0.70	±0.15	1.9	-0.30～+0.10	0.15	32.65	△
RG2H 0.7/2.4 ø6.0*330	6.0	0.70	±0.15	2.4	-0.30～+0.10	0.15	32.65	△
RG2H 0.7/2.6 ø6.0*330	6.0	0.70	±0.15	2.6	-0.30～+0.10	0.15	32.65	△
RG2H 0.9/3.0 ø6.0*330	6.0	0.90	±0.15	3.0	-0.30～+0.10	0.15	32.65	△
RG2H 1.0/3.2 ø7.0*330	7.0	1.00	±0.15	3.2	-0.30～+0.10	0.15	38.09	△
RG2H 0.5/3.0 ø7.0*330	7.0	0.50	±0.15	3.0	-0.30～+0.10	0.15	38.09	△
RG2H 1.0/3.5 ø7.0*330	7.0	1.00	±0.15	3.5	-0.30～+0.10	0.15	38.09	△
RG2H 1.2/4.0 ø8.0*330	8.0	1.20	±0.15	4.0	-0.30～+0.10	0.15	43.53	△
RG2H 1.9/3.0 ø8.0*330	8.0	1.90	±0.20	3.0	-0.30～+0.10	0.15	43.53	△
RG2H 1.0/3.8 ø8.0*330	8.0	1.00	±0.15	3.8	-0.30～+0.10	0.15	43.53	△
RG2H 1.0/3.5 ø8.0*330	8.0	1.00	±0.15	3.5	-0.30～+0.10	0.15	43.53	△
RG2H 1.0/3.0 ø8.0*330	8.0	1.00	±0.15	3.0	-0.30～+0.10	0.15	43.53	△
RG2H 1.0/3.1 ø8.0*330	8.0	1.00	±0.15	3.1	-0.30～+0.10	0.15	43.53	△
RG2H 1.0/4.0 ø8.0*330	8.0	1.00	±0.15	4.0	-0.30～+0.10	0.15	43.53	△
RG2H 1.2/4.5 ø9.0*330	9.0	1.20	±0.15	4.5	-0.30～+0.10	0.20	48.97	△
RG2H 1.5/5.0 ø10.0*330	10.0	1.50	±0.20	5.0	-0.40～+0.10	0.20	54.41	△
RG2H 1.2/4.0 ø10.0*330	10.0	1.20	±0.15	4.0	-0.30～+0.10	0.20	54.41	△
RG2H 1.4/4.8 ø10.0*330	10.0	1.40	±0.15	4.8	-0.30～+0.10	0.20	54.41	△
RG2H 1.4/5.0 ø10.0*330	10.0	1.40	±0.15	5.0	-0.40～+0.10	0.20	54.41	△
RG2H 1.5/5.5 ø11.0*330	11.0	1.50	±0.20	5.5	-0.40～+0.10	0.28	59.86	△
RG2H 1.4/5.5 ø11.0*330	11.0	1.40	±0.15	5.5	-0.40～+0.10	0.28	59.86	△

