



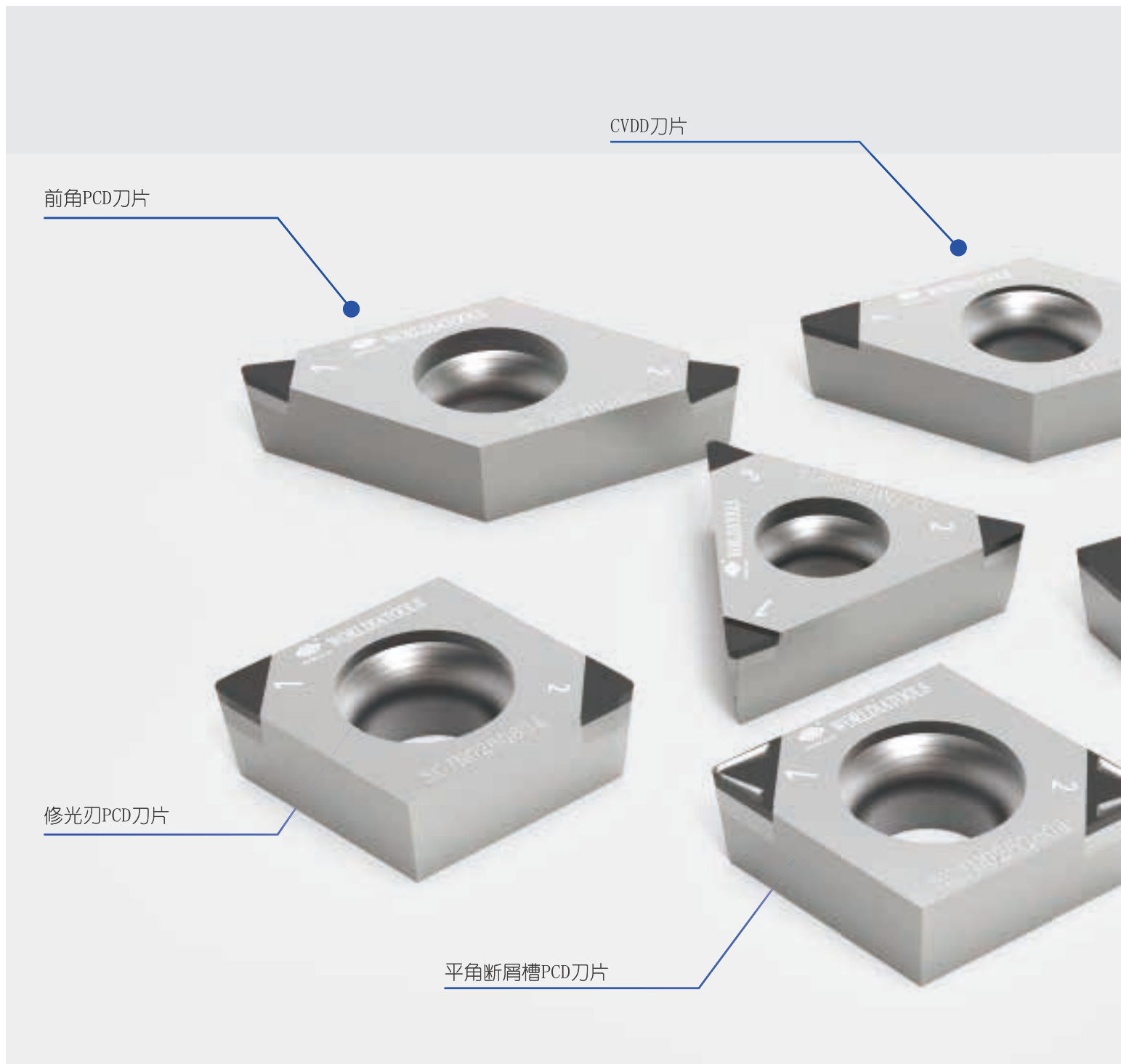
WORLDIA

沃尔德

PCD/CVDD车刀片

N





主要应用：

平角PCD刀片：一般形式的外圆、端面、内孔车削；

前角PCD刀片：锋利刀口、高粗糙度要求外圆、端面、内孔车削；

整刃PCD刀片：倒角成型车削，平面、凸台车削；

修光PCD刀片：用于优异的表面高粗糙度及高效率加工；

CVDD刀片：用于更良好的耐磨性及高效率加工；

断屑槽PCD刀片：对加工表面外观高要求，防止切屑划伤，防止切屑干扰全自动化生产线在线检测、机械手臂夹持。防止缠屑不断造成刀具非正常损坏。内孔加工排屑更顺畅，防止不顺畅排屑造成的刀具损坏、刀杆断裂、工件报废。

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整面PCD刀片

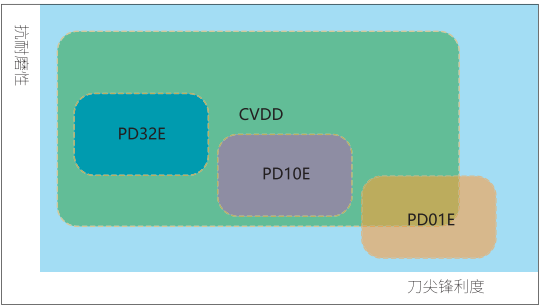
PCD/CVDD材料介绍

沃尔德®根据金刚石的粒子大小与各具特点分为 4种刀头材质，
即PD01E\PD10E\PD32E\CVDD

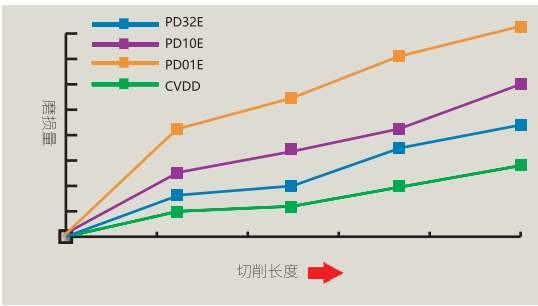
种类\特点\用途

材质	平均粒度 (μm)	特 点	用 途
PD01E	1	是一种超细粒度(粒径约为1微米) PCD材料, 具有良好的抗冲击性, 同时其耐磨性可与粗粒度PCD材料相媲美。	● 铝合金的粗、断续加工 ● 非铁金属的一般精加工 ● 木工、木质板材等的切断、端面加工
PD10E	10	通用等级材料。它出色地将材料韧性和耐磨性结合在一起, 被加工性和耐磨性的均衡性优异。	● 非铁金属的一般精加工 ● 木工、木质板材等的切断、端面加工 ● 硬质合金、陶瓷半烧结品、挤压成型的精品加工 ● FRP、硬质橡胶、石墨的加工
PD32E	2~30	是一种混合粒度PCD材料, 金刚石粒度介于30微米和2微米之间。不同金刚石粒度的混合加之专门开发的高压烧结技术, 使PCD的结构具有出众的耐磨性、韧性和刀刃质量。	● 高硅铝合金的加工 ● 铝复合材料(MMC)的加工 ● 硬质合金的加工 ● 硬质合金、陶瓷半烧结品、挤压成型的粗加工 ● 陶瓷烧结品的加工 ● 石材、岩石的加工
CVDD	—	CVDD是一种高抗磨性的纯金刚石材料, 不含结合剂, 其硬度和热导率比PCD更高, 摩擦系数更小, 化学稳定性更好, 可采用比PCD刀具更高的切削速度。	● 高硅铝合金的加工 ● 铝复合材料(MMC)的加工 ● 硬质合金的加工 ● 硬质合金、陶瓷半烧结品、挤压成型的精品加工 ● 陶瓷烧结品的加工 ● 石材、岩石的加工

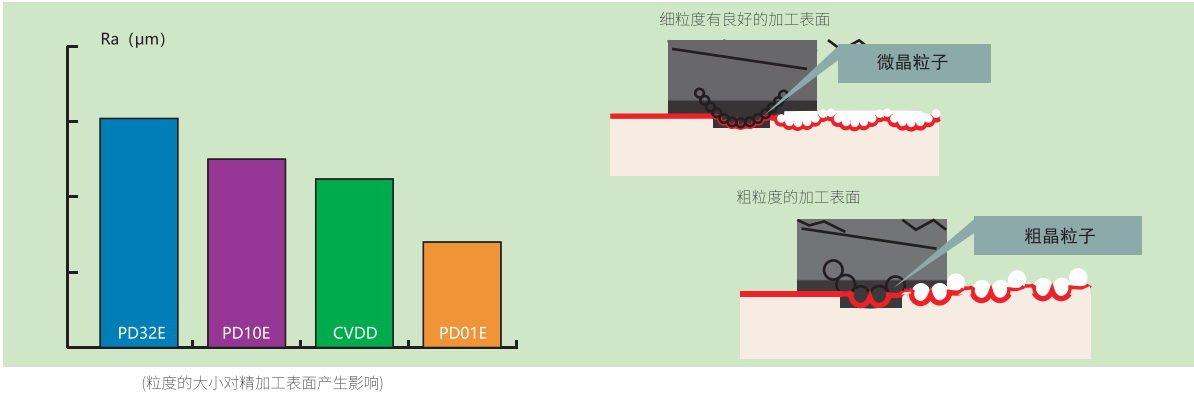
PCD材料微观结构图



不同粒度PCD材料的耐磨性比较



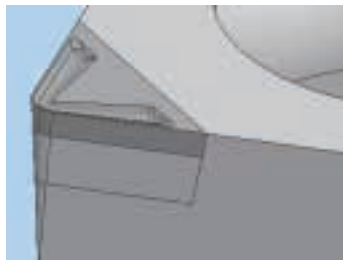
PCD粒度对工件表面粗糙度的影响



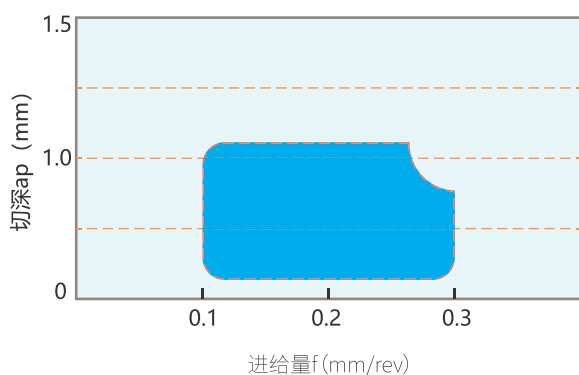
断屑PCD刀片/修光PCD刀片介绍

断屑槽PCD刀片(CBC1)

精加工优异的断屑表现



适用范围



材质:A6061

切削条件:Vc=400m/min f=0.1mm/rev ap=0.2mm

刀片型号:CCGW09T308



材质:A6061

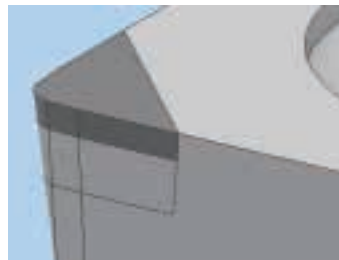
切削条件:Vc=400m/min f=0.1mm/rev ap=0.5mm

刀片型号:CCGW09T308



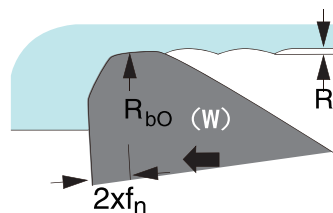
修光刃PCD刀片(WG)

提高工件表面质量或加工效率



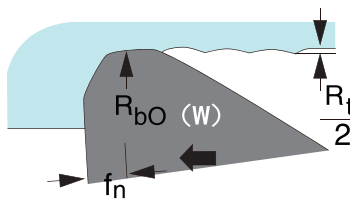
修光刃刀片的作用

修光刃圆角半径进给率提高一倍



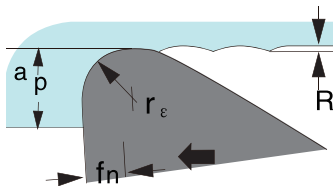
高效率

修光刃圆角半径相同的进给率



高质量表面

标准的圆角半径



沃尔德®PCD数控刀片编码规则

ISO	C	C	G	W	09	T3	04	1	N	P	00	P	07	CB	ST	30	S
	①	②	③	④	⑤	⑥	⑦	⑧	⑨	⑩	⑪	⑫	⑬	⑭	⑮	⑯	⑰
ANSI	C	C	G	W	3	(2.5)	1	1	N	P	00	P	07	CB	ST	30	S
	①	②	③	④	⑤	⑥	⑦	⑧	⑨	⑩	⑪	⑫	⑬	⑭	⑮	⑯	⑰

1 刀片形状					
	H	正六边形			菱形
		120°		C	80°
	O	正八边形		D	55°
		135°		E	75°
	P	正五边形		M	86°
		108°		V	35°
	R	圆形		W	六边形
					80°
	S	正方形		L	长方形
		90°			90°
	T	正三角形		A	85°
		60°		B	82°
				K	55°

3 公差 Tolerance-ANSI							
代号	公差mm			Code	inch		
	刀尖高m	厚度s	内切圆IC		m	ic	s
C	±0.013	±0.025	±0.025	C	±.0005	±.001	±.001
H	±0.013	±0.025	±0.013	H	±.0005	±.0005	±.001
E	±0.025	±0.025	±0.025	E	±.001	±.001	±.001
G	±0.025	±0.13	±0.025	G	±.001	±.001	±.005
K	±0.013	±0.025	±0.05~±0.13	K	±.0005	±.002-.005	±.001
M	±0.08~±0.18	±0.13	±0.05~±0.13	M	±.002-.005	±.002-.005	±.005
U	±0.13~±0.38	±0.13	±0.08~±0.25	U	±.005-.012	±.005-.010	±.005

2 刀片后角					
	A	15°		E	15°
	B	30°		F	30°
	C	45°		G	45°
	D	60°		N	60°
		75°			
		90°			
		105°			
		120°			
		135°			
		150°			
		165°			
		180°			

5 内切圆直径									
ISO							ANSI		
切刃长度 (按刀片形状)							Code	IC Size	
C	D	R	S	T	V	W		mm	inch
S4	04	03	03	06	-	-		3.97	(1.2) 5/32
04	05	04	04	08	08	S3		4.76	(1.5) 3/16
05	06	05	05	09	09	03		5.56	(1.8) 7/32
-	-	06	-	-	-	-		6	-
06	07	06	06	11	11	04		6.35	2 1/4
08	09	07	07	13	13	05		7.94	(2.5) 5/16
-	-	08	-	-	-	-		8	-
09	11	09	09	16	16	06		9.525	3 3/8
-	-	10	-	-	-	-		10	-
-	-	12	-	-	-	-		12	-
12	15	12	12	22	22	08		12.7	4 1/2
16	19	15	15	27	27	10		15.875	5 5/8
-	-	16	-	-	-	-		16	-
19	23	19	19	33	33	13		19.05	6 3/4
-	-	20	-	-	-	-		20	-
22	27	22	22	38	38	15		22.225	7 7/8
-	-	25	-	-	-	-		25	-
25	31	25	25	44	44	17		25.4	8 1
32	38	31	31	54	54	21		31.75	10 1-1/4
-	-	32	-	-	-	-		32	-

6 刀片厚度			
ISO		ANSI	
代号	尺寸	Code	Size
S	mm	S	inch
01	1.59	1	1/16
02	2.38	(1.5)	3/32
T2	2.78	-	-
03	3.18	2	1/8
T3	3.97	(2.5)	5/32
04	4.76	3	3/16
05	5.56	(3.5)	7/32
06	6.35	4	1/4
07	7.94	5	5/16
09	9.525	6	3/8

7 刀片R角			
ISO		ANSI	
代号	尺寸	Code	Size
Rε	mm	Rε	inch
00	锋利	00	.000
003	0.03	(0.1)	.001
01	0.1	(0.2)	.004
02	0.2	(0.5)	.008
04	0.4	1	1/64
08	0.8	2	1/32
12	1.2	3	3/64
16	1.6	4	1/16
20	2.0	5	5/64
24	2.4	6	3/32
28	2.8	7	7/64
32	3.2	8	1/8
M0	圆形刀片	0	circular

4 固定、断屑槽					
	N		G		B
	R		W		H
	F		T		C
	A		Q		J
	M		U	其它异形	X

沃尔德®PCD数控刀片编码规则

8 刃数

代号	1	2	3	4	6	8
含义	一刃	二刃	三刃	四刃	六刃	八刃

9 切削方向

代号	R	L	N			
含义	正手	反手	无方向			

10 前角描述

P		M
正前角		负前角

11 前脚角度

代号	α	00	03	05	10
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12 后角描述

P
正后角
M
负后角

13 后角角度

代号	β	00	01	02	03	05	07	11	15	20	25	30	35
尺寸	°	0	1	2	3	5	7	11	15	20	25	30	35

14 刀片结构

SF	SW	SL	SS	CB	CS
整面复合片	整体PCD贯穿	整体PCD局部	整体PCD	PCD复合片标准	PCD复合片整边

15 刃口形式

ST	WG	WG00	CBC1	—
标准型	修光型	0°修光型	C1断屑槽型	—

16 切削刃长度

代号	25	30	35	40	45	...
尺寸	2.8	3.0	3.5	4.0	4.5	...

17 表面处理形式

S	标准未涂层		
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PCD断屑槽型数控刀片规格型号

CC 80° 菱形 • 正型 • 有孔



图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数				
			PD01E	PD10E	PD32E	CVDD			ic	ød	s	r	la
	CCGT060202-1N P00P07	CBCBC125S	●	●	●		CCGT2(1.5)(0.5)-1N P00P07	CBCBC125S	6.35	2.8	2.38	0.2	2.5
	CCGT060204-1N P00P07		●	●	●		CCGT2(1.5)1-1N P00P07					0.4	
	CCGT060202-1N P00P07	SLCBC125S				●	CCGT2(1.5)(0.5)-1N P00P07	SLCBC125S	6.35	2.8	2.38	0.2	2.5
	CCGT060204-1N P00P07					●	CCGT2(1.5)1-1N P00P07					0.4	
	CCGT060202-2N P00P07	CBCBC125S	●	●	●		CCGT2(1.5)(0.5)-2N P00P07	CBCBC125S	6.35	2.8	2.38	0.2	2.5
	CCGT060204-2N P00P07		●	●	●		CCGT2(1.5)1-2N P00P07					0.4	

CC 80° 菱形 • 正型 • 有孔



图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数				
			PD01E	PD10E	PD32E	CVDD			ic	ød	s	r	la
	CCGT09T302-1N P00P07	CBCBC125S	●	●	●		CCGT3(2.5)(0.5)-1N P00P07	CBCBC125S	9.525	4.4	3.97	0.2	2.5
	CCGT09T304-1N P00P07		●	●	●		CCGT3(2.5)1-1N P00P07					0.4	
	CCGT09T308-1N P00P07		●	●	●		CCGT3(2.5)2-1N P00P07					0.8	
	CCGT09T302-1N P00P07	SLCBC125S				●	CCGT3(2.5)(0.5)-1N P00P07	SLCBC125S	9.525	4.4	3.97	0.2	2.5
	CCGT09T304-1N P00P07					●	CCGT3(2.5)1-1N P00P07					0.4	
	CCGT09T308-1N P00P07					●	CCGT3(2.5)2-1N P00P07					0.8	
	CCGT09T302-2N P00P07	CBCBC125S	●	●	●		CCGT3(2.5)(0.5)-2N P00P07	CBCBC125S	9.525	4.4	3.97	0.2	2.5
	CCGT09T304-2N P00P07		●	●	●		CCGT3(2.5)1-2N P00P07					0.4	
	CCGT09T308-2N P00P07		●	●	●		CCGT3(2.5)2-2N P00P07					0.8	

示例： 公制 ISO: CCGT09T302-1NP00P07CBCBC125S PD01E
英制 ANSI: CCGT3(2.5)(0.5)-1NP00P07CBCBC125S PD01E

PCD断屑槽型数控刀片规格型号

DC 55° 菱形 • 正型 • 有孔



图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数				
			PD01E	PD10E	PD32E	CVDD			ic	ød	s	r	la
	DCGT070202-1N P00P07	CBCBC125S	●	●	●		DCGT2(1.5)(0.5)-1N P00P07	CBCBC125S	6.35	2.8	2.38	0.2	2.5
	DCGT070204-1N P00P07		●	●	●		DCGT2(1.5)1-1N P00P07					0.4	
	DCGT070202-1N P00P07	SLCBC125S				●	DCGT2(1.5)(0.5)-1N P00P07	SLCBC125S	6.35	2.8	2.38	0.2	2.5
	DCGT070204-1N P00P07					●	DCGT2(1.5)1-1N P00P07					0.4	
	DCGT070202-2N P00P07	CBCBC125S	●	●	●		DCGT2(1.5)(0.5)-2N P00P07	CBCBC125S	6.35	2.8	2.38	0.2	2.5
	DCGT070204-2N P00P07		●	●	●		DCGT2(1.5)1-2N P00P07					0.4	

DC 55° 菱形 • 正型 • 有孔



图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数				
			PD01E	PD10E	PD32E	CVDD			ic	ød	s	r	la
	DCGT11T302-1N P00P07	CBCBC125S	●	●	●		DCGT3(2.5)(0.5)-1N P00P07	CBCBC125S	9.525	4.4	3.97	0.2	2.5
	DCGT11T304-1N P00P07		●	●	●		DCGT3(2.5)1-1N P00P07					0.4	
	DCGT11T308-1N P00P07		●	●	●		DCGT3(2.5)2-1N P00P07					0.8	
	DCGT11T302-1N P00P07	SLCBC125S				●	DCGT3(2.5)(0.5)-1N P00P07	SLCBC125S	9.525	4.4	3.97	0.2	2.5
	DCGT11T304-1N P00P07					●	DCGT3(2.5)1-1N P00P07					0.4	
	DCGT11T308-1N P00P07					●	DCGT3(2.5)2-1N P00P07					0.8	
	DCGT11T302-2N P00P07	CBCBC125S	●	●	●		DCGT3(2.5)(0.5)-2N P00P07	CBCBC125S	9.525	4.4	3.97	0.2	2.5
	DCGT11T304-2N P00P07		●	●	●		DCGT3(2.5)1-2N P00P07					0.4	
	DCGT11T308-2N P00P07		●	●	●		DCGT3(2.5)2-2N P00P07					0.8	

示例： 公制 ISO: DCGT11T302-1N P00P07CBCBC125S PD01E
 英制 ANSI: DCGT3(2.5)(0.5)-1N P00P07CBCBC125S PD01E

PCD断屑槽型数控刀片规格型号

TC 60° 三角形 • 正型 • 有孔



图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数				
			PD01E	PD10E	PD32E	CVDD			ic	ød	s	r	la
	TCGT080202-1N P00P07	CBCBC125S	●	●	●		TCGT(1.5)(1.5)(0.5)-1N P00P07	CBCBC125S	4.76	2.4	2.38	0.2	2.5
	TCGT080204-1N P00P07		●	●	●		TCGT(1.5)(1.5)1-1N P00P07					0.4	
	TCGT080202-1N P00P07	SLCBC125S				●	TCGT(1.5)(1.5)(0.5)-1N P00P07	SLCBC125S	4.76	2.4	2.38	0.2	2.5
	TCGT080204-1N P00P07					●	TCGT(1.5)(1.5)1-1N P00P07					0.4	
	TCGT080202-3N P00P07	CBCBC125S	●	●	●		TCGT(1.5)(1.5)(0.5)-3N P00P07	CBCBC125S	4.76	2.4	2.38	0.2	2.5
	TCGT080204-3N P00P07		●	●	●		TCGT(1.5)(1.5)1-3N P00P07					0.4	

TC 60° 三角形 • 正型 • 有孔



图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数				
			PD01E	PD10E	PD32E	CVDD			ic	ød	s	r	la
	TCGT110302-1N P00P07	CBCBC125S	●	●	●		TCGT22(0.5)-1N P00P07	CBCBC125S	6.35	2.8	3.18	0.2	2.5
	TCGT110304-1N P00P07		●	●	●		TCGT22 1-1N P00P07					0.4	
	TCGT110302-1N P00P07	SLCBC125S				●	TCGT22(0.5)-1N P00P07	SLCBC125S	6.35	2.8	3.18	0.2	2.5
	TCGT110304-1N P00P07					●	TCGT22 1-1N P00P07					0.4	
	TCGT110302-3N P00P07	CBCBC125S	●	●	●		TCGT22(0.5)-3N P00P07	CBCBC125S	6.35	2.8	3.18	0.2	2.5
	TCGT110304-3N P00P07		●	●	●		TCGT22 1-1N P00P07					0.4	

示例： 公制 ISO: TCGT110302-1N P00P07CBCBC125S PD01E
英制 ANSI: TCGT22(0.5)-1N P00P07CBCBC125S PD01E

PCD断屑槽型数控刀片规格型号

TC 60° 三角形 • 正型 • 有孔



图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数				
			PD01E	PD10E	PD32E	CVDD			ic	ød	s	r	la
	TCGT160402-1N P00P07	CBCBC125S	●	●	●		TCGT33(0.5)-1N P00P07	CBCBC125S	9.525	4.4	4.76	0.2	2.5
	TCGT160404-1N P00P07		●	●	●		TCGT331-1N P00P07					0.4	
	TCGT160408-1N P00P07		●	●	●		TCGT332-1N P00P07					0.8	
	TCGT160402-1N P00P07	SLCBC125S				●	TCGT33(0.5)-1N P00P07	SLCBC125S	9.525	4.4	4.76	0.2	2.5
	TCGT160404-1N P00P07					●	TCGT331-1N P00P07					0.4	
	TCGT160408-1N P00P07					●	TCGT332-1N P00P07					0.8	
	TCGT160402-3N P00P07	CBCBC125S	●	●	●		TCGT33(0.5)-3N P00P07	CBCBC125S	9.525	4.4	4.76	0.2	2.5
	TCGT160404-3N P00P07		●	●	●		TCGT331-3N P00P07					0.4	
	TCGT160408-3N P00P07		●	●	●		TCGT332-3N P00P07					0.8	

TP 60° 三角形 • 正型 • 有孔



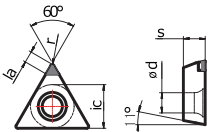
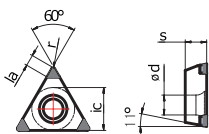
图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数				
			PD01E	PD10E	PD32E	CVDD			ic	ød	s	r	la
	TPGT080202-1N P00P11	CBCBC125S	●	●	●		TPGT(1.5)(1.5)(0.5)-1N P00P11	CBCBC125S	4.76	2.4	2.38	0.2	2.5
	TPGT080204-1N P00P11		●	●	●		TPGT(1.5)(1.5)1-1N P00P11					0.4	
	TPGT080202-1N P00P11	SLCBC125S				●	TPGT(1.5)(1.5)(0.5)-1N P00P11	SLCBC125S	4.76	2.4	2.38	0.2	2.5
	TPGT080204-1N P00P11					●	TPGT(1.5)(1.5)1-1N P00P11					0.4	
	TPGT080202-3N P00P11	CBCBC125S	●	●	●		TPGT(1.5)(1.5)(0.5)-3N P00P11	CBCBC125S	4.76	2.4	2.38	0.2	2.5
	TPGT080204-3N P00P11		●	●	●		TPGT(1.5)(1.5)1-3N P00P11					0.4	

示例： 公制 ISO: TPGT080202-1N P00P11CBCBC125S PD01E
英制 ANSI: TPGT(1.5)(1.5)(0.5)-1N P00P11CBCBC125S PD01E

PCD断屑槽型数控刀片规格型号

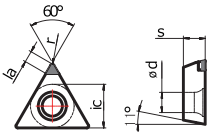
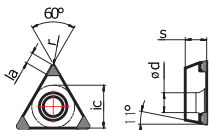
TP 60° 三角形 • 正型 • 有孔



图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数				
			PD01E	PD10E	PD32E	CVDD			ic	ød	s	r	la
	TPGT110302-1N P00P11	CBCBC125S	●	●	●		TPGT22(0.5)-1N P00P11	CBCBC125S	6.35	3.3	3.18	0.2	2.5
	TPGT110304-1N P00P11		●	●	●		TPGT221-1N P00P11					0.4	
	TPGT110302-1N P00P11	SLCBC125S				●	TPGT22(0.5)-1N P00P11	SLCBC125S	6.35	3.3	3.18	0.2	2.5
	TPGT110304-1N P00P11					●	TPGT221-1N P00P11					0.4	
	TPGT110302-3N P00P11	CBCBC125S	●	●	●		TPGT22(0.5)-3N P00P11	CBCBC125S	6.35	3.3	3.18	0.2	2.5
	TPGT110304-3N P00P11		●	●	●		TPGT221-1N P00P11					0.4	

TP 60° 三角形 • 正型 • 有孔



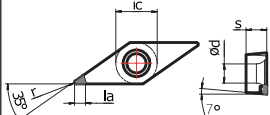
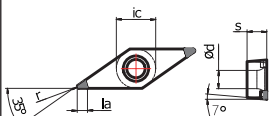
图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数				
			PD01E	PD10E	PD32E	CVDD			ic	ød	s	r	la
	TPGT160402-1N P00P11	CBCBC125S	●	●	●		TPGT33(0.5)-1N P00P11	CBCBC125S	9.525	4.4	4.76	0.2	2.5
	TPGT160404-1N P00P11		●	●	●		TPGT331-1N P00P11					0.4	
	TPGT160408-1N P00P11		●	●	●		TPGT332-1N P00P11					0.8	
	TPGT160402-1N P00P11	SLCBC125S				●	TPGT33(0.5)-1N P00P11	SLCBC125S	9.525	4.4	4.76	0.2	2.5
	TPGT160404-1N P00P11					●	TPGT331-1N P00P11					0.4	
	TPGT160408-1N P00P11					●	TPGT332-1N P00P11					0.8	
	TPGT160402-3N P00P11	CBCBC125S	●	●	●		TPGT33(0.5)-3N P00P11	CBCBC125S	9.525	4.4	4.76	0.2	2.5
	TPGT160404-3N P00P11		●	●	●		TPGT331-3N P00P11					0.4	
	TPGT160408-3N P00P11		●	●	●		TPGT332-3N P00P11					0.8	