● 库存产品 In stock　　△ 有限库存或按需求供应 Limited stock or make-to-order

精磨(h6)双螺旋孔(30°)棒材-330mm
Ground(h6) Rod With Two Helix(30°) Coolant Holes-330mm

直径 (Diameter)		长度 (Length)
D(mm)	公差/Tol.(mm)	公差/Tol.(mm)
D	h6	+6.0

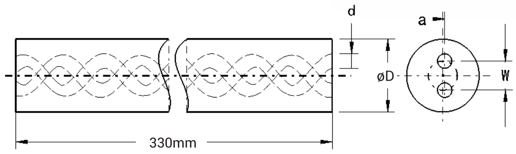


规格 Type	尺寸 Dimension							牌号 Grade
	直径	孔径		孔间距		孔中心偏距	螺距	WR10
	øD(mm)	d(mm)	Tol.(mm)	W(mm)	Tol.(mm)	a(mm)	Lead(mm)	
RG2H 1.6/6.0 ø12.0*330	12.0	1.60	±0.20	6.0	-0.40～+0.10	0.30	65.30	△
RG2H 1.7/6.0 ø12.0*330	12.0	1.70	±0.20	6.0	-0.40～+0.10	0.30	65.30	△
RG2H 1.6/5.0 ø12.0*330	12.0	1.60	±0.20	5.0	-0.40～+0.10	0.30	65.30	△
RG2H 1.7/6.3 ø12.0*330	12.0	1.70	±0.20	6.3	-0.40～+0.10	0.30	65.30	△
RG2H 1.6/6.0 ø13.0*330	13.0	1.60	±0.20	6.0	-0.40～+0.10	0.34	70.74	△
RG2H 1.6/7.0 ø14.0*330	14.0	1.60	±0.20	7.0	-0.50～+0.10	0.37	76.18	△
RG2H 1.7/7.0 ø14.0*330	14.0	1.70	±0.20	7.0	-0.50～+0.10	0.37	76.18	△
RG2H 1.75/7.5 ø15.0*330	15.0	1.75	±0.20	7.5	-0.50～+0.10	0.40	81.62	△
RG2H 1.7/7.5 ø15.0*330	15.0	1.70	±0.20	7.5	-0.50～+0.10	0.40	81.62	△
RG2H 1.75/8.0 ø16.0*330	16.0	1.75	±0.20	8.0	-0.60～+0.10	0.40	87.06	△
RG2H 2.2/8.0 ø16.0*330	16.0	2.20	±0.30	8.0	-0.60～+0.10	0.40	87.06	△
RG2H 1.7/8.0 ø16.0*330	16.0	1.70	±0.20	8.0	-0.60～+0.10	0.40	87.06	△
RG2H 1.7/8.5 ø16.0*330	16.0	1.70	±0.20	8.5	-0.60～+0.10	0.40	87.06	△
RG2H 1.7/8.3 ø16.0*330	16.0	1.70	±0.20	8.3	-0.60～+0.10	0.40	87.06	△
RG2H 1.7/8.2 ø16.0*330	16.0	1.70	±0.20	8.2	-0.60～+0.10	0.40	87.06	△
RG2H 2.2/8.5 ø17.0*330	17.0	2.20	±0.30	8.5	-0.60～+0.10	0.47	92.50	△
RG2H 2.4/9.0 ø18.0*330	18.0	2.40	±0.30	9.0	-0.60～+0.10	0.50	97.95	△
RG2H 1.7/9.0 ø18.0*330	18.0	1.70	±0.20	9.0	-0.60～+0.10	0.50	97.95	△
RG2H 2.4/10.0 ø18.0*330	18.0	2.40	±0.30	10.0	-0.60～+0.10	0.50	97.95	△
RG2H 2.2/9.5 ø18.0*330	18.0	2.20	±0.30	9.5	-0.60～+0.10	0.50	97.95	△
RG2H 2.4/9.5 ø19.0*330	19.0	2.40	±0.30	9.5	-0.60～+0.10	0.50	103.39	△
RG2H 2.2/9.5 ø19.0*330	19.0	2.20	±0.30	9.5	-0.60～+0.10	0.50	103.39	△
RG2H 2.6/10.0 ø20.0*330	20.0	2.60	±0.30	10.0	-0.60～+0.10	0.50	108.83	△
RG2H 2.4/10.0 ø20.0*330	20.0	2.40	±0.30	10.0	-0.60～+0.10	0.50	108.83	△
RG2H 2.6/11.1 ø20.0*330	20.0	2.60	±0.30	11.1	-0.60～+0.10	0.50	108.83	△
RG2H 2.6/10.6 ø21.0*330	21.0	2.60	±0.30	10.6	-0.60～+0.10	0.50	114.27	△
RG2H 2.6/10.0 ø21.0*330	21.0	2.60	±0.30	10.0	-0.60～+0.10	0.50	114.27	△
RG2H 2.6/11.0 ø21.0*330	21.0	2.60	±0.30	11.0	-0.60～+0.10	0.50	114.27	△
RG2H 1.4/7.6 ø21.0*330	21.0	1.40	±0.15	7.6	-0.50～+0.10	0.50	114.27	△
RG2H 2.6/11.1 ø22.0*330	22.0	2.60	±0.30	11.1	-0.60～+0.10	0.50	119.71	△

●库存产品 In stock　　△有限库存或按需求供应 Limited stock or make-to-order

精磨(h6)双螺旋孔(30°)棒材-330mm
Ground(h6) Rod With Two Helix(30°) Coolant Holes-330mm

直径 (Diameter)		长度 (Length)
D(mm)	公差/Tol.(mm)	公差/Tol.(mm)
D	h6	+6.0



规格 Type	尺寸 Dimension							牌号 Grade
	直径	孔径		孔间距		孔中心偏距	螺距	WR10
	øD(mm)	d(mm)	Tol.(mm)	W(mm)	Tol.(mm)	a(mm)	Lead(mm)	
RG2H 2.6/11.0 ø22.0*330	22.0	2.60	±0.30	11.0	-0.60～+0.10	0.50	119.71	△
RG2H 2.6/12.5 ø24.0*330	24.0	2.60	±0.30	12.5	-0.60～+0.10	0.50	130.59	△
RG2H 2.6/12.5 ø25.0*330	25.0	2.60	±0.30	12.5	-0.60～+0.10	0.50	136.03	△
RG2H 2.5/12.0 ø26.0*330	26.0	2.50	±0.30	12.0	-0.60～+0.10	0.50	141.48	△
RG2H 2.5/14.2 ø28.0*330	28.0	2.50	±0.30	14.2	-0.60～+0.10	0.50	152.36	△
RG2H 2.5/15.4 ø28.0*330	29.0	2.50	±0.30	15.4	-0.60～+0.10	0.50	152.36	△
RG2H 2.5/14.8 ø28.0*330	29.0	2.50	±0.30	14.8	-0.60～+0.10	0.50	152.36	△
RG2H 2.6/16.0 ø30.0*330	30.0	2.60	±0.30	16.0	-0.60～+0.10	0.50	163.24	△

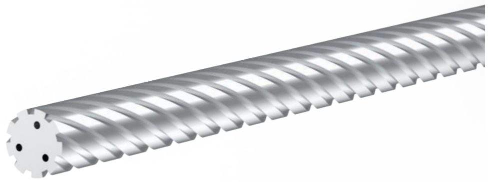
●库存产品
In stock

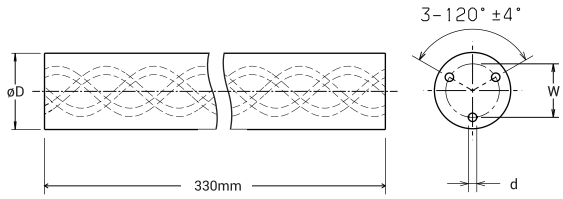
△有限库存或按需求供应
Limited stock or make-to-order

毛坯三螺旋孔(30°)棒材-330mm

Unground Rod With Three Helix(30°) Coolant Holes-330mm

直径 (Diameter)		长度 (Length)
D(mm)	公差/Tol.(mm)	公差/Tol.(mm)
D ≤ 7	+0.50～+0.90	+6.0
7 < D ≤ 13	+0.60～+1.10	
13 < D ≤ 20	+0.60～+1.30	
20 < D	+0.60～+1.50	