示例： 公制 ISO: TPGT160402-1N P00P11CBCBC125S PD01E
英制 ANSI: TPGT33(0.5)-1N P00P11CBCBC125S PD01E

PCD断屑槽型数控刀片规格型号

VC 35° 菱形 • 正型 • 有孔



图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数				
			PD01E	PD10E	PD32E	CVDD			ic	ød	s	r	la
	VCGT110302-1N P00P07	CBCBC130S	●	●	●		VCGT22(0.5)-1N P00P07	CBCBC130S	6.35	3.3	3.18	0.2	3.0
	VCGT110304-1N P00P07		●	●	●		VCGT221-1N P00P07					0.4	
	VCGT110302-1N P00P07	SLCBC130S				●	VCGT22(0.5)-1N P00P07	SLCBC130S	6.35	3.3	3.18	0.2	3.0
	VCGT110304-1N P00P07					●	VCGT221-1N P00P07					0.4	
	VCGT110302-3N P00P07	CBCBC130S	●	●	●		VCGT22(0.5)-3N P00P07	CBCBC130S	6.35	3.3	3.18	0.2	3.0
	VCGT110304-3N P00P07		●	●	●		VCGT221-3N P00P07					0.4	

VC 35° 菱形 • 正型 • 有孔

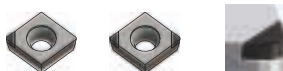


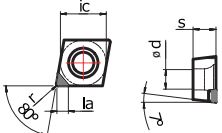
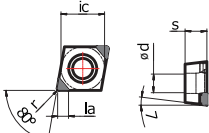
图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数				
			PD01E	PD10E	PD32E	CVDD			ic	ød	s	r	la
	VCGT160402-1N P00P07	CBCBC130S	●	●	●		VCGT33(0.5)-1N P00P07	CBCBC130S	9.525	4.4	4.76	0.2	3.0
	VCGT160404-1N P00P07		●	●	●		VCGT331-1N P00P07					0.4	
	VCGT160408-1N P00P07		●	●	●		VCGT332-1N P00P07					0.8	
	VCGT160402-1N P00P07	SLCBC130S				●	VCGT33(0.5)-1N P00P07	SLCBC130S	9.525	4.4	4.76	0.2	3.0
	VCGT160404-1N P00P07					●	VCGT331-1N P00P07					0.4	
	VCGT160408-1N P00P07					●	VCGT332-1N P00P07					0.8	
	VCGT160402-3N P00P07	CBCBC130S	●	●	●		VCGT33(0.5)-3N P00P07	CBCBC130S	9.525	4.4	4.76	0.2	3.0
	VCGT160404-3N P00P07		●	●	●		VCGT331-3N P00P07					0.4	
	VCGT160408-3N P00P07		●	●	●		VCGT332-3N P00P07					0.8	

示例： 公制 ISO: VCGT160402-1N P00P07CBCBC130S PD01E
英制 ANSI: VCGT33(0.5)-1N P00P07CBCBC130S PD01E

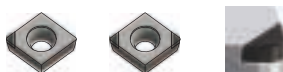
PCD修光型数控刀片规格型号

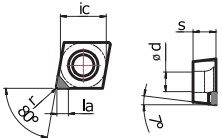
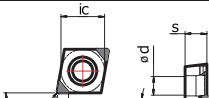
CC 80° 菱形 • 正型 • 有孔



图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数				
			PD01E	PD10E	PD32E	C/VDD			ic	ød	s	r	la
	CCGW060202-1N P00P07	CBWG25S	●	●	●		CCGW2(1.5)(0.5)-1N P00P07	CBWG25S	6.35	2.8	2.38	0.2	2.5
	CCGW060204-1N P00P07		●	●	●		CCGW2(1.5)1-1N P00P07					0.4	
	CCGW060202-1N P00P07	SLWG25S				●	CCGW2(1.5)(0.5)-1N P00P07	SLWG25S	6.35	2.8	2.38	0.2	2.5
	CCGW060204-1N P00P07					●	CCGW2(1.5)1-1N P00P07					0.4	
	CCGW060202-2N P00P07	CBWG25S	●	●	●		CCGW2(1.5)(0.5)-2N P00P07	CBWG25S	6.35	2.8	2.38	0.2	2.5
	CCGW060204-2N P00P07		●	●	●		CCGW2(1.5)1-2N P00P07					0.4	

CC 80° 菱形 • 正型 • 有孔

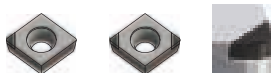


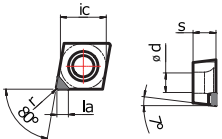
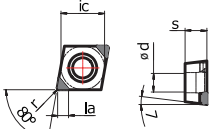
图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数				
			PD01E	PD10E	PD32E	CVDD			ic	ød	s	r	la
	CCGW09T302-1N P00P07	CBWG25S	●	●	●		CCGW3(2.5)(0.5)-1N P00P07	CBWG25S	9.525	4.4	3.97	0.2	2.5
	CCGW09T304-1N P00P07		●	●	●		CCGW3(2.5)1-1N P00P07					0.4	
	CCGW09T308-1N P00P07		●	●	●		CCGW3(2.5)2-1N P00P07					0.8	
	CCGW09T302-1N P00P07	SLWG25S				●	CCGW3(2.5)(0.5)-1N P00P07	SLWG25S	9.525	4.4	3.97	0.2	2.5
	CCGW09T304-1N P00P07					●	CCGW3(2.5)1-1N P00P07					0.4	
	CCGW09T308-1N P00P07					●	CCGW3(2.5)2-1N P00P07					0.8	
	CCGW09T302-2N P00P07	CBWG25S	●	●	●		CCGW3(2.5)(0.5)-2N P00P07	CBWG25S	9.525	4.4	3.97	0.2	2.5
	CCGW09T304-2N P00P07		●	●	●		CCGW3(2.5)1-2N P00P07					0.4	
	CCGW09T308-2N P00P07		●	●	●		CCGW3(2.5)2-2N P00P07					0.8	

示例： 公制 ISO: CCGW09T302-1N P00P07CBWG25S PD01E
英制 ANSI: CCGW3(2.5)(0.5)-1N P00P07CBWG25S PD01E

PCD修光型数控刀片规格型号

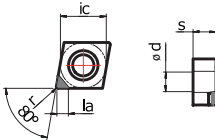
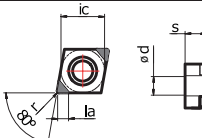
CC 80° 菱形 • 正型 • 有孔



图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数				
			PD01E	PD10E	PD32E	CVDD			ic	ød	s	r	la
	CCGW120402-1N P00P07	CBWG25S	●	●	●		CCGW43(0.5)-1N P00P07	CBWG25S	12.7	5.5	4.76	0.2	2.5
	CCGW120404-1N P00P07		●	●	●		CCGW431-1N P00P07					0.4	
	CCGW120408-1N P00P07		●	●	●		CCGW432-1N P00P07					0.8	
	CCGW120402-1N P00P07	SLWG25S				●	CCGW43(0.5)-1N P00P07	SLWG25S	12.7	5.5	4.76	0.2	2.5
	CCGW120404-1N P00P07					●	CCGW431-1N P00P07					0.4	
	CCGW120408-1N P00P07					●	CCGW432-1N P00P07					0.8	
	CCGW120402-2N P00P07	CBWG25S	●	●	●		CCGW43(0.5)-2N P00P07	CBWG25S	12.7	5.5	4.76	0.2	2.5
	CCGW120404-2N P00P07		●	●	●		CCGW431-2N P00P07					0.4	
	CCGW120408-2N P00P07		●	●	●		CCGW432-2N P00P07					0.8	

CN 80° 菱形 • 负型 • 有孔



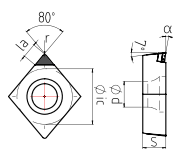
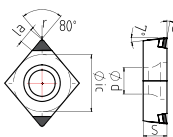
图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数				
			PD01E	PD10E	PD32E	CV/DD			ic	ød	s	r	la
	CNGA120402-1N P00P00	CBWG25S	●	●	●		CNGA43(0.5)-1N P00P00	CBWG25S	12.7	5.16	4.76	0.2	2.5
	CNGA120404-1N P00P00		●	●	●		CNGA431-1N P00P00					0.4	
	CNGA120408-1N P00P00		●	●	●		CNGA432-1N P00P00					0.8	
	CNGA120402-1N P00P00	SLWG25S				●	CNGA43(0.5)-1N P00P00	SLWG25S	12.7	5.16	4.76	0.2	2.5
	CNGA120404-1N P00P00					●	CNGA431-1N P00P00					0.4	
	CNGA120408-1N P00P00					●	CNGA432-1N P00P00					0.8	
	CNGA120402-2N P00P00	CBWG25S	●	●	●		CNGA43(0.5)-2N P00P00	CBWG25S	12.7	5.16	4.76	0.2	2.5
	CNGA120404-2N P00P00		●	●	●		CNGA431-2N P00P00					0.4	
	CNGA120408-2N P00P00		●	●	●		CNGA432-2N P00P00					0.8	

示例： 公制 ISO：CNGA120402-1N P00P00CBWG25S PD01E
英制 ANSI：CNGA43(0.5)-1N P00P00CBWG25S PD01E

PCD标准型数控刀片规格型号

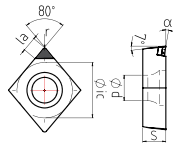
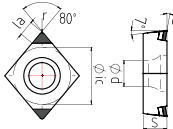
CC 80° 菱形 • 正型 • 有孔



图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD10E	PD32E	C/VD			ic	ød	s	α	r	la
	CCGW060202-1N P00P07	CBST25S	●	●	●	●	CCGW2(1.5)(0.5)-1N P00P07	CBST25S	6.35	2.8	2.38	0°	0.2	2.5
	CCGT060202-1N P05P07		●	●	●	●	CCGT2(1.5)(0.5)-1N P05P07					5°	0.2	
	CCGT060202-1N P10P07		●	●	●	●	CCGT2(1.5)(0.5)-1N P10P07					10°	0.2	
	CCGW060204-1N P00P07		●	●	●	●	CCGW2(1.5)1-1N P00P07					0°	0.4	
	CCGT060204-1N P05P07		●	●	●	●	CCGT2(1.5)1-1N P05P07					5°	0.4	
	CCGT060204-1N P10P07		●	●	●	●	CCGT2(1.5)1-1N P10P07					10°	0.4	
	CCGW060202-1N P00P07	SLST25S				●	CCGW2(1.5)(0.5)-1N P00P07	SLST25S	6.35	2.8	2.38	0°	0.2	2.5
	CCGT060202-1N P05P07					●	CCGT2(1.5)(0.5)-1N P05P07					5°	0.2	
	CCGT060202-1N P10P07					●	CCGT2(1.5)(0.5)-1N P10P07					10°	0.2	
	CCGW060204-1N P00P07					●	CCGW2(1.5)1-1N P00P07					0°	0.4	
	CCGT060204-1N P05P07					●	CCGT2(1.5)1-1N P05P07					5°	0.4	
	CCGT060204-1N P10P07					●	CCGT2(1.5)1-1N P10P07					10°	0.4	
	CCGW060202-2N P00P07	CBST25S	●	●	●	●	CCGW2(1.5)(0.5)-2N P00P07	CBST25S	6.35	2.8	2.38	0°	0.2	2.5
	CCGT060202-2N P05P07		●	●	●	●	CCGT2(1.5)(0.5)-2N P05P07					5°	0.2	
	CCGT060202-2N P10P07		●	●	●	●	CCGT2(1.5)(0.5)-2N P10P07					10°	0.2	
	CCGW060204-2N P00P07		●	●	●	●	CCGW2(1.5)1-2N P00P07					0°	0.4	
	CCGT060204-2N P05P07		●	●	●	●	CCGT2(1.5)1-2N P05P07					5°	0.4	
	CCGT060204-2N P10P07		●	●	●	●	CCGT2(1.5)1-2N P10P07					10°	0.4	

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图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD10E	PD32E	C/VD			ic	ød	s	α	r	la
	CCGW09T302-1N P00P07	CBST25S	●	●	●	●	CCGW3(2.5)(0.5)-1N P00P07	CBST25S	9.525	4.4	3.97	0°	0.2	2.5
	CCGT09T302-1N P05P07		●	●	●	●	CCGT3(2.5)(0.5)-1N P05P07					5°	0.2	
	CCGT09T302-1N P10P07		●	●	●	●	CCGT3(2.5)(0.5)-1N P10P07					10°	0.2	
	CCGW09T304-1N P00P07		●	●	●	●	CCGW3(2.5)1-1N P00P07					0°	0.4	
	CCGT09T304-1N P05P07		●	●	●	●	CCGT3(2.5)1-1N P05P07					5°	0.4	
	CCGT09T304-1N P10P07		●	●	●	●	CCGT3(2.5)1-1N P10P07					10°	0.4	
	CCGW09T302-1N P00P07	SLST25S				●	CCGW3(2.5)(0.5)-1N P00P07	SLST25S	9.525	4.4	3.97	0°	0.2	2.5
	CCGT09T302-1N P05P07					●	CCGT3(2.5)(0.5)-1N P05P07					5°	0.2	
	CCGT09T302-1N P10P07					●	CCGT3(2.5)(0.5)-1N P10P07					10°	0.2	
	CCGW09T304-1N P00P07					●	CCGW3(2.5)1-1N P00P07					0°	0.4	
CCGT09T304-1N P05P07					●	CCGT3(2.5)1-1N P05P07	5°					0.4		
CCGT09T304-1N P10P07					●	CCGT3(2.5)1-1N P10P07	10°					0.4		
	CCGW09T302-2N P00P07	CBST25S	●	●	●	●	CCGW3(2.5)(0.5)-2N P00P07	CBST25S	9.525	4.4	3.97	0°	0.2	2.5
	CCGT09T302-2N P05P07		●	●	●	●	CCGT3(2.5)(0.5)-2N P05P07					5°	0.2	
	CCGT09T302-2N P10P07		●	●	●	●	CCGT3(2.5)(0.5)-2N P10P07					10°	0.2	
	CCGW09T304-2N P00P07		●	●	●	●	CCGW3(2.5)1-2N P00P07					0°	0.4	
	CCGT09T304-2N P05P07		●	●	●	●	CCGT3(2.5)1-2N P05P07					5°	0.4	
	CCGT09T304-2N P10P07		●	●	●	●	CCGT3(2.5)1-2N P10P07					10°	0.4	

示例： 公制 ISO: CCGT09T302-1NP00P07CBCBC125S PD01E
英制 ANSI: CCGT3(2.5)(0.5)-1NP00P07CBCBC125S PD01E

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图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD10E	PD32E	CVDD			ic	ød	s	α	r	la
	CCGW09T308-1N P00P07	CBST25S	●	●	●		CCGW3(2.5)2-1N P00P07	CBST25S	9.525	4.4	3.97	0°	0.8	2.5
	CCGT09T308-1N P05P07		●	●	●		CCGT3(2.5)2-1N P05P07					5°	0.8	
	CCGT09T308-1N P10P07		●	●	●		CCGT3(2.5)2-1N P10P07					10°	0.8	
	CCGW09T308-1N P00P07	SLST25S				●	CCGW3(2.5)2-1N P00P07	SLST25S	9.525	4.4	3.97	0°	0.8	2.5
	CCGT09T308-1N P05P07					●	CCGT3(2.5)2-1N P05P07					5°	0.8	
	CCGT09T308-1N P10P07					●	CCGT3(2.5)2-1N P10P07					10°	0.8	
	CCGW09T308-2N P00P07	CBST25S	●	●	●		CCGW3(2.5)2-1N P00P07	CBST25S	9.525	4.4	3.97	0°	0.8	2.5
	CCGT09T308-2N P05P07		●	●	●		CCGT3(2.5)2-1N P05P07					5°	0.8	
	CCGT09T308-2N P10P07		●	●	●		CCGT3(2.5)2-1N P10P07					10°	0.8	

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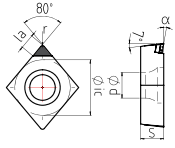
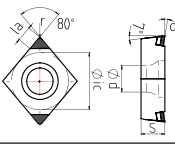
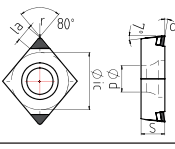
图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD10E	PD32E	CVDD			ic	ød	s	α	r	la
	CCGW120402-1N P00P07	CBST25S	●	●	●		CCGW43(0.5)-1N P00P07	CBST25S	12.7	5.5	4.76	0°	0.2	2.5
	CCGT120402-1N P05P07		●	●	●		CCGT43(0.5)-1N P05P07					5°	0.2	
	CCGT120402-1N P10P07		●	●	●		CCGT43(0.5)-1N P10P07					10°	0.2	
	CCGW120404-1N P00P07	CBST25S	●	●	●		CCGW431-1N P00P07	CBST25S	12.7	5.5	4.76	0°	0.4	2.5
	CCGT120404-1N P05P07		●	●	●		CCGT431-1N P05P07					5°	0.4	
	CCGT120404-1N P10P07		●	●	●		CCGT431-1N P10P07					10°	0.4	
	CCGW120402-1N P00P07	SLST25S				●	CCGW43(0.5)-1N P00P07	SLST25S	12.7	5.5	4.76	0°	0.2	2.5
	CCGT120402-1N P05P07					●	CCGT43(0.5)-1N P05P07					5°	0.2	
	CCGT120402-1N P10P07					●	CCGT43(0.5)-1N P10P07					10°	0.2	
	CCGW120404-1N P00P07	SLST25S				●	CCGW431-1N P00P07	SLST25S	12.7	5.5	4.76	0°	0.4	2.5
	CCGT120404-1N P05P07					●	CCGT431-1N P05P07					5°	0.4	
	CCGT120404-1N P10P07					●	CCGT431-1N P10P07					10°	0.4	
	CCGW120402-2N P00P07	CBST25S	●	●	●		CCGW43(0.5)-2N P00P07	CBST25S	12.7	5.5	4.76	0°	0.2	2.5
	CCGT120402-2N P05P07		●	●	●		CCGT43(0.5)-2N P05P07					5°	0.2	
	CCGT120402-2N P10P07		●	●	●		CCGT43(0.5)-2N P10P07					10°	0.2	
	CCGW120404-2N P00P07	CBST25S	●	●	●		CCGW431-2N P00P07	CBST25S	12.7	5.5	4.76	0°	0.4	2.5
	CCGT120404-2N P05P07		●	●	●		CCGT431-2N P05P07					5°	0.4	
	CCGT120404-2N P10P07		●	●	●		CCGT431-2N P10P07					10°	0.4	

示例： 公制 ISO: CCGW120402-1N P00P07CBST25S PD01E
英制 ANSI: CCGW43(0.5)-1N P00P07CBST25S PD01E

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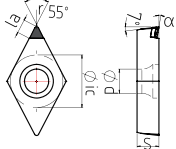
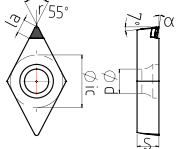
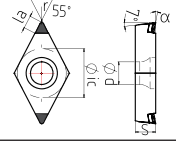
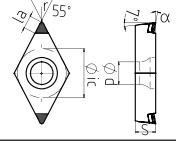
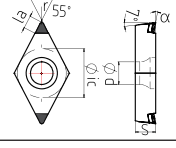
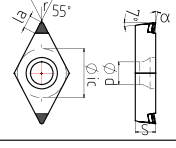
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图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD10E	PD32E	CVDD			ic	ød	s	α	r	la
	CCGW120408-1N P00P07	CBST25S	●	●	●		CCGW432-1N P00P07	CBST25S	12.7	5.5	4.76	0°	0.8	2.5
	CCGT120408-1N P05P07		●	●	●		CCGT432-1N P05P07					5°	0.8	
	CCGT120408-1N P10P07		●	●	●		CCGT432-1N P10P07					10°	0.8	
	CCGW120408-1N P00P07	SLST25S				●	CCGW432-1N P00P07	SLST25S	12.7	5.5	4.76	0°	0.8	2.5
	CCGT120408-1N P05P07					●	CCGT432-1N P05P07					5°	0.8	
	CCGT120408-1N P10P07					●	CCGT432-1N P10P07					10°	0.8	
	CCGW120408-2N P00P07	CBST25S	●	●	●		CCGW432-2N P00P07	CBST25S	12.7	5.5	4.76	0°	0.8	2.5
	CCGT120408-2N P05P07		●	●	●		CCGT432-2N P05P07					5°	0.8	
	CCGT120408-2N P10P07		●	●	●		CCGT432-2N P10P07					10°	0.8	

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图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD10E	PD32E	CVDD			ic	ød	s	α	r	la
	DCGW070202-1N P00P07	CBST25S	●	●	●		DCGW2(1.5)(0.5)-1N P00P07	CBST25S	6.35	2.8	2.38	0°	0.2	2.5
	DCGT070202-1N P05P07		●	●	●		DCGT2(1.5)(0.5)-1N P05P07					5°	0.2	
	DCGT070202-1N P10P07		●	●	●		DCGT2(1.5)(0.5)-1N P10P07					10°	0.2	
	DCGW070204-1N P00P07	SLST25S	●	●	●		DCGW2(1.5)1-1N P00P07	SLST25S	6.35	2.8	2.38	0°	0.4	2.5
	DCGT070204-1N P05P07		●	●	●		DCGT2(1.5)1-1N P05P07					5°	0.4	
	DCGT070204-1N P10P07		●	●	●		DCGT2(1.5)1-1N P10P07					10°	0.4	
	DCGW070202-1N P00P07	SLST25S				●	DCGW2(1.5)(0.5)-1N P00P07	SLST25S	6.35	2.8	2.38	0°	0.2	2.5
	DCGT070202-1N P05P07					●	DCGT2(1.5)(0.5)-1N P05P07					5°	0.2	
	DCGT070202-1N P10P07					●	DCGT2(1.5)(0.5)-1N P10P07					10°	0.2	
	DCGW070204-1N P00P07	CBST25S	●	●	●		DCGW2(1.5)1-1N P00P07	CBST25S	6.35	2.8	2.38	0°	0.4	2.5
	DCGT070204-1N P05P07		●	●	●		DCGT2(1.5)1-1N P05P07					5°	0.4	
	DCGT070204-1N P10P07		●	●	●		DCGT2(1.5)1-1N P10P07					10°	0.4	
	DCGW070202-2N P00P07	CBST25S	●	●	●		DCGW2(1.5)(0.5)-2N P00P07	CBST25S	6.35	2.8	2.38	0°	0.2	2.5
	DCGT070202-2N P05P07		●	●	●		DCGT2(1.5)(0.5)-2N P05P07					5°	0.2	
	DCGT070202-2N P10P07		●	●	●		DCGT2(1.5)(0.5)-2N P10P07					10°	0.2	
	DCGW070204-2N P00P07	CBST25S	●	●	●		DCGW2(1.5)1-2N P00P07	CBST25S	6.35	2.8	2.38	0°	0.4	2.5
	DCGT070204-2N P05P07		●	●	●		DCGT2(1.5)1-2N P05P07					5°	0.4	
	DCGT070204-2N P10P07		●	●	●		DCGT2(1.5)1-2N P10P07					10°	0.4	

示例： 公制 ISO： DCGW070202-1N P00P07CBST25S PD01E
英制 ANSI： DCGW2(1.5)(0.5)-1N P00P07CBST25S PD01E

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图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD10E	PD32E	CVD			ic	ød	s	α	r	la
	DCGW070208-1N P00P07	CBST25S	●	●	●		DCGW2(1.5)2-1N P00P07	CBST25S	6.35	2.8	2.38	0°	0.8	2.5
	DCGT070208-1N P05P07		●	●	●		DCGT2(1.5)2-1N P05P07					5°	0.8	
	DCGT070208-1N P10P07		●	●	●		DCGT2(1.5)2-1N P10P07					10°	0.8	
	DCGW070208-1N P00P07	SLST25S				●	DCGW2(1.5)2-1N P00P07	SLST25S	6.35	2.8	2.38	0°	0.8	2.5
	DCGT070208-1N P05P07					●	DCGT2(1.5)2-1N P05P07					5°	0.8	
	DCGT070208-1N P10P07					●	DCGT2(1.5)2-1N P10P07					10°	0.8	
	DCGW070208-2N P00P07	CBST25S	●	●	●		DCGW2(1.5)2-2N P00P07	CBST25S	6.35	2.8	2.38	0°	0.8	2.5
	DCGT070208-2N P05P07		●	●	●		DCGT2(1.5)2-2N P05P07					5°	0.8	
	DCGT070208-2N P10P07		●	●	●		DCGT2(1.5)2-2N P10P07					10°	0.8	

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图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD10E	PD32E	CVD			ic	ød	s	α	r	la
	DCGW11T302-1N P00P07	CBST25S	●	●	●		DCGW3(2.5)(0.5)-1N P00P07	CBST25S	9.525	4.4	3.97	0°	0.2	2.5
	DCGT11T302-1N P05P07		●	●	●		DCGT3(2.5)(0.5)-1N P05P07					5°	0.2	
	DCGT11T302-1N P10P07		●	●	●		DCGT3(2.5)(0.5)-1N P10P07					10°	0.2	
	DCGW11T304-1N P00P07		●	●	●		DCGW3(2.5)1-1N P00P07					0°	0.4	
	DCGT11T304-1N P05P07		●	●	●		DCGT3(2.5)1-1N P05P07					5°	0.4	
	DCGT11T304-1N P10P07		●	●	●		DCGT3(2.5)1-1N P10P07					10°	0.4	
	DCGW11T302-1N P00P07	SLST25S				●	DCGW3(2.5)(0.5)-1N P00P07	SLST25S	9.525	4.4	3.97	0°	0.2	2.5
	DCGT11T302-1N P05P07					●	DCGT3(2.5)(0.5)-1N P05P07					5°	0.2	
	DCGT11T302-1N P10P07					●	DCGT3(2.5)(0.5)-1N P10P07					10°	0.2	
	DCGW11T304-1N P00P07					●	DCGW3(2.5)1-1N P00P07					0°	0.4	
	DCGT11T304-1N P05P07					●	DCGT3(2.5)1-1N P05P07					5°	0.4	
	DCGT11T304-1N P10P07					●	DCGT3(2.5)1-1N P10P07					10°	0.4	
	DCGW11T302-2N P00P07	CBST25S	●	●	●		DCGW3(2.5)(0.5)-2N P00P07	CBST25S	9.525	4.4	3.97	0°	0.2	2.5
	DCGT11T302-2N P05P07		●	●	●		DCGT3(2.5)(0.5)-2N P05P07					5°	0.2	
	DCGT11T302-2N P10P07		●	●	●		DCGT3(2.5)(0.5)-2N P10P07					10°	0.2	
	DCGW11T304-2N P00P07		●	●	●		DCGW3(2.5)1-2N P00P07					0°	0.4	
	DCGT11T304-2N P05P07		●	●	●		DCGT3(2.5)1-2N P05P07					5°	0.4	
	DCGT11T304-2N P10P07		●	●	●		DCGT3(2.5)1-2N P10P07					10°	0.4	

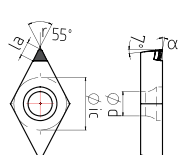
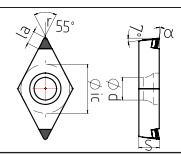
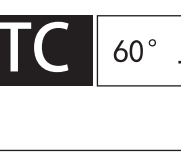
示例： 公制 ISO： DCGW11T302-1N P00P07CBST25S PD01E
英制 ANSI： DCGW3(2.5)(0.5)-1N P00P07CBST25S PD01E

PCD标准型数控刀片规格型号

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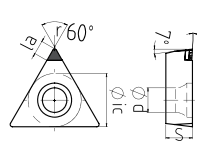
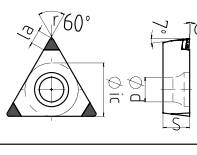


图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD10E	PD32E	CVDD			ic	ød	s	α	r	la
	DCGW11T308-1N P00P07	CBST25S	●	●	●		DCGW3(2.5)2-1N P00P07	CBST25S	9.525	4.4	3.97	0°	0.8	2.5
	DCGT11T308-1N P05P07		●	●	●		DCGT3(2.5)2-1N P05P07					5°	0.8	
	DCGT11T308-1N P10P07		●	●	●		DCGT3(2.5)2-1N P10P07					10°	0.8	
	DCGW11T308-1N P00P07	SLST25S				●	DCGW3(2.5)2-1N P00P07	SLST25S	9.525	4.4	3.97	0°	0.8	2.5
	DCGT11T308-1N P05P07					●	DCGT3(2.5)2-1N P05P07					5°	0.8	
	DCGT11T308-1N P10P07					●	DCGT3(2.5)2-1N P10P07					10°	0.8	
	DCGW11T308-2N P00P07	CBST25S	●	●	●		DCGW3(2.5)2-2N P00P07	CBST25S	9.525	4.4	3.97	0°	0.8	2.5
	DCGT11T308-2N P05P07		●	●	●		DCGT3(2.5)2-2N P05P07					5°	0.8	
	DCGT11T308-2N P10P07		●	●	●		DCGT3(2.5)2-2N P10P07					10°	0.8	