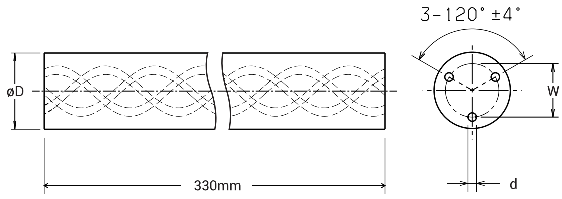


规格 Type	尺寸 Dimension						牌号 Grade
	直径	孔径		孔间距		螺距	WR10
	øD(mm)	d(mm)	Tol.(mm)	W(mm)	Tol.(mm)	a(mm)	
RS3H 0.5/3.0 ø6.0*330	6.0	0.50	±0.15	3.0	-0.30～+0.10	32.65	●
RS3H 0.7/3.5 ø7.0*330	7.0	0.70	±0.15	3.5	-0.30～+0.10	38.09	●
RS3H 0.7/4.0 ø8.0*330	8.0	0.70	±0.15	4.0	-0.30～+0.10	43.53	●
RS3H 0.85/4.5 ø9.0*330	9.0	0.85	±0.15	4.5	-0.30～+0.10	48.97	△
RS3H 0.8/4.5 ø9.0*330	9.0	0.80	±0.15	4.5	-0.30～+0.10	48.97	△
RS3H 0.85/5.0 ø10.0*330	10.0	0.85	±0.15	5.0	-0.40～+0.10	54.41	●
RS3H 1.0/4.0 ø10.0*330	10.0	1.00	±0.15	5.0	-0.40～+0.10	54.41	△
RS3H 0.8/5.0 ø10.0*330	10.0	0.80	±0.15	5.0	-0.40～+0.10	54.41	△
RS3H 1.1/5.5 ø11.0*330	11.0	1.10	±0.15	5.5	-0.40～+0.10	59.86	△
RS3H 1.1/6.0 ø12.0*330	12.0	1.10	±0.15	6.0	-0.40～+0.10	65.30	●
RS3H 1.3/6.0 ø13.0*330	13.0	1.30	±0.15	6.0	-0.40～+0.10	70.74	△
RS3H 1.5/7.0 ø14.0*330	14.0	1.50	±0.20	7.0	-0.50～+0.10	76.18	●
RS3H 1.5/7.5 ø15.0*330	15.0	1.50	±0.20	7.5	-0.50～+0.10	81.62	△
RS3H 1.5/8.0 ø16.0*330	16.0	1.50	±0.20	8.0	-0.60～+0.10	87.06	●
RS3H 1.75/8.5 ø17.0*330	17.0	1.75	±0.20	8.5	-0.60～+0.10	92.50	△
RS3H 1.7/8.5 ø17.0*330	17.0	1.70	±0.20	8.5	-0.60～+0.10	92.50	△
RS3H 1.75/9.0 ø18.0*330	18.0	1.75	±0.20	9.0	-0.60～+0.10	97.95	●
RS3H 1.7/9.0 ø18.0*330	18.0	1.70	±0.20	9.0	-0.60～+0.10	97.95	●
RS3H 1.75/9.5 ø19.0*330	19.0	1.75	±0.20	9.5	-0.60～+0.10	103.39	△
RS3H 1.7/9.5 ø19.0*330	19.0	1.70	±0.20	9.5	-0.60～+0.10	103.39	△
RS3H 2.0/10.0 ø20.0*330	20.0	2.00	±0.30	10.0	-0.60～+0.10	108.83	△
RS3H 2.0/10.6 ø21.0*330	21.0	2.00	±0.30	10.6	-0.60～+0.10	114.27	△
RS3H 2.0/11.1 ø22.0*330	22.0	2.00	±0.30	11.1	-0.60～+0.10	119.71	△
RS3H 2.0/11.7 ø24.0*330	24.0	2.00	±0.30	11.7	-0.60～+0.10	130.59	△
RS3H 2.6/12.5 ø25.0*330	25.0	2.60	±0.30	12.5	-0.60～+0.10	136.03	△
RS3H 2.0/12.7 ø26.0*330	26.0	2.00	±0.30	12.7	-0.60～+0.10	141.48	△
RS3H 2.5/14.1 ø28.0*330	28.0	2.50	±0.30	14.1	-0.60～+0.10	152.36	△
RS3H 2.5/13.6 ø28.0*330	28.0	2.50	±0.30	13.6	-0.60～+0.10	152.36	△
RS3H 2.5/14.5 ø30.0*330	30.0	2.50	±0.30	14.5	-0.60～+0.10	163.24	△

●库存产品 In stock　△有限库存或按需求供应 Limited stock or make-to-order

精磨(h6)三螺旋孔(30°)棒材-330mm
Ground(h6) Rod With Three Helix(30°) Coolant Holes-330mm

直径 (Diameter)		长度 (Length)
D(mm)	公差/Tol.(mm)	公差/Tol.(mm)
D	h6	+6.0

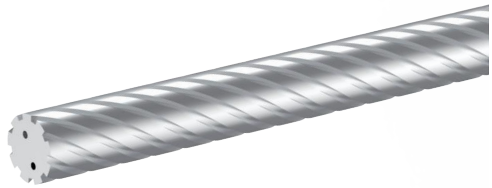


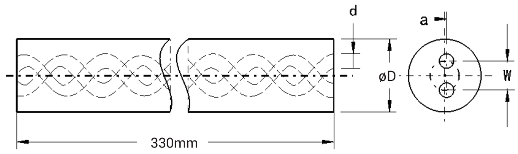
规格 Type	尺寸 Dimension						牌号 Grade
	直径	孔径		孔间距		螺距	WR10
	øD(mm)	d(mm)	Tol.(mm)	W(mm)	Tol.(mm)	a(mm)	
RG3H 0.5/3.0 ø6.0*330	6.0	0.50	±0.15	3.0	-0.30～+0.10	32.65	△
RG3H 0.7/3.5 ø7.0*330	7.0	0.70	±0.15	3.5	-0.30～+0.10	38.09	△
RG3H 0.7/4.0 ø8.0*330	8.0	0.70	±0.15	4.0	-0.30～+0.10	43.53	△
RG3H 0.85/4.5 ø9.0*330	9.0	0.85	±0.15	4.5	-0.30～+0.10	48.97	△
RG3H 0.8/4.5 ø9.0*330	9.0	0.80	±0.15	4.5	-0.30～+0.10	48.97	△
RG3H 0.85/5.0 ø10.0*330	10.0	0.85	±0.15	5.0	-0.40～+0.10	54.41	△
RG3H 1.0/4.0 ø10.0*330	10.0	1.00	±0.15	5.0	-0.40～+0.10	54.41	△
RG3H 0.8/5.0 ø10.0*330	10.0	0.80	±0.15	5.0	-0.40～+0.10	54.41	△
RG3H 1.1/5.5 ø11.0*330	11.0	1.10	±0.15	5.5	-0.40～+0.10	59.86	△
RG3H 1.1/6.0 ø12.0*330	12.0	1.10	±0.15	6.0	-0.40～+0.10	65.30	△
RG3H 1.3/6.0 ø13.0*330	13.0	1.30	±0.15	6.0	-0.40～+0.10	70.74	△
RG3H 1.5/7.0 ø14.0*330	14.0	1.50	±0.20	7.0	-0.50～+0.10	76.18	△
RG3H 1.5/7.5 ø15.0*330	15.0	1.50	±0.20	7.5	-0.50～+0.10	81.62	△
RG3H 1.5/8.0 ø16.0*330	16.0	1.50	±0.20	8.0	-0.60～+0.10	87.06	△
RG3H 1.75/8.5 ø17.0*330	17.0	1.75	±0.20	8.5	-0.60～+0.10	92.50	△
RG3H 1.7/8.5 ø17.0*330	17.0	1.70	±0.20	8.5	-0.60～+0.10	92.50	△
RG3H 1.75/9.0 ø18.0*330	18.0	1.75	±0.20	9.0	-0.60～+0.10	97.95	△
RG3H 1.7/9.0 ø18.0*330	18.0	1.70	±0.20	9.0	-0.60～+0.10	97.95	△
RG3H 1.75/9.5 ø19.0*330	19.0	1.75	±0.20	9.5	-0.60～+0.10	103.39	△
RG3H 1.7/9.5 ø19.0*330	19.0	1.70	±0.20	9.5	-0.60～+0.10	103.39	△
RG3H 2.0/10.0 ø20.0*330	20.0	2.00	±0.30	10.0	-0.60～+0.10	108.83	△
RG3H 2.0/10.6 ø21.0*330	21.0	2.00	±0.30	10.6	-0.60～+0.10	114.27	△
RG3H 2.0/11.1 ø22.0*330	22.0	2.00	±0.30	11.1	-0.60～+0.10	119.71	△
RG3H 2.0/11.7 ø24.0*330	24.0	2.00	±0.30	11.7	-0.60～+0.10	130.59	△
RG3H 2.6/12.5 ø25.0*330	25.0	2.60	±0.30	12.5	-0.60～+0.10	136.03	△
RG3H 2.0/12.7 ø26.0*330	26.0	2.00	±0.30	12.7	-0.60～+0.10	141.48	△
RG3H 2.5/14.1 ø28.0*330	28.0	2.50	±0.30	14.1	-0.60～+0.10	152.36	△
RG3H 2.5/13.6 ø28.0*330	28.0	2.50	±0.30	13.6	-0.60～+0.10	152.36	△
RG3H 2.5/14.5 ø30.0*330	30.0	2.50	±0.30	14.5	-0.60～+0.10	163.24	△