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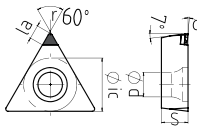
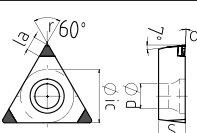
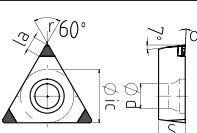
图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
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	TCGW080202-1N P00P07	CBST25S	●	●	●		TCGW(1.5)(1.5)(0.5)-1N P00P07	CBST25S	4.76	2.4	2.38	0°	0.2	2.5
	TCGT080202-1N P05P07		●	●	●		TCGT(1.5)(1.5)(0.5)-1N P05P07					5°	0.2	
	TCGT080202-1N P10P07		●	●	●		TCGT(1.5)(1.5)(0.5)-1N P10P07					10°	0.2	
	TCGW080204-1N P00P07	SLST25S	●	●	●		TCGW(1.5)(1.5)1-1N P00P07	SLST25S	4.76	2.4	2.38	0°	0.4	2.5
	TCGT080204-1N P05P07		●	●	●		TCGT(1.5)(1.5)1-1N P05P07					5°	0.4	
	TCGT080204-1N P10P07		●	●	●		TCGT(1.5)(1.5)1-1N P10P07					10°	0.4	
	TCGW080202-1N P00P07	SLST25S				●	TCGW(1.5)(1.5)(0.5)-1N P00P07	SLST25S	4.76	2.4	2.38	0°	0.2	2.5
	TCGT080202-1N P05P07					●	TCGT(1.5)(1.5)(0.5)-1N P05P07					5°	0.2	
	TCGT080202-1N P10P07					●	TCGT(1.5)(1.5)(0.5)-1N P10P07					10°	0.2	
	TCGW080204-1N P00P07	CBST25S	●	●	●		TCGW(1.5)(1.5)1-1N P00P07	CBST25S	4.76	2.4	2.38	0°	0.4	2.5
	TCGT080204-1N P05P07		●	●	●		TCGT(1.5)(1.5)1-1N P05P07					5°	0.4	
	TCGT080204-1N P10P07		●	●	●		TCGT(1.5)(1.5)1-1N P10P07					10°	0.4	

示例： 公制 ISO: TCGW080202-1N P00P07CBST25S PD01E
英制 ANSI: TCGW(1.5)(1.5)(0.5)-1N P00P07CBST25S PD01E

PCD标准型数控刀片规格型号

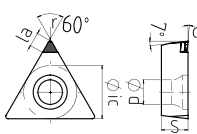
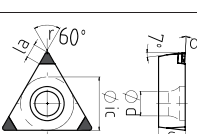
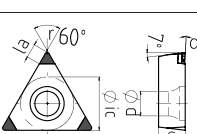
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图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD10E	PD32E	C/VD			ic	ød	s	α	r	la
	TCGW080208-1N P00P07	CBST25S	●	●	●		TCGW(1.5)(1.5)2-1N P00P07	CBST25S	4.76	2.4	2.38	0°	0.8	2.5
	TCGT080208-1N P05P07		●	●	●		TCGT(1.5)(1.5)2-1N P05P07					5°	0.8	
	TCGT080208-1N P10P07		●	●	●		TCGT(1.5)(1.5)2-1N P10P07					10°	0.8	
	TCGW080208-1N P00P07	SLST25S				●	TCGW(1.5)(1.5)2-1N P00P07	SLST25S	4.76	2.4	2.38	0°	0.8	2.5
	TCGT080208-1N P05P07					●	TCGT(1.5)(1.5)2-1N P05P07					5°	0.8	
	TCGT080208-1N P10P07					●	TCGT(1.5)(1.5)2-1N P10P07					10°	0.8	
	TCGW080208-2N P00P07	CBST25S	●	●	●		TCGW(1.5)(1.5)2-3N P00P07	CBST25S	4.76	2.4	2.38	0°	0.8	2.5
	TCGT080208-2N P05P07		●	●	●		TCGT(1.5)(1.5)2-3N P05P07					5°	0.8	
	TCGT080208-2N P10P07		●	●	●		TCGT(1.5)(1.5)2-3N P10P07					10°	0.8	

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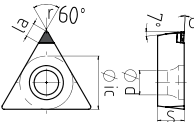
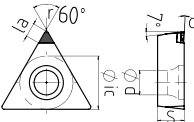
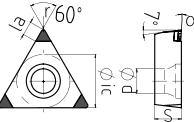
图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD10E	PD32E	C/VD			ic	ød	s	α	r	la
	TCGW110302-1N P00P07	CBST25S	●	●	●		TCGW22(0.5)-1N P00P07	CBST25S	6.35	2.8	3.18	0°	0.2	2.5
	TCGT110302-1N P05P07		●	●	●		TCGT22(0.5)-1N P05P07					5°	0.2	
	TCGT110302-1N P10P07		●	●	●		TCGT22(0.5)-1N P10P07					10°	0.2	
	TCGW110304-1N P00P07		●	●	●		TCGW22(0.5)-1N P00P07					0°	0.4	
	TCGT110304-1N P05P07		●	●	●		TCGT22(0.5)-1N P05P07					5°	0.4	
	TCGT110304-1N P10P07		●	●	●		TCGT22(0.5)-1N P10P07					10°	0.4	
	TCGW110302-1N P00P07	SLST25S				●	TCGW22(0.5)-1N P00P07	SLST25S	6.35	2.8	3.18	0°	0.2	2.5
	TCGT110302-1N P05P07					●	TCGT22(0.5)-1N P05P07					5°	0.2	
	TCGT110302-1N P10P07					●	TCGT22(0.5)-1N P10P07					10°	0.2	
	TCGW110304-1N P00P07					●	TCGW22(0.5)-1N P00P07					0°	0.4	
	TCGT110304-1N P05P07					●	TCGT22(0.5)-1N P05P07					5°	0.4	
	TCGT110304-1N P10P07					●	TCGT22(0.5)-1N P10P07					10°	0.4	
	TCGW110302-3N P00P07	CBST25S	●	●	●		TCGW22(0.5)-1N P00P07	CBST25S	6.35	2.8	3.18	0°	0.2	2.5
	TCGT110302-3N P05P07		●	●	●		TCGT22(0.5)-1N P05P07					5°	0.2	
	TCGT110302-3N P10P07		●	●	●		TCGT22(0.5)-1N P10P07					10°	0.2	
	TCGW110304-3N P00P07		●	●	●		TCGW22(0.5)-1N P00P07					0°	0.4	
	TCGT110304-3N P05P07		●	●	●		TCGT22(0.5)-1N P05P07					5°	0.4	
	TCGT110304-3N P10P07		●	●	●		TCGT22(0.5)-1N P10P07					10°	0.4	

示例： 公制 ISO: TCGW110302-1N P00P07CBST25S PD01E
英制 ANSI: TCGW22(0.5)-1N P00P07CBST25S PD01E

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图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD10E	PD32E	CVDD			ic	ød	s	α	r	la
	TCGW110308-1N P00P07	CBST25S	●	●	●		TCGW222-1N P00P07	CBST25S	6.35	2.8	3.18	0°	0.8	2.5
	TCGT110308-1N P05P07		●	●	●		TCGT222-1N P05P07					5°	0.8	
	TCGT110308-1N P10P07		●	●		TCGT222-1N P10P07	10°					0.8		
	TCGW110308-1N P00P07	SLST25S				●	TCGW222-1N P00P07	SLST25S	6.35	2.8	3.18	0°	0.8	2.5
	TCGT110308-1N P05P07					●	TCGT222-1N P05P07					5°	0.8	
	TCGT110308-1N P10P07					●	TCGT222-1N P10P07					10°	0.8	
	TCGW110308-3N P00P07	CBST25S	●	●	●		TCGW222-1N P00P07	CBST25S	6.35	2.8	3.18	0°	0.8	2.5
	TCGT110308-3N P05P07		●	●	●		TCGT222-1N P05P07					5°	0.8	
	TCGT110308-3N P10P07		●	●		TCGT222-1N P10P07	10°					0.8		

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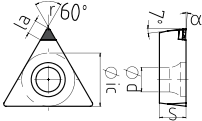
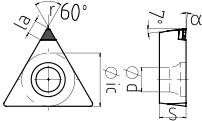
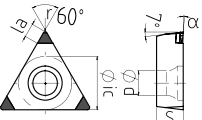
图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD10E	PD32E	C/VD			ic	ød	s	α	r	la
	TCGW160402-1N P00P07	CBST25S	●	●	●		TCGW33(0.5)-1N P00P07	CBST25S	9.525	4.4	4.76	0°	0.2	2.5
	TCGT160402-1N P05P07		●	●	●		TCGT33(0.5)-1N P05P07					5°	0.2	
	TCGT160402-1N P10P07		●	●	●		TCGT33(0.5)-1N P10P07					10°	0.2	
	TCGW160404-1N P00P07		●	●	●		TCGW33(0.5)-1N P00P07					0°	0.4	
	TCGT160404-1N P05P07		●	●	●		TCGT33(0.5)-1N P05P07					5°	0.4	
	TCGT160404-1N P10P07		●	●	●		TCGT33(0.5)-1N P10P07					10°	0.4	
	TCGW160402-1N P00P07	SLST25S				●	TCGW33(0.5)-1N P00P07	SLST25S	9.525	4.4	4.76	0°	0.2	2.5
	TCGT160402-1N P05P07					●	TCGT33(0.5)-1N P05P07					5°	0.2	
TCGT160402-1N P10P07					●	TCGT33(0.5)-1N P10P07	10°					0.2		
TCGW160404-1N P00P07					●	TCGW33(0.5)-1N P00P07	0°					0.4		
TCGT160404-1N P05P07					●	TCGT33(0.5)-1N P05P07	5°					0.4		
TCGT160404-1N P10P07					●	TCGT33(0.5)-1N P10P07	10°					0.4		
	TCGW160402-3N P00P07	CBST25S	●	●	●		TCGW33(0.5)-3N P00P07	CBST25S	9.525	4.4	4.76	0°	0.2	2.5
	TCGT160402-3N P05P07		●	●	●		TCGT33(0.5)-3N P05P07					5°	0.2	
	TCGT160402-3N P10P07		●	●	●		TCGT33(0.5)-3N P10P07					10°	0.2	
	TCGW160404-3N P00P07		●	●	●		TCGW33(0.5)-3N P00P07					0°	0.4	
	TCGT160404-3N P05P07		●	●	●		TCGT33(0.5)-3N P05P07					5°	0.4	
	TCGT160404-3N P10P07		●	●	●		TCGT33(0.5)-3N P10P07					10°	0.4	

示例： 公制 ISO: TCGW160402-1N P00P07CBST25S PD01E
英制 ANSI: TCGW33(0.5)-1N P00P07CBST25S PD01E

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图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD10E	PD32E	CVD0			ic	ød	s	α	r	la
	TCGW160408-1N P00P07	CBST25S	●	●	●		TCGW332-1N P00P07	CBST25S	9.525	4.4	4.76	0°	0.8	2.5
	TCGT160408-1N P05P07		●	●	●		TCGT332-1N P05P07					5°	0.8	
	TCGT160408-1N P10P07		●	●	●		TCGT332-1N P10P07					10°	0.8	
	TCGW160408-1N P00P07	SLST25S				●	TCGW332-1N P00P07	SLST25S	9.525	4.4	4.76	0°	0.8	2.5
	TCGT160408-1N P05P07					●	TCGT332-1N P05P07					5°	0.8	
	TCGT160408-1N P10P07					●	TCGT332-1N P10P07					10°	0.8	
	TCGW160408-3N P00P07	CBST25S	●	●	●		TCGW332-3N P00P07	CBST25S	9.525	4.4	4.76	0°	0.8	2.5
	TCGT160408-3N P05P07		●	●	●		TCGT332-3N P05P07					5°	0.8	
	TCGT160408-3N P10P07		●	●	●		TCGT332-3N P10P07					10°	0.8	

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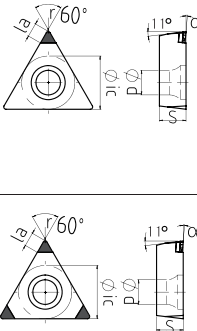
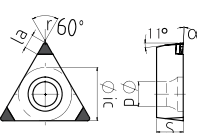
图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD10E	PD32E	CVDD			ic	ød	s	α	r	la
	TPGW080202-1N P00P11	CBST25S	●	●	●		TPGW(1.5)(1.5)(0.5)-1N P00P11	CBST25S	4.76	2.4	2.38	0°	0.2	2.5
	TPGT080202-1N P05P11		●	●	●		TPGT(1.5)(1.5)(0.5)-1N P05P11					5°	0.2	
	TPGT080202-1N P10P11		●	●	●		TPGT(1.5)(1.5)(0.5)-1N P10P11					10°	0.2	
	TPGW080204-1N P00P11		●	●	●		TPGW(1.5)(1.5)1-1N P00P11					0°	0.4	
	TPGT080204-1N P05P11	●	●	●		TPGT(1.5)(1.5)1-1N P05P11	5°	0.4	2.5					
	TPGT080204-1N P10P11	●	●	●		TPGT(1.5)(1.5)1-1N P10P11	10°	0.4						
	TPGW080202-1N P00P11				●	TPGW(1.5)(1.5)(0.5)-1N P00P11	0°	0.2						
	TPGT080202-1N P05P11				●	TPGT(1.5)(1.5)(0.5)-1N P05P11	5°	0.2						
	TPGT080202-1N P10P11	SLST25S				●	TPGT(1.5)(1.5)(0.5)-1N P10P11	SLST25S	4.76	2.4	2.38	10°	0.2	2.5
	TPGW080204-1N P00P11					●	TPGW(1.5)(1.5)1-1N P00P11					0°	0.4	
	TPGT080204-1N P05P11					●	TPGT(1.5)(1.5)1-1N P05P11					5°	0.4	
	TPGT080204-1N P10P11					●	TPGT(1.5)(1.5)1-1N P10P11					10°	0.4	
	TPGW080202-3N P00P11	CBST25S	●	●	●		TPGW(1.5)(1.5)(0.5)-3N P00P11	CBST25S	4.76	2.4	2.38	0°	0.2	2.5
	TPGT080202-3N P05P11		●	●	●		TPGT(1.5)(1.5)(0.5)-3N P05P11					5°	0.2	
	TPGT080202-3N P10P11		●	●	●		TPGT(1.5)(1.5)(0.5)-3N P10P11					10°	0.2	
	TPGW080204-3N P00P11		●	●	●		TPGW(1.5)(1.5)1-3N P00P11					0°	0.4	
	TPGT080204-3N P05P11	CBST25S	●	●	●		TPGT(1.5)(1.5)1-3N P05P11	CBST25S	4.76	2.4	2.38	5°	0.4	2.5
	TPGT080204-3N P10P11		●	●	●		TPGT(1.5)(1.5)1-3N P10P11					10°	0.4	