●库存产品 In stock　　△有限库存或按需求供应 Limited stock or make-to-order

毛坯双螺旋孔(40°)棒材 330mm
Unground Rod With Two Helix(40°) Coolant Holes-330mm

直径 (Diameter)		长度 (Length)
D(mm)	公差/Tol.(mm)	公差/Tol.(mm)
4 < D < 8	+0.50～+0.90	+6.0
8 ≤ D < 14	+0.60～+1.10	
14 ≤ D ≤ 20	+0.60～+1.30	
20 < D	+0.60～+1.50	



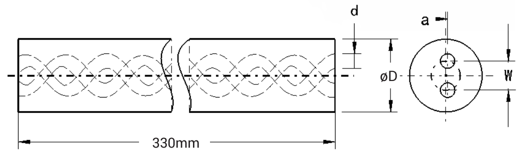


规格 Type	尺寸 Dimension							牌号 Grade
	直径	孔径		孔间距		孔中心偏距	螺距	WR10
	øD(mm)	d(mm)	Tol.(mm)	W(mm)	Tol.(mm)	a(mm)	Lead(mm)	
RS2J 0.5/2.2 ø6.0*330	6.0	0.5	±0.15	2.2	-0.30～+0.10	0.15	22.46	●
RS2J 0.5/1.7 ø6.0*330	6.0	0.5	±0.15	1.7	-0.30～+0.10	0.15	22.46	●
RS2J 0.5/1.3 ø6.0*330	6.0	0.5	±0.15	1.3	-0.30～+0.10	0.15	22.46	●
RS2J 0.6/2.4 ø7.0*330	7.0	0.6	±0.15	2.4	-0.30～+0.10	0.15	26.21	△
RS2J 0.6/2.7 ø8.0*330	8.0	0.6	±0.15	2.7	-0.30～+0.10	0.15	29.95	●
RS2J 0.7/3.2 ø9.0*330	9.0	0.7	±0.15	3.2	-0.30～+0.10	0.20	33.70	△
RS2J 0.8/3.5 ø10.0*330	10.0	0.8	±0.15	3.5	-0.30～+0.10	0.20	37.44	●
RS2J 1.0/2.5 ø10.0*330	10.0	1.0	±0.15	2.5	-0.30～+0.10	0.20	37.44	●
RS2J 0.6/2.7 ø10.0*330	10.0	0.6	±0.15	2.7	-0.30～+0.10	0.20	37.44	●
RS2J 1.0/3.2 ø10.0*330	10.0	1.0	±0.15	3.2	-0.30～+0.10	0.20	37.44	●
RS2J 0.8/3.7 ø11.0*330	11.0	0.8	±0.15	3.7	-0.30～+0.10	0.28	41.18	△
RS2J 0.9/4.2 ø12.0*330	12.0	0.9	±0.15	4.2	-0.30～+0.10	0.30	44.93	●
RS2J 1.2/3.8 ø12.0*330	12.0	1.2	±0.15	3.8	-0.30～+0.10	0.30	44.93	●
RS2J 0.9/4.4 ø13.0*330	13.0	0.9	±0.15	4.4	-0.30～+0.10	0.34	48.67	△
RS2J 1.0/4.7 ø14.0*330	14.0	1.0	±0.15	4.7	-0.30～+0.10	0.37	52.42	●
RS2J 1.1/5.1 ø15.0*330	15.0	1.1	±0.15	5.1	-0.40～+0.10	0.40	56.16	△
RS2J 1.2/5.5 ø16.0*330	16.0	1.2	±0.15	5.5	-0.40～+0.10	0.45	59.90	●
RS2J 1.2/5.9 ø17.0*330	17.0	1.2	±0.15	5.9	-0.40～+0.10	0.47	63.65	△
RS2J 1.4/6.3 ø18.0*330	18.0	1.4	±0.15	6.3	-0.40～+0.10	0.50	67.39	●
RS2J 1.4/6.7 ø19.0*330	19.0	1.4	±0.15	6.7	-0.40～+0.10	0.50	71.14	△
RS2J 1.5/7.1 ø20.0*330	20.0	1.5	±0.20	7.1	-0.50～+0.10	0.50	74.88	△
RS2J 1.4/6.7 ø20.0*330	20.0	1.4	±0.15	6.7	-0.40～+0.10	0.50	74.88	△
RS2J 1.7/7.2 ø22.0*330	22.0	1.7	±0.20	7.2	-0.50～+0.10	0.50	82.37	△
RS2J 1.7/7.5 ø24.0*330	24.0	1.7	±0.20	7.5	-0.50～+0.10	0.50	89.86	△
RS2J 1.7/7.6 ø25.0*330	25.0	1.7	±0.20	7.6	-0.50～+0.10	0.50	93.60	△
RS2J 1.8/8.1 ø25.0*330	25.0	1.7	±0.20	7.6	-0.50～+0.10	0.50	93.60	△
RS2J 1.7/7.7 ø26.0*330	26.0	1.7	±0.20	7.7	-0.50～+0.10	0.50	97.34	△
RS2J 2.0/8.4 ø28.0*330	28.0	2.0	±0.30	8.4	-0.60～+0.10	0.50	104.83	△
RS2J 2.0/9.4 ø30.0*330	30.0	2.0	±0.30	9.4	-0.60～+0.10	0.50	112.32	△