示例： 公制 ISO: TPGW080202-1N P00P11CBST25S PD01E
英制 ANSI: TPGW(1.5)(1.5)(0.5)-1N P00P11CBST25S PD01E

PCD标准型数控刀片规格型号

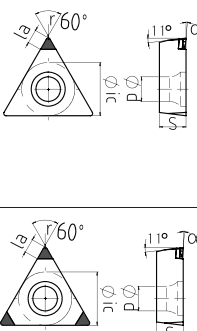
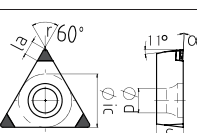
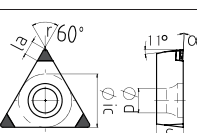
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图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD10E	PD32E	CVDD			ic	ød	s	α	r	la
	TPGW080208-1N P00P11	CBST25S	●	●	●		TPGW(1.5)(1.5)2-1N P00P11	CBST25S	4.76	2.4	2.38	0°	0.8	2.5
	TPGT080208-1N P05P11		●	●	●		TPGT(1.5)(1.5)2-1N P05P11					5°	0.8	
	TPGT080208-1N P10P11		●	●	●		TPGT(1.5)(1.5)2-1N P10P11					10°	0.8	
	TPGW080208-1N P00P11	SLST25S				●	TPGW(1.5)(1.5)2-1N P00P11	SLST25S	4.76	2.4	2.38	0°	0.8	2.5
	TPGT080208-1N P05P11					●	TPGT(1.5)(1.5)2-1N P05P11					5°	0.8	
	TPGT080208-1N P10P11					●	TPGT(1.5)(1.5)2-1N P10P11					10°	0.8	
	TPGW080208-3N P00P11	CBST25S	●	●	●		TPGW(1.5)(1.5)2-3N P00P11	CBST25S	4.76	2.4	2.38	0°	0.8	2.5
	TPGT080208-3N P05P11		●	●	●		TPGT(1.5)(1.5)2-3N P05P11					5°	0.8	
	TPGT080208-3N P10P11		●	●	●		TPGT(1.5)(1.5)2-3N P10P11					10°	0.8	
	TPGW080208-3N P00P11	SLST25S				●	TPGW(1.5)(1.5)2-3N P00P11	SLST25S	4.76	2.4	2.38	0°	0.8	2.5
	TPGT080208-3N P05P11					●	TPGT(1.5)(1.5)2-3N P05P11					5°	0.8	
	TPGT080208-3N P10P11					●	TPGT(1.5)(1.5)2-3N P10P11					10°	0.8	

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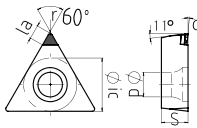
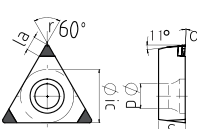
图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD10E	PD32E	CVDD			ic	ød	s	α	r	la
	TPGW110302-1N P00P11	CBST25S	●	●	●		TPGW22(0.5)-1N P00P11	CBST25S	6.35	3.3	3.18	0°	0.2	2.5
	TPGT110302-1N P05P11		●	●	●		TPGT22(0.5)-1N P05P11					5°	0.2	
	TPGT110302-1N P10P11		●	●	●		TPGT22(0.5)-1N P10P11					10°	0.2	
	TPGW110304-1N P00P11	SLST25S	●	●	●		TPGW221-1N P00P11	SLST25S	6.35	3.3	3.18	0°	0.4	2.5
	TPGT110304-1N P05P11		●	●	●		TPGT221-1N P05P11					5°	0.4	
	TPGT110304-1N P10P11		●	●	●		TPGT221-1N P10P11					10°	0.4	
	TPGW110302-1N P00P11	CBST25S	●	●	●		TPGW22(0.5)-1N P00P11	CBST25S	6.35	3.3	3.18	0°	0.2	2.5
	TPGT110302-1N P05P11		●	●	●		TPGT22(0.5)-1N P05P11					5°	0.2	
	TPGT110302-1N P10P11		●	●	●		TPGT22(0.5)-1N P10P11					10°	0.2	
	TPGW110304-1N P00P11	SLST25S	●	●	●		TPGW221-1N P00P11	SLST25S	6.35	3.3	3.18	0°	0.4	2.5
	TPGT110304-1N P05P11		●	●	●		TPGT221-1N P05P11					5°	0.4	
	TPGT110304-1N P10P11		●	●	●		TPGT221-1N P10P11					10°	0.4	
	TPGW110302-3N P00P11	CBST25S	●	●	●		TPGW22(0.5)-3N P00P11	CBST25S	6.35	3.3	3.18	0°	0.2	2.5
	TPGT110302-3N P05P11		●	●	●		TPGT22(0.5)-3N P05P11					5°	0.2	
	TPGT110302-3N P10P11		●	●	●		TPGT22(0.5)-3N P10P11					10°	0.2	
	TPGW110304-3N P00P11	SLST25S	●	●	●		TPGW221-3N P00P11	SLST25S	6.35	3.3	3.18	0°	0.4	2.5
	TPGT110304-3N P05P11		●	●	●		TPGT221-3N P05P11					5°	0.4	
	TPGT110304-3N P10P11		●	●	●		TPGT221-3N P10P11					10°	0.4	

示例： 公制 ISO: TPGW110302-1N P00P11CBST25S PD01E
英制 ANSI: TPGW22(0.5)-1N P00P11CBST25S PD01E

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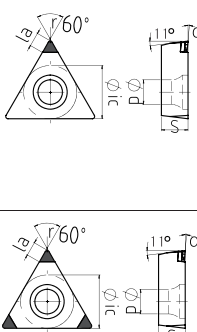
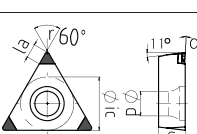
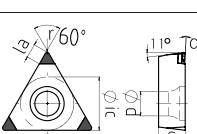
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图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD10E	PD32E	CVDD			ic	ød	s	α	r	la
	TPGW110308-1N P00P11	CBST25S	●	●	●		TPGW222-1N P00P11	CBST25S	6.35	3.3	3.18	0°	0.8	2.5
	TPGT110308-1N P05P11		●	●	●		TPGT222-1N P05P11					5°	0.8	
	TPGT110308-1N P10P11		●	●	●		TPGT222-1N P10P11					10°	0.8	
	TPGW110308-1N P00P11	SLST25S				●	TPGW222-1N P00P11	SLST25S	6.35	3.3	3.18	0°	0.8	2.5
	TPGT110308-1N P05P11					●	TPGT222-1N P05P11					5°	0.8	
TPGT110308-1N P10P11					●	TPGT222-1N P10P11	10°					0.8		
	TPGW110308-3N P00P11	CBST25S	●	●	●		TPGW222-3N P00P11	CBST25S	6.35	3.3	3.18	0°	0.8	2.5
	TPGT110308-3N P05P11		●	●	●		TPGT222-3N P05P11					5°	0.8	
	TPGT110308-3N P10P11		●	●	●		TPGT222-3N P10P11					10°	0.8	

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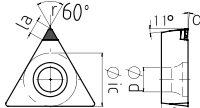
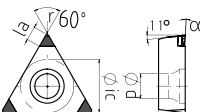
图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD10E	PD32E	C/VD			ic	ød	s	α	r	la
	TPGW160302-1N P00P11	CBST25S	●	●	●		TPGW32(0.5)-1N P00P11	CBST25S	9.525	4.4	3.18	0°	0.2	2.5
	TPGT160302-1N P05P11		●	●	●		TPGT32(0.5)-1N P05P11					5°	0.2	
	TPGT160302-1N P10P11		●	●	●		TPGT32(0.5)-1N P10P11					10°	0.2	
	TPGW160304-1N P00P11		●	●	●		TPGW321-1N P00P11					0°	0.4	
	TPGT160304-1N P05P11		●	●	●		TPGT321-1N P05P11					5°	0.4	
	TPGT160304-1N P10P11		●	●	●		TPGT321-1N P10P11					10°	0.4	
	TPGW160302-1N P00P11	SLST25S				●	TPGW32(0.5)-1N P00P11	SLST25S	9.525	4.4	3.18	0°	0.2	2.5
	TPGT160302-1N P05P11					●	TPGT32(0.5)-1N P05P11					5°	0.2	
	TPGT160302-1N P10P11					●	TPGT32(0.5)-1N P10P11					10°	0.2	
	TPGW160304-1N P00P11					●	TPGW321-1N P00P11					0°	0.4	
	TPGT160304-1N P05P11					●	TPGT321-1N P05P11					5°	0.4	
	TPGT160304-1N P10P11					●	TPGT321-1N P10P11					10°	0.4	
	TPGW160302-3N P00P11	CBST25S	●	●	●		TPGW32(0.5)-3N P00P11	CBST25S	9.525	4.4	3.18	0°	0.2	2.5
	TPGT160302-3N P05P11		●	●	●		TPGT32(0.5)-3N P05P11					5°	0.2	
	TPGT160302-3N P10P11		●	●	●		TPGT32(0.5)-3N P10P11					10°	0.2	
	TPGW160304-3N P00P11		●	●	●		TPGW321-3N P00P11					0°	0.4	
	TPGT160304-3N P05P11		●	●	●		TPGT321-3N P05P11					5°	0.4	
	TPGT160304-3N P10P11		●	●	●		TPGT321-3N P10P11					10°	0.4	

示例： 公制 ISO: TPGW160302-1N P00P11CBST25S PD01E
英制 ANSI: TPGW32(0.5)-1N P00P11CBST25S PD01E

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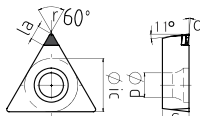
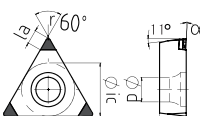


图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD32E	PD10E	CVDD			ic	ød	s	α	r	la
	TPGW160308-1N P00P11	CBST25S	●	●	●		TPGW322-1N P00P11	CBST25S	9.525	4.4	3.18	0°	0.8	2.5
	TPGT160308-1N P05P11		●	●	●		TPGT322-1N P05P11					5°	0.8	
	TPGT160308-1N P10P11		●	●	●		TPGT322-1N P10P11					10°	0.8	
	TPGW160308-1N P00P11	SLST25S				●	TPGW322-1N P00P11	SLST25S	9.525	4.4	3.18	0°	0.8	2.5
	TPGT160308-1N P05P11					●	TPGT322-1N P05P11					5°	0.8	
	TPGT160308-1N P10P11					●	TPGT322-1N P10P11					10°	0.8	
	TPGW160308-3N P00P11	CBST25S	●	●	●		TPGW322-3N P00P11	CBST25S	9.525	4.4	3.18	0°	0.8	2.5
	TPGT160308-3N P05P11		●	●	●		TPGT322-3N P05P11					5°	0.8	
	TPGT160308-3N P10P11		●	●	●		TPGT322-3N P10P11					10°	0.8	

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图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD10E	PD32E	CVD0			ic	ød	s	α	r	la
	TPGW160402-1N P00P11	CBST25S	●	●	●		TPGW33(0.5)-1N P00P11	CBST25S	9.525	4.4	4.76	0°	0.2	2.5
	TPGT160402-1N P05P11		●	●	●		TPGT33(0.5)-1N P05P11					5°	0.2	
	TPGT160402-1N P10P11		●	●	●		TPGT33(0.5)-1N P10P11					10°	0.2	
	TPGW160404-1N P00P11		●	●	●		TPGW331-1N P00P11					0°	0.4	
	TPGT160404-1N P05P11		●	●	●		TPGT331-1N P05P11					5°	0.4	
	TPGT160404-1N P10P11		●	●	●		TPGT331-1N P10P11					10°	0.4	
	TPGW160402-1N P00P11	SLST25S				●	TPGW33(0.5)-1N P00P11	SLST25S	9.525	4.4	4.76	0°	0.2	2.5
	TPGT160402-1N P05P11					●	TPGT33(0.5)-1N P05P11					5°	0.2	
	TPGT160402-1N P10P11					●	TPGT33(0.5)-1N P10P11					10°	0.2	
	TPGW160404-1N P00P11					●	TPGW331-1N P00P11					0°	0.4	
	TPGT160404-1N P05P11					●	TPGT331-1N P05P11					5°	0.4	
	TPGT160404-1N P10P11					●	TPGT331-1N P10P11					10°	0.4	
	TPGW160402-3N P00P11	CBST25S	●	●	●		TPGW33(0.5)-3N P00P11	CBST25S	9.525	4.4	4.76	0°	0.2	2.5
	TPGT160402-3N P05P11		●	●	●		TPGT33(0.5)-3N P05P11					5°	0.2	
	TPGT160402-3N P10P11		●	●	●		TPGT33(0.5)-3N P10P11					10°	0.2	
	TPGW160404-3N P00P11		●	●	●		TPGW331-3N P00P11					0°	0.4	
	TPGT160404-3N P05P11		●	●	●		TPGT331-3N P05P11					5°	0.4	
	TPGT160404-3N P10P11		●	●	●		TPGT331-3N P10P11					10°	0.4	

示例： 公制 ISO: TPGW160402-1N P00P11CBST25S PD01E
英制 ANSI: TPGW33(0.5)-1N P00P11CBST25S PD01E

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图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD10E	PD32E	CVDD			ic	ød	s	α	r	la
	TPGW160408-1N P00P11	CBST25S	●	●	●		TPGW332-1N P00P11	CBST25S	9.525	4.4	4.76	0°	0.8	2.5
	TPGT160408-1N P05P11		●	●	●		TPGT332-1N P05P11					5°	0.8	
	TPGT160408-1N P10P11		●	●		TPGT332-1N P10P11	10°					0.8		
	TPGW160408-1N P00P11	SLST25S				●	TPGW332-1N P00P11	SLST25S	9.525	4.4	4.76	0°	0.8	2.5
	TPGT160408-1N P05P11					●	TPGT332-1N P05P11					5°	0.8	
	TPGT160408-1N P10P11					●	TPGT332-1N P10P11					10°	0.8	
	TPGW160408-3N P00P11	CBST25S	●	●	●		TPGW332-3N P00P11	CBST25S	9.525	4.4	4.76	0°	0.8	2.5
	TPGT160408-3N P05P11		●	●	●		TPGT332-3N P05P11					5°	0.8	
	TPGT160408-3N P10P11		●	●		TPGT332-3N P10P11	10°					0.8		

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图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD10E	PD32E	CVDD			ic	ød	s	α	r	la
	VBGW110302-1N P00P05	CBST30S	●	●	●		VBGW22(0.5)-1N P00P05	CBST30S	6.35	2.8	3.18	0°	0.2	3.0
	VBGT110302-1N P05P05		●	●	●		VBGT22(0.5)-1N P05P05					5°	0.2	
	VBGT110302-1N P10P05		●	●	●		VBGT22(0.5)-1N P10P05					10°	0.2	
	VBGW110304-1N P00P05		●	●	●		VBGW221-1N P00P05					0°	0.4	
	VBGT110304-1N P05P05		●	●	●		VBGT221-1N P05P05					5°	0.4	
	VBGT110304-1N P10P05		●	●	●		VBGT221-1N P10P05					10°	0.4	
	VBGW110302-1N P00P05	SLST30S				●	VBGW22(0.5)-1N P00P05	SLST30S	6.35	2.8	3.18	0°	0.2	3.0
	VBGT110302-1N P05P05					●	VBGT22(0.5)-1N P05P05					5°	0.2	
	VBGT110302-1N P10P05					●	VBGT22(0.5)-1N P10P05					10°	0.2	
	VBGW110304-1N P00P05					●	VBGW221-1N P00P05					0°	0.4	
	VBGT110304-1N P05P05					●	VBGT221-1N P05P05					5°	0.4	
	VBGT110304-1N P10P05					●	VBGT221-1N P10P05					10°	0.4	
	VBGW110302-2N P00P05	CBST30S	●	●	●		VBGW22(0.5)-3N P00P05	CBST30S	6.35	2.8	3.18	0°	0.2	3.0
	VBGT110302-2N P05P05		●	●	●		VBGT22(0.5)-3N P05P05					5°	0.2	
	VBGT110302-2N P10P05		●	●	●		VBGT22(0.5)-3N P10P05					10°	0.2	
	VBGW110304-2N P00P05		●	●	●		VBGW221-3N P00P05					0°	0.4	
	VBGT110304-2N P05P05		●	●	●		VBGT221-3N P05P05					5°	0.4	
	VBGT110304-2N P10P05		●	●	●		VBGT221-3N P10P05					10°	0.4	

示例： 公制 ISO: VBGW110302-1N P00P05CBST30S PD01E
英制 ANSI: VBGW22(0.5)-1N P00P05CBST30S PD01E

PCD标准型数控刀片规格型号

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图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD10E	PD32E	CVDD			ic	ød	s	α	r	la
	VBGW110308-1N P00P05	CBST30S	●	●	●		VBGW222-1N P00P05	CBST30S	6.35	2.8	3.18	0°	0.8	3.0
	VBGT110308-1N P05P05		●	●	●		VBGT222-1N P05P05					5°	0.8	
	VBGT110308-1N P10P05		●	●	●		VBGT222-1N P10P05					10°	0.8	
	VBGW110308-1N P00P05	SLST30S				●	VBGW222-1N P00P05	SLST30S	6.35	2.8	3.18	0°	0.8	3.0
	VBGT110308-1N P05P05					●	VBGT222-1N P05P05					5°	0.8	
	VBGT110308-1N P10P05					●	VBGT222-1N P10P05					10°	0.8	
	VBGW110308-2N P00P05	CBST30S	●	●	●		VBGW222-3N P00P05	CBST30S	6.35	2.8	3.18	0°	0.8	3.0
	VBGT110308-2N P05P05		●	●	●		VBGT222-3N P05P05					5°	0.8	
	VBGT110308-2N P10P05		●	●	●		VBGT222-3N P10P05					10°	0.8	

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图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD10E	PD32E	CVDD			ic	ød	s	α	r	la
	VBGW160402-1N P00P05	CBST30S	●	●	●		VBGW33(0.5)-1N P00P05	CBST30S	9.525	4.4	4.76	0°	0.2	3.0
	VBGT160402-1N P05P05		●	●	●		VBGT33(0.5)-1N P05P05					5°	0.2	
	VBGT160402-1N P10P05		●	●	●		VBGT33(0.5)-1N P10P05					10°	0.2	
	VBGW160404-1N P00P05		●	●	●		VBGW331-1N P00P05					0°	0.4	
	VBGT160404-1N P05P05		●	●	●		VBGT331-1N P05P05					5°	0.4	
	VBGT160404-1N P10P05		●	●	●		VBGT331-1N P10P05					10°	0.4	
	VBGW160402-1N P00P05	SLST30S				●	VBGW33(0.5)-1N P00P05	SLST30S	9.525	4.4	4.76	0°	0.2	3.0
	VBGT160402-1N P05P05					●	VBGT33(0.5)-1N P05P05					5°	0.2	
	VBGT160402-1N P10P05					●	VBGT33(0.5)-1N P10P05					10°	0.2	
	VBGW160404-1N P00P05					●	VBGW331-1N P00P05					0°	0.4	
VBGT160404-1N P05P05					●	VBGT331-1N P05P05	5°					0.4		
VBGT160404-1N P10P05					●	VBGT331-1N P10P05	10°					0.4		
	VBGW160402-2N P00P05	CBST30S	●	●	●		VBGW33(0.5)-2N P00P05	CBST30S	9.525	4.4	4.76	0°	0.2	3.0
	VBGT160402-2N P05P05		●	●	●		VBGT33(0.5)-2N P05P05					5°	0.2	
	VBGT160402-2N P10P05		●	●	●		VBGT33(0.5)-2N P10P05					10°	0.2	
	VBGW160404-2N P00P05		●	●	●		VBGW331-2N P00P05					0°	0.4	
	VBGT160404-2N P05P05		●	●	●		VBGT331-2N P05P05					5°	0.4	
	VBGT160404-2N P10P05		●	●	●		VBGT331-2N P10P05					10°	0.4	

示例： 公制 ISO: VBGW160402-1N P00P05CBST30S PD01E
英制 ANSI: VBGW33(0.5)-1N P00P05CBST30S PD01E

PCD标准型数控刀片规格型号

VB 35° 菱形 • 正型 • 有孔



图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD10E	PD32E	CVD0			ic	ød	s	α	r	la
	VBGW160408-1N P00P05	CBST30S	●	●	●		VBGW332-1N P00P05	CBST30S	9.525	4.4	4.76	0°	0.8	3.0
	VBGT160408-1N P05P05		●	●	●		VBGT332-1N P05P05					5°	0.8	
	VBGT160408-1N P10P05		●	●	●		VBGT332-1N P10P05					10°	0.8	
	VBGW160408-1N P00P05	SLST30S				●	VBGW332-1N P00P05	SLST30S	9.525	4.4	4.76	0°	0.8	3.0
	VBGT160408-1N P05P05					●	VBGT332-1N P05P05					5°	0.8	
VBGT160408-1N P10P05					●	VBGT332-1N P10P05	10°					0.8		
	VBGW160408-2N P00P05	CBST30S	●	●	●		VBGW332-2N P00P05	CBST30S	9.525	4.4	4.76	0°	0.8	3.0
	VBGT160408-2N P05P05		●	●	●		VBGT332-2N P05P05					5°	0.8	
	VBGT160408-2N P10P05		●	●	●		VBGT332-2N P10P05					10°	0.8	

VC 35° 菱形 • 正型 • 有孔



图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD10E	PD32E	CVD0			ic	ød	s	α	r	la
	VCGW110302-1N P00P07	CBST30S	●	●	●		VCGW22(0.5)-1N P00P07	CBST30S	6.35	2.8	3.18	0°	0.2	3.0
	VCGT110302-1N P05P07		●	●	●		VCGT22(0.5)-1N P05P07					5°	0.2	
	VCGT110302-1N P10P07		●	●	●		VCGT22(0.5)-1N P10P07					10°	0.2	
	VCGW110304-1N P00P07		●	●	●		VCGW221-1N P00P07					0°	0.4	
	VCGT110304-1N P05P07		●	●	●		VCGT221-1N P05P07					5°	0.4	
	VCGT110304-1N P10P07		●	●	●		VCGT221-1N P10P07					10°	0.4	
	VCGW110302-1N P00P07	SLST30S				●	VCGW22(0.5)-1N P00P07	SLST30S	6.35	2.8	3.18	0°	0.2	3.0
	VCGT110302-1N P05P07					●	VCGT22(0.5)-1N P05P07					5°	0.2	
	VCGT110302-1N P10P07					●	VCGT22(0.5)-1N P10P07					10°	0.2	
	VCGW110304-1N P00P07					●	VCGW221-1N P00P07					0°	0.4	
	VCGT110304-1N P05P07					●	VCGT221-1N P05P07					5°	0.4	
	VCGT110304-1N P10P07					●	VCGT221-1N P10P07					10°	0.4	
	VCGW110302-2N P00P07	CBST30S	●	●	●		VCGW22(0.5)-2N P00P07	CBST30S	6.35	2.8	3.18	0°	0.2	3.0
	VCGT110302-2N P05P07		●	●	●		VCGT22(0.5)-2N P05P07					5°	0.2	
	VCGT110302-2N P10P07		●	●	●		VCGT22(0.5)-2N P10P07					10°	0.2	
	VCGW110304-2N P00P07		●	●	●		VCGW221-2N P00P07					0°	0.4	
	VCGT110304-2N P05P07		●	●	●		VCGT221-2N P05P07					5°	0.4	
	VCGT110304-2N P10P07		●	●	●		VCGT221-2N P10P07					10°	0.4	

示例： 公制 ISO: VCGW110302-1N P00P07CBST30S PD01E
英制 ANSI: VCGW22(0.5)-1N P00P07CBST30S PD01E

PCD标准型数控刀片规格型号

VC 35° 菱形 • 正型 • 有孔



图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD10E	PD32E	CVD0			ic	ød	s	α	r	la
	VCGW110308-1N P00P07	CBST30S	●	●	●		VCGW222-1N P00P07	CBST30S	6.35	2.8	3.18	0°	0.8	3.0
	VCGT110308-1N P05P07		●	●	●		VCGT222-1N P05P07					5°	0.8	
	VCGT110308-1N P10P07		●	●	●		VCGT222-1N P10P07					10°	0.8	
	VCGW110308-1N P00P07	SLST30S				●	VCGW222-1N P00P07	SLST30S	6.35	2.8	3.18	0°	0.8	3.0
	VCGT110308-1N P05P07					●	VCGT222-1N P05P07					5°	0.8	
VCGT110308-1N P10P07					●	VCGT222-1N P10P07	10°					0.8		
	VCGW110308-2N P00P07	CBST30S	●	●	●		VCGW222-2N P00P07	CBST30S	6.35	2.8	3.18	0°	0.8	3.0
	VCGT110308-2N P05P07		●	●	●		VCGT222-2N P05P07					5°	0.8	
	VCGT110308-2N P10P07		●	●	●		VCGT222-2N P10P07					10°	0.8	

VC 35° 菱形 • 正型 • 有孔



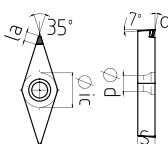
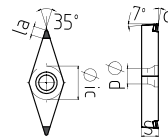
图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD10E	PD32E	CVD0			ic	ød	s	α	r	la
	VCGW160402-1N P00P07	CBST30S	●	●	●		VCGW33(0.5)-1N P00P07	CBST30S	9.525	4.4	4.76	0°	0.2	3.0
	VCGT160402-1N P05P07		●	●	●		VCGT33(0.5)-1N P05P07					5°	0.2	
	VCGT160402-1N P10P07		●	●	●		VCGT33(0.5)-1N P10P07					10°	0.2	
	VCGW160404-1N P00P07		●	●	●		VCGW331-1N P00P07					0°	0.4	
	VCGT160404-1N P05P07		●	●	●		VCGT331-1N P05P07					5°	0.4	
	VCGT160404-1N P10P07		●	●	●		VCGT331-1N P10P07					10°	0.4	
	VCGW160402-1N P00P07	SLST30S				●	VCGW33(0.5)-1N P00P07	SLST30S	9.525	4.4	4.76	0°	0.2	3.0
	VCGT160402-1N P05P07					●	VCGT33(0.5)-1N P05P07					5°	0.2	
	VCGT160402-1N P10P07					●	VCGT33(0.5)-1N P10P07					10°	0.2	
	VCGW160404-1N P00P07					●	VCGW331-1N P00P07					0°	0.4	
VCGT160404-1N P05P07					●	VCGT331-1N P05P07	5°					0.4		
VCGT160404-1N P10P07					●	VCGT331-1N P10P07	10°					0.4		
	VCGW160402-2N P00P07	CBST30S	●	●	●		VCGW33(0.5)-2N P00P07	CBST30S	9.525	4.4	4.76	0°	0.2	3.0
	VCGT160402-2N P05P07		●	●	●		VCGT33(0.5)-2N P05P07					5°	0.2	
	VCGT160402-2N P10P07		●	●	●		VCGT33(0.5)-2N P10P07					10°	0.2	
	VCGW160404-2N P00P07		●	●	●		VCGW331-2N P00P07					0°	0.4	
	VCGT160404-2N P05P07		●	●	●		VCGT331-2N P05P07					5°	0.4	
	VCGT160404-2N P10P07		●	●	●		VCGT331-2N P10P07					10°	0.4	

示例： 公制 ISO: VCGW160402-1N P00P07CBST30S PD01E
英制 ANSI: VCGW33(0.5)-1N P00P07CBST30S PD01E

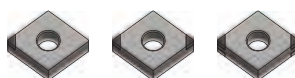
PCD标准型数控刀片规格型号

VC 35° 菱形 • 正型 • 有孔



图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD10E	PD32E	CVDD			ic	ød	s	α	r	la
	VCGW160408-1N P00P07	CBST30S	●	●	●		VCGW332-1N P00P07	CBST30S	9.525	4.4	4.76	0°	0.8	3.0
	VCGT160408-1N P05P07		●	●	●		VCGT332-1N P05P07					5°	0.8	
	VCGT160408-1N P10P07		●	●	●		VCGT332-1N P10P07					10°	0.8	
	VCGW160408-1N P00P07	SLST30S				●	VCGW332-1N P00P07	SLST30S	9.525	4.4	4.76	0°	0.8	3.0
	VCGT160408-1N P05P07					●	VCGT332-1N P05P07					5°	0.8	
VCGT160408-1N P10P07					●	VCGT332-1N P10P07	10°					0.8		
	VCGW160408-2N P00P07	CBST30S	●	●	●		VCGW332-2N P00P07	CBST30S	9.525	4.4	4.76	0°	0.8	3.0
	VCGT160408-2N P05P07		●	●	●		VCGT332-2N P05P07					5°	0.8	
	VCGT160408-2N P10P07		●	●	●		VCGT332-2N P10P07					10°	0.8	

CN 80° 菱形 • 负型 • 有孔



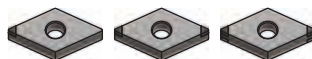
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			PD01E	PD10E	PD32E	CVDD			ic	ød	s	α	r	la