●库存产品 In stock　　△有限库存或按需求供应 Limited stock or make-to-order

精磨(h6)双螺旋孔(40°)棒材 330mm
Ground(h6) Rod With Two Helix(40°) Coolant Holes-330mm

直径 (Diameter)		长度 (Length)
D(mm)	公差/Tol.(mm)	公差/Tol.(mm)
D	h6	+6.0



规格 Type	尺寸 Dimension							牌号 Grade
	直径	孔径		孔间距		孔中心偏距	螺距	WR10
	øD(mm)	d(mm)	Tol.(mm)	W(mm)	Tol.(mm)	a(mm)	Lead(mm)	
RG2J 0.5/2.2 ø6.0*330	6.0	0.5	±0.15	2.2	-0.30～+0.10	0.15	22.46	△
RG2J 0.5/1.7 ø6.0*330	6.0	0.5	±0.15	1.7	-0.30～+0.10	0.15	22.46	△
RG2J 0.5/1.3 ø6.0*330	6.0	0.5	±0.15	1.3	-0.30～+0.10	0.15	22.46	△
RG2J 0.6/2.4 ø7.0*330	7.0	0.6	±0.15	2.4	-0.30～+0.10	0.15	26.21	△
RG2J 0.6/2.7 ø8.0*330	8.0	0.6	±0.15	2.7	-0.30～+0.10	0.15	29.95	△
RG2J 0.7/3.2 ø9.0*330	9.0	0.7	±0.15	3.2	-0.30～+0.10	0.20	33.70	△
RG2J 0.8/3.5 ø10.0*330	10.0	0.8	±0.15	3.5	-0.30～+0.10	0.20	37.44	△
RG2J 1.0/2.5 ø10.0*330	10.0	1.0	±0.15	2.5	-0.30～+0.10	0.20	37.44	△
RG2J 0.6/2.7 ø10.0*330	10.0	0.6	±0.15	2.7	-0.30～+0.10	0.20	37.44	△
RG2J 1.0/3.2 ø10.0*330	10.0	1.0	±0.15	3.2	-0.30～+0.10	0.20	37.44	△
RG2J 0.8/3.7 ø11.0*330	11.0	0.8	±0.15	3.7	-0.30～+0.10	0.28	41.18	△
RG2J 0.9/4.2 ø12.0*330	12.0	0.9	±0.15	4.2	-0.30～+0.10	0.30	44.93	△
RG2J 1.2/3.8 ø12.0*330	12.0	1.2	±0.15	3.8	-0.30～+0.10	0.30	44.93	△
RG2J 0.9/4.4 ø13.0*330	13.0	0.9	±0.15	4.4	-0.30～+0.10	0.34	48.67	△
RG2J 1.0/4.7 ø14.0*330	14.0	1.0	±0.15	4.7	-0.30～+0.10	0.37	52.42	△