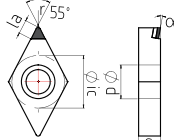
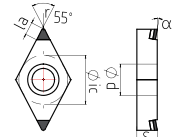
示例： 公制 ISO: CNGA120402-1N P00P00CBST25S PD01E
英制 ANSI: CNGA43(0.5)-1N P00P00CBST25S PD01E

PCD标准型数控刀片规格型号

DN

55° 菱形 • 负型 • 有孔



图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD10E	PD32E	CVD			ic	ød	s	α	r	la
	DNGA150402-1N P00P00	CBST25S	●	●	●	●	DNGA43(0.5)-1N P00P00	CBST25S	12.7	5.16	4.76	0°	0.2	2.5
	DNGM150402-1N P10P00		●	●	●	●	DNGM43(0.5)-1N P10P00					10°	0.2	
	DNGA150404-1N P00P00		●	●	●	●	DNGA431-1N P00P00					0°	0.4	
	DNGM150404-1N P10P00		●	●	●	●	DNGM431-1N P10P00					10°	0.4	
	DNGA150408-1N P00P00		●	●	●	●	DNGA432-1N P00P00					0°	0.8	
	DNGM150408-1N P10P00		●	●	●	●	DNGM432-1N P10P00					10°	0.8	
	DNGA150402-1N P00P00	SLST25S				●	DNGA43(0.5)-1N P00P00	SLST25S	12.7	5.16	4.76	0°	0.2	2.5
	DNGM150402-1N P10P00					●	DNGM43(0.5)-1N P10P00					10°	0.2	
	DNGA150404-1N P00P00					●	DNGA431-1N P00P00					0°	0.4	
	DNGM150404-1N P10P00					●	DNGM431-1N P10P00					10°	0.4	
	DNGA150408-1N P00P00					●	DNGA432-1N P00P00					0°	0.8	
	DNGM150408-1N P10P00					●	DNGM432-1N P10P00					10°	0.8	
	DNGA150402-2N P00P00	CBST25S	●	●	●	●	DNGA43(0.5)-2N P00P00	CBST25S	12.7	5.16	4.76	0°	0.2	2.5
	DNGM150402-2N P10P00		●	●	●	●	DNGM43(0.5)-2N P10P00					10°	0.2	
	DNGA150404-2N P00P00		●	●	●	●	DNGA431-2N P00P00					0°	0.4	
	DNGM150404-2N P10P00		●	●	●	●	DNGM431-2N P10P00					10°	0.4	
	DNGA150408-2N P00P00		●	●	●	●	DNGA432-2N P00P00					0°	0.8	
	DNGM150408-2N P10P00		●	●	●	●	DNGM432-2N P10P00					10°	0.8	

TN

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图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD10E	PD32E	CVD0			ic	ød	s	α	r	la
	TNGA160402-1N P00P00	CBST25S	●	●	●	●	TNGA33(0.5)-1N P00P00	CBST25S	9.525	3.81	4.76	0°	0.2	2.5
	TNGM160402-1N P10P00		●	●	●	●	TNGM33(0.5)-1N P10P00					10°	0.2	
	TNGA160404-1N P00P00		●	●	●	●	TNGA331-1N P00P00					0°	0.4	
	TNGM160404-1N P10P00		●	●	●	●	TNGM331-1N P10P00					10°	0.4	
	TNGA160408-1N P00P00		●	●	●	●	TNGA332-1N P00P00					0°	0.8	
	TNGM160408-1N P10P00		●	●	●	●	TNGM332-1N P10P00					10°	0.8	
	TNGA160402-1N P00P00	SLST25S				●	TNGA33(0.5)-1N P00P00	SLST25S	9.525	3.81	4.76	0°	0.2	2.5
	TNGM160402-1N P10P00					●	TNGM33(0.5)-1N P10P00					10°	0.2	
	TNGA160404-1N P00P00					●	TNGA331-1N P00P00					0°	0.4	
	TNGM160404-1N P10P00					●	TNGM331-1N P10P00					10°	0.4	
	TNGA160408-1N P00P00					●	TNGA332-1N P00P00					0°	0.8	
	TNGM160408-1N P10P00					●	TNGM332-1N P10P00					10°	0.8	
	TNGA160402-3N P00P00	CBST25S	●	●	●	●	TNGA33(0.5)-3N P00P00	CBST25S	9.525	3.81	4.76	0°	0.2	2.5
	TNGM160402-3N P10P00		●	●	●	●	TNGM33(0.5)-3N P10P00					10°	0.2	
	TNGA160404-3N P00P00		●	●	●	●	TNGA331-3N P00P00					0°	0.4	
	TNGM160404-3N P10P00		●	●	●	●	TNGM331-3N P10P00					10°	0.4	
	TNGA160408-3N P00P00		●	●	●	●	TNGA332-3N P00P00					0°	0.8	
	TNGM160408-3N P10P00		●	●	●	●	TNGM332-3N P10P00					10°	0.8	

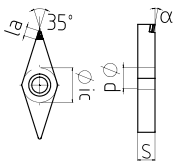
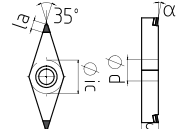
示例： 公制 ISO: TNGA160402-1N P00P00CBST25S PD01E
英制 ANSI: TNGA33(0.5)-1N P00P00CBST25S PD01E

PCD标准型数控刀片规格型号

VN

35° 菱形 • 负型 • 有孔

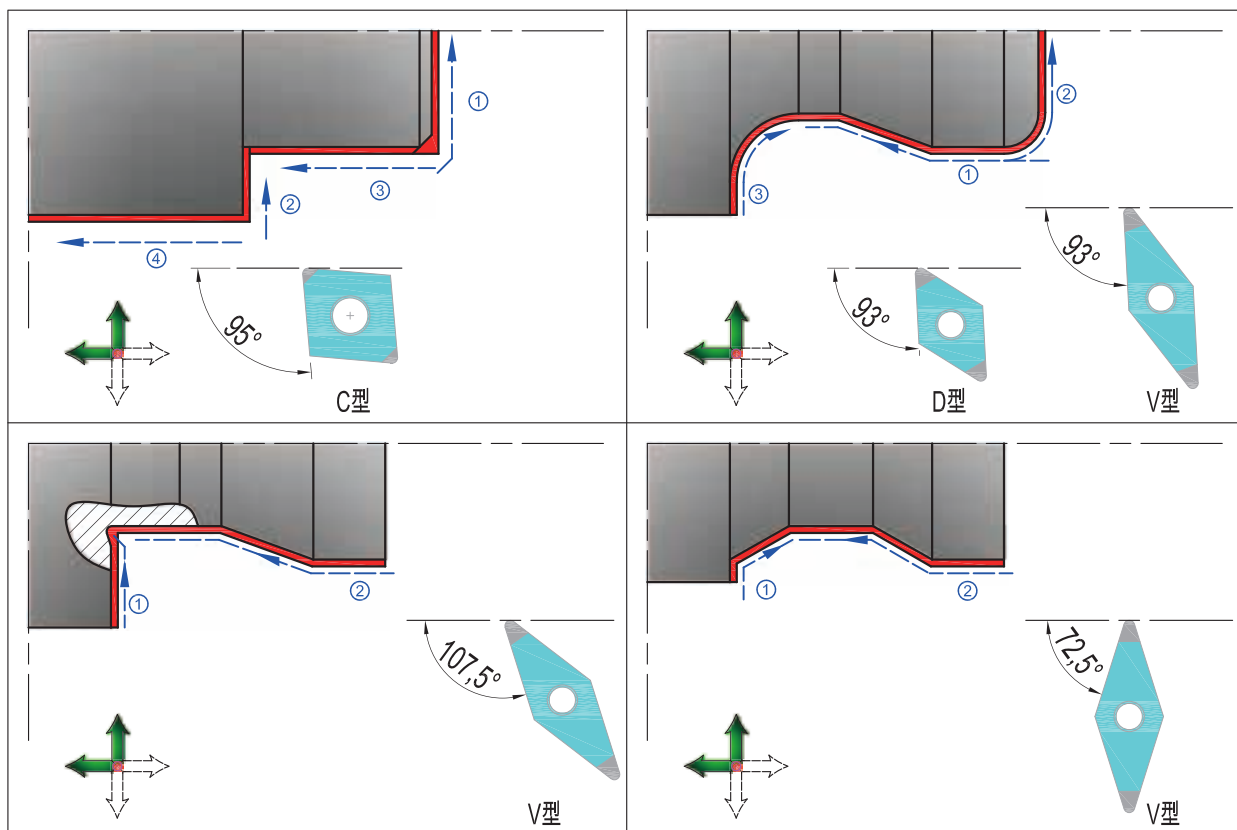


图示	公制代码 ISO	刀片结构	N				英制代码 ANSI	刀片结构	刀片参数					
			PD01E	PD10E	PD32E	CVD0			ic	ød	s	α	r	la
	VNGA160402-1N P00P00	CBST30S	●	●	●	●	VNGA33(0.5)-1N P00P00	CBST30S	9.525	3.81	4.76	0°	0.2	3.0
	VNGM160402-1N P10P00		●	●	●	●	VNGM33(0.5)-1N P10P00					10°	0.2	
	VNGA160404-1N P00P00		●	●	●	●	VNGA331-1N P00P00					0°	0.4	
	VNGM160404-1N P10P00		●	●	●	●	VNGM33431-1N P10P00					10°	0.4	
	VNGA160408-1N P00P00		●	●	●	●	VNGA332-1N P00P00					0°	0.8	
	VNGM160408-1N P10P00		●	●	●	●	VNGM332-1N P10P00					10°	0.8	
	VNGA160402-1N P00P00	SLST30S				●	VNGA33(0.5)-1N P00P00	SLST30S	9.525	3.81	4.76	0°	0.2	3.0
	VNGM160402-1N P10P00					●	VNGM33(0.5)-1N P10P00					10°	0.2	
	VNGA160404-1N P00P00					●	VNGA331-1N P00P00					0°	0.4	
	VNGM160404-1N P10P00					●	VNGM331-1N P10P00					10°	0.4	
VNGA160408-1N P00P00					●	VNGA332-1N P00P00	0°					0.8		
VNGM160408-1N P10P00					●	VNGM332-1N P10P00	10°					0.8		
	VNGA160402-2N P00P00	CBST30S	●	●	●	●	VNGA33(0.5)-2N P00P00	CBST30S	9.525	3.81	4.76	0°	0.2	3.0
	VNGM160402-2N P10P00		●	●	●	●	VNGM33(0.5)-2N P10P00					10°	0.2	
	VNGA160404-2N P00P00		●	●	●	●	VNGA331-2N P00P00					0°	0.4	
	VNGM160404-2N P10P00		●	●	●	●	VNGM331-2N P10P00					10°	0.4	
	VNGA160408-2N P00P00		●	●	●	●	VNGA332-2N P00P00					0°	0.8	
	VNGM160408-2N P10P00		●	●	●	●	VNGM332-2N P10P00					10°	0.8	
			●	●	●	●								

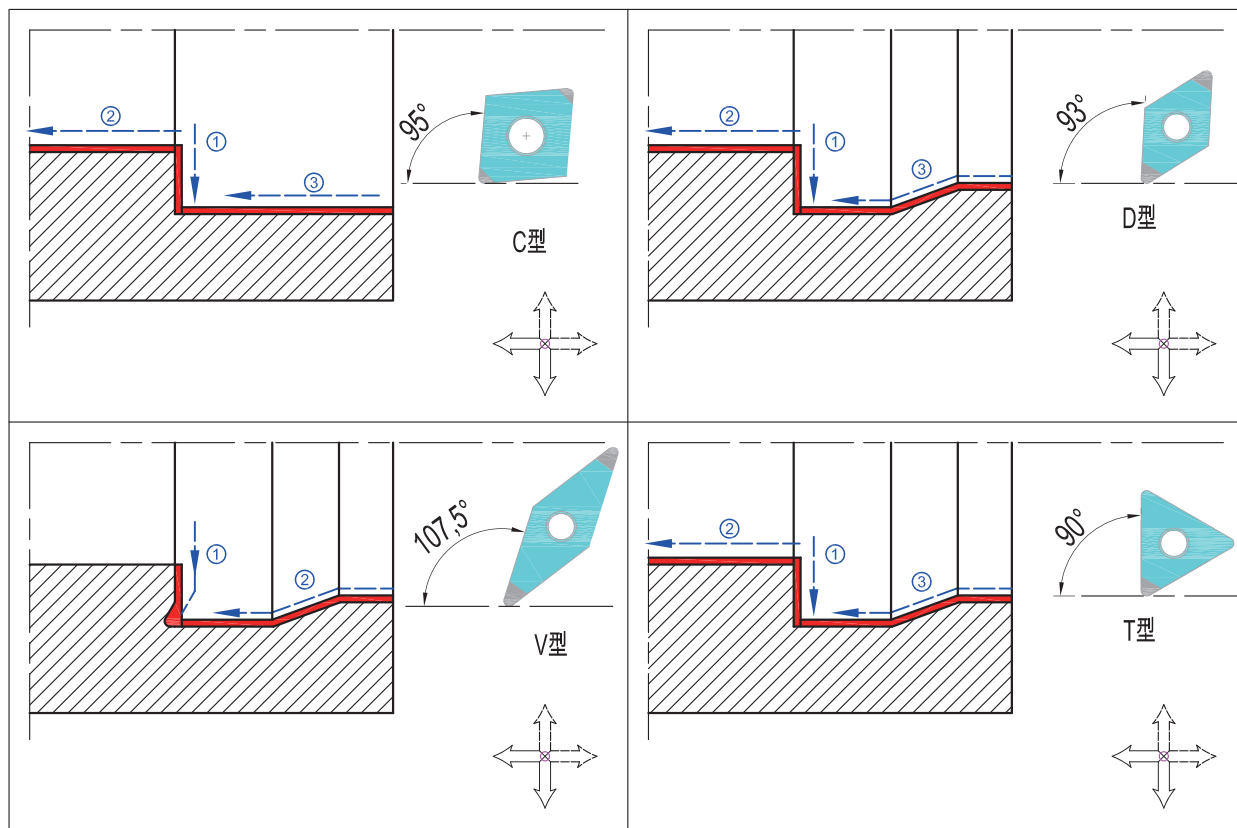
示例： 公制 ISO: VNGA160402-1N P00P00CBST30S PD01E
 英制 ANSI: VNGA33(0.5)-1N P00P00CBST30S PD01E

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(淬火钢加工)



02-8
PCBN数控刀片 (淬火钢加工)



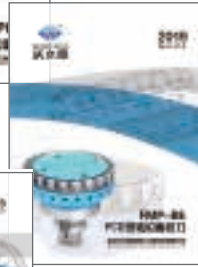
03-8
PCBN数控刀片 (铸铁加工)



04-8
PCBN数控刀片 (粉末冶金加工)



05-8
PCBN可转位面铣刀



06-8
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