RG2J 1.1/5.1 ø15.0*330	15.0	1.1	±0.15	5.1	-0.40～+0.10	0.40	56.16	△
RG2J 1.2/5.5 ø16.0*330	16.0	1.2	±0.15	5.5	-0.40～+0.10	0.45	59.90	△
RG2J 1.2/5.9 ø17.0*330	17.0	1.2	±0.15	5.9	-0.40～+0.10	0.47	63.65	△
RG2J 1.4/6.3 ø18.0*330	18.0	1.4	±0.15	6.3	-0.40～+0.10	0.50	67.39	△
RG2J 1.4/6.7 ø19.0*330	19.0	1.4	±0.15	6.7	-0.40～+0.10	0.50	71.14	△
RG2J 1.5/7.1 ø20.0*330	20.0	1.5	±0.20	7.1	-0.50～+0.10	0.50	74.88	△
RG2J 1.4/6.7 ø20.0*330	20.0	1.4	±0.15	6.7	-0.40～+0.10	0.50	74.88	△
RG2J 1.7/7.2 ø22.0*330	22.0	1.7	±0.20	7.2	-0.50～+0.10	0.50	82.37	△
RG2J 1.7/7.5 ø24.0*330	24.0	1.7	±0.20	7.5	-0.50～+0.10	0.50	89.86	△
RG2J 1.7/7.6 ø25.0*330	25.0	1.7	±0.20	7.6	-0.50～+0.10	0.50	93.60	△
RG2J 1.8/8.1 ø25.0*330	25.0	1.7	±0.20	7.6	-0.50～+0.10	0.50	93.60	△
RG2J 1.7/7.7 ø26.0*330	26.0	1.7	±0.20	7.7	-0.50～+0.10	0.50	97.34	△
RG2J 2.0/8.4 ø28.0*330	28.0	2.0	±0.30	8.4	-0.60～+0.10	0.50	104.83	△
RG2J 2.0/9.4 ø30.0*330	30.0	2.0	±0.30	9.4	-0.60～+0.10	0.50	112.32	△

●库存产品 In stock

△有限库存或按需求供应 Limited stock or make-to-order

WORLDIA | JUSTALOY

沃尔德（嘉兴）硬质合金数控工具有限责任公司
WORLDIA（JIAXING）CEMENTED CARBIDE CNC TOOLS CO.,LTD.

地址：浙江省嘉兴市秀洲区高照街道八字路1136号
Address: No.1136 Bazi Road, Xiuzhou District, Jiaxing City, Zhejiang Province
电话/TEL：+86-19105830211
E-mail:justaloy@worldiatools.com
http://www.justaloy.com